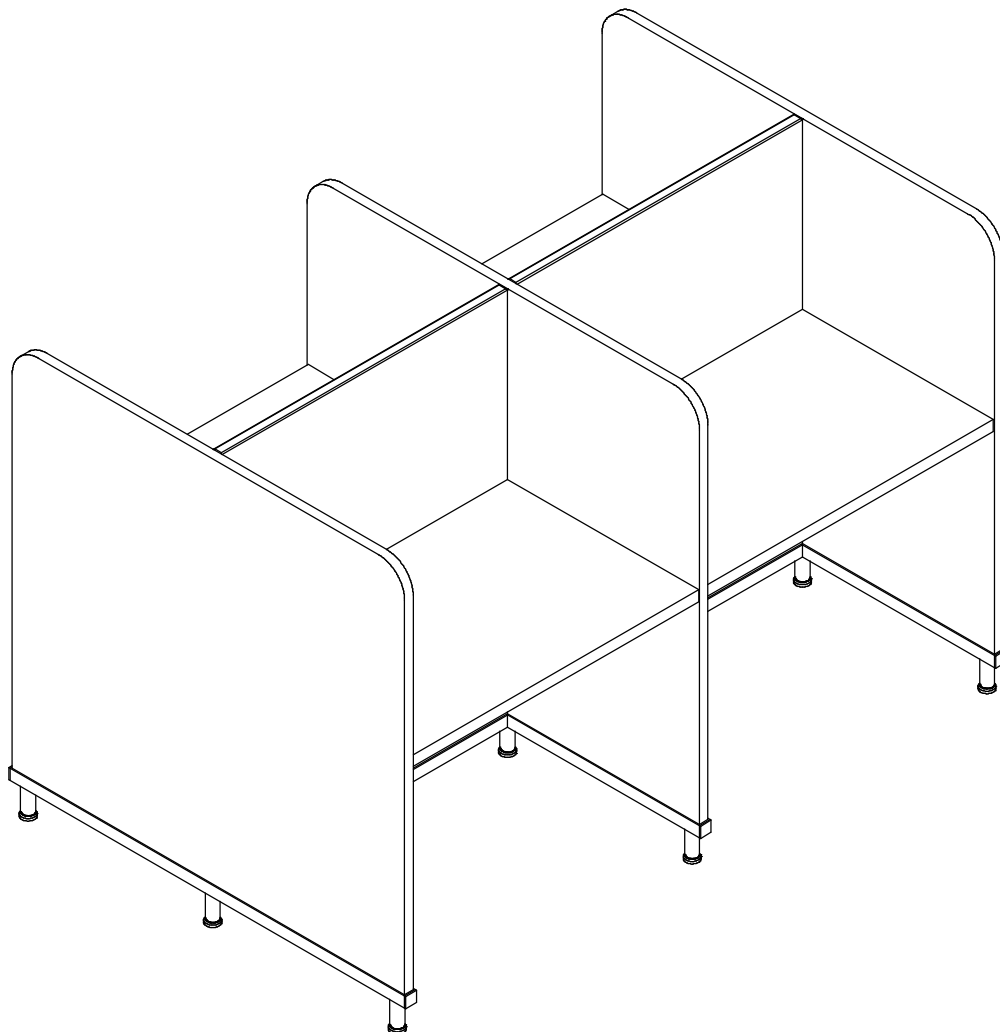
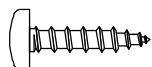


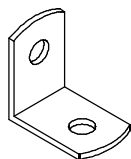
DOUBLE CARREL STARTER / ADDER INSTRUCTIONS



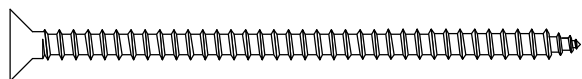
HARDWARE REQUIRED:



#10 x 5/8
PAN HEAD SCREW



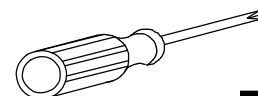
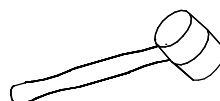
ANGLE BRACKET



#10 x 3" FLAT HEAD SCREW

TOOLS REQUIRED:

ELECTRIC DRILL / DRIVER
5/32" DRILL BIT
PHILLIPS SCREW DRIVER OR BIT
RUBBER Mallet

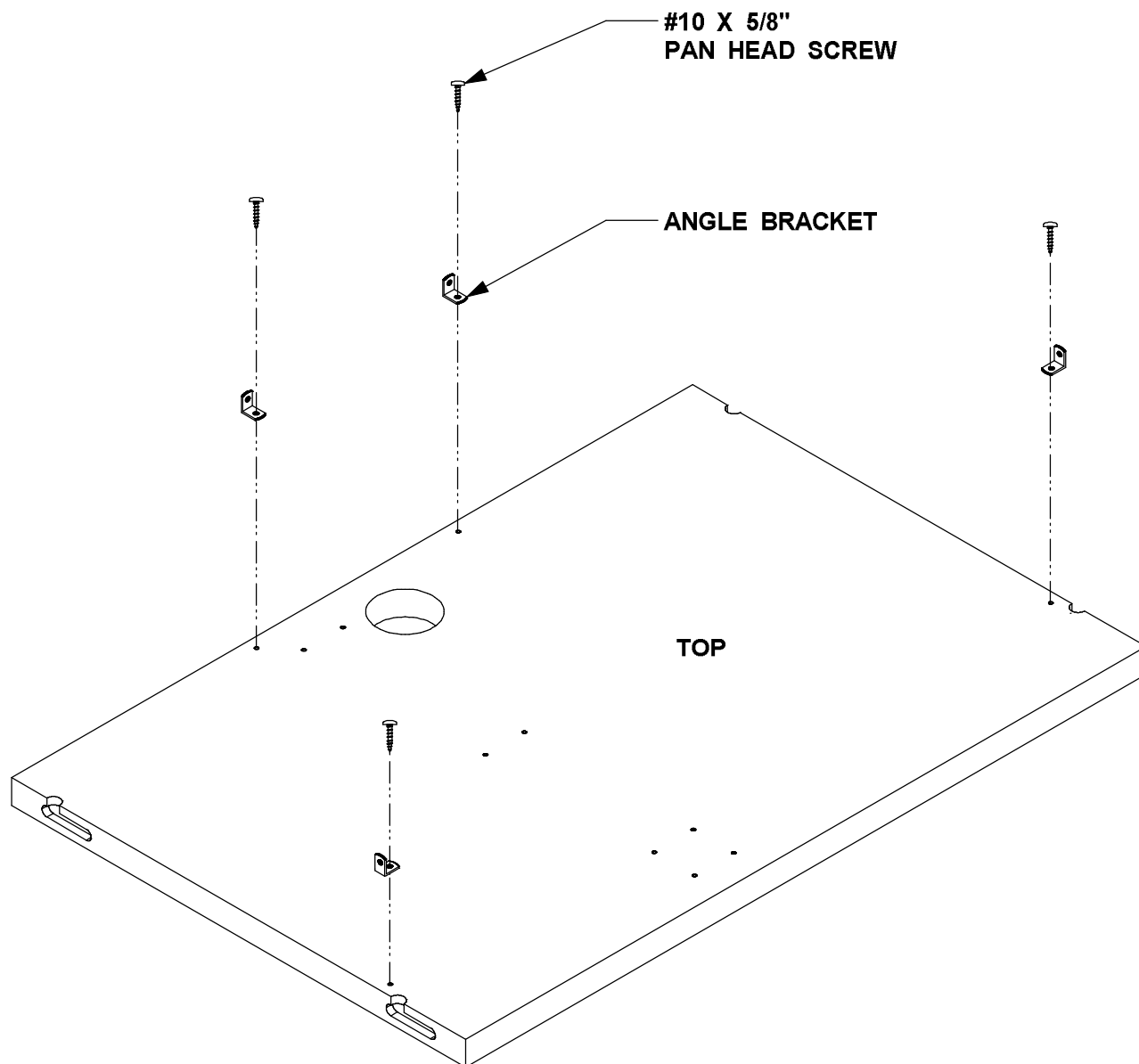


PAGE 1

DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #1:

ATTACH ANGLE BRACKETS TO THE UNDERSIDE OF THE TOPS WITH #10 X 5/8" SCREWS AS SHOWN BELOW.



PAGE 2

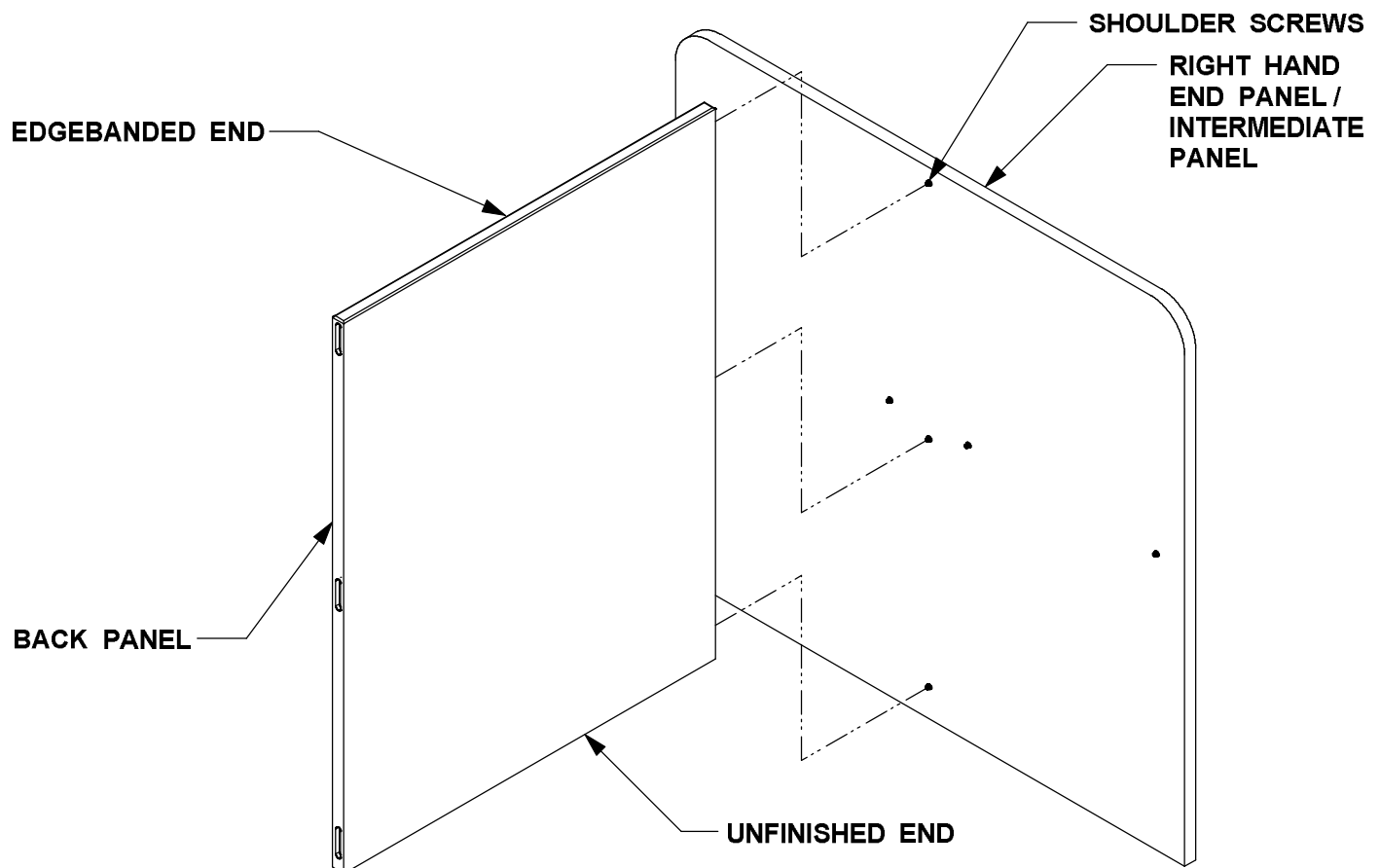
DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #2:

LOCATE BACK PANEL. ATTACH BACK TO THE RIGHT HAND END PANEL. THIS IS DONE BY HAVING ONE PERSON HOLD THE END IN AN UPRIGHT POSITION, THE SECOND PERSON TAKING THE BACK PANEL. (NOTE THE MODULAR CLIPS LOCATED IN THE EDGE OF THE BACK PANEL.) SLIP THE MODULAR CLIPS OVER THE THREE SHOULDER SCREWS LOCATED NEAR THE BACK EDGE OF THE END PANEL. ONCE THE MODULAR CLIPS HAVE BEEN SLIPPED OVER THE SHOULDER SCREWS AND SLID DOWNWARD, USE THE RUBBER Mallet TO SLIDE THE BACK AN ADDITIONAL 1/2" TO SEAT THE MODULAR CLIPS. NOTE: WHEN MODULAR CLIPS HAVE BEEN PROPERLY SEATED, THE TOP EDGE OF THE BACK PANEL WILL BE FLUSH WITH THE TOP EDGE OF THE END. REPEAT THIS STEP TO INSTALL THE LEFT HAND END PANEL.

NOTE:

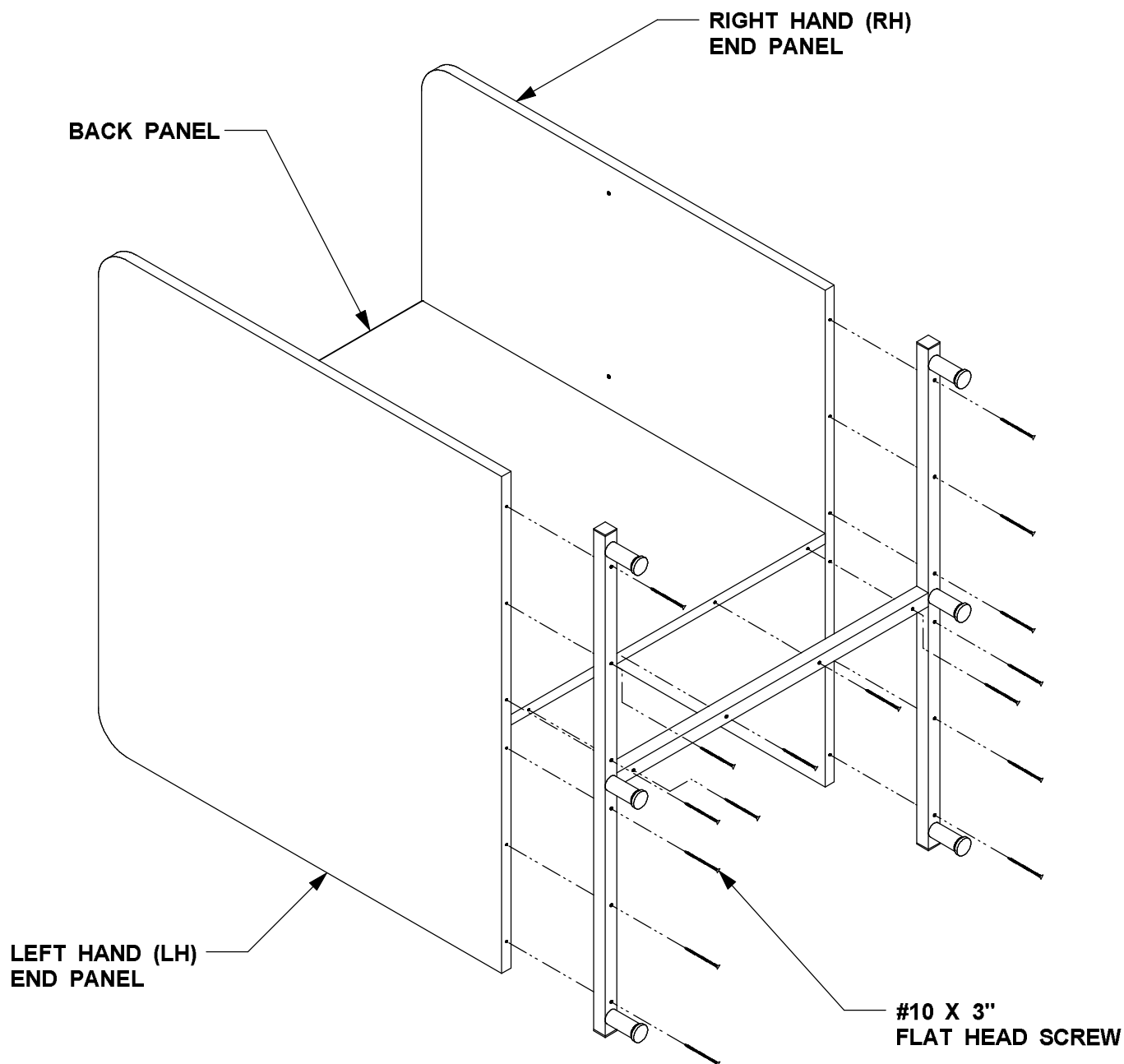
IF INSTALLING A STARTER / ADDER COMBINATION, INSTALL AN INTERMEDIATE PANEL (SHOULDER SCREWS BOTH SIDES) IN PLACE OF THE RIGHT HAND END PANEL. USE THE RIGHT HAND END PANEL ON THE LAST CARREL TO BE INSTALLED. SEE PAGE 7 FOR ADDER INSTRUCTIONS.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #3:

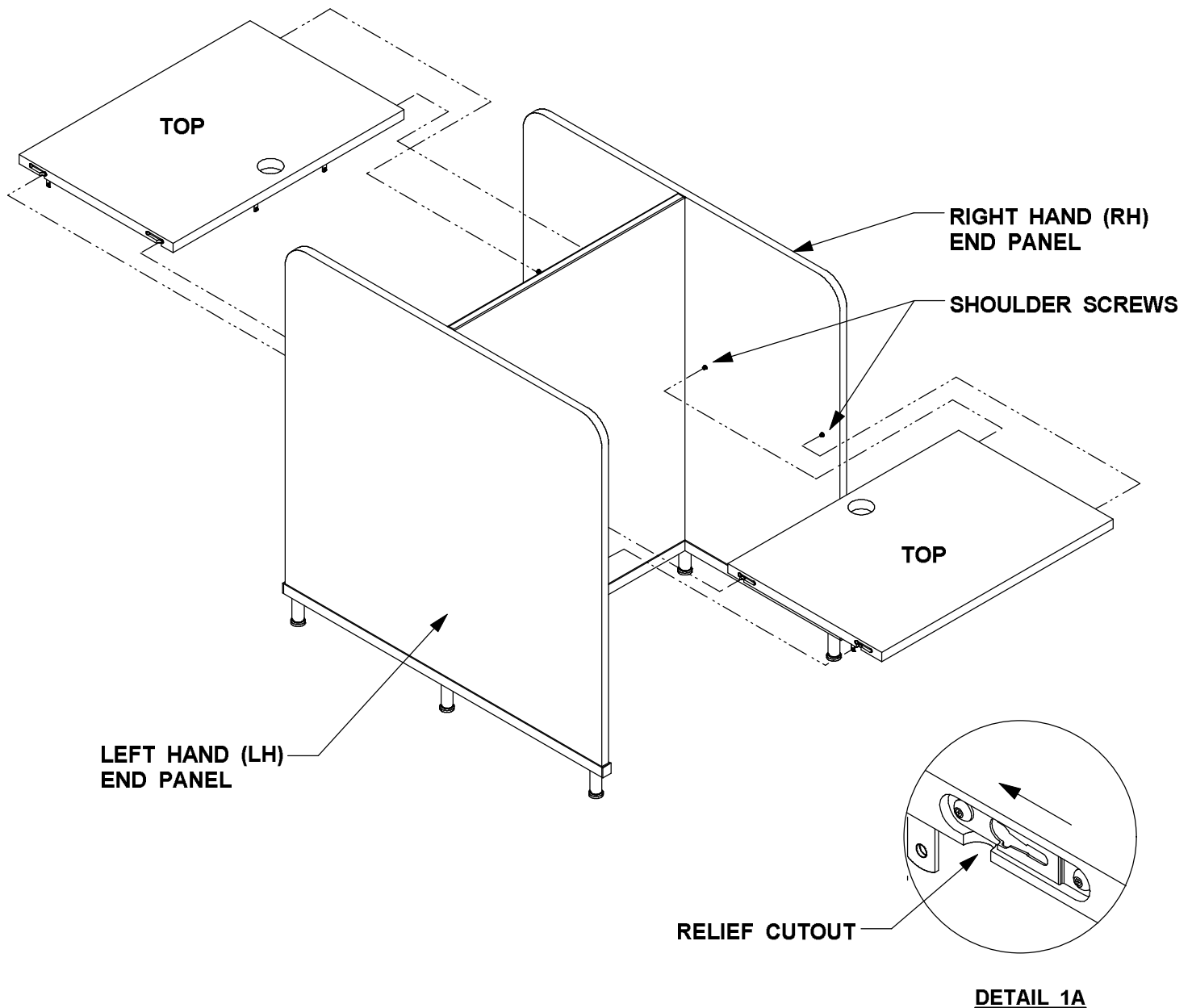
PLACE CARREL ON IT'S BACK. INSTALL THE METAL BASE USING #10 X 3" FLAT HEAD SCREWS AS SHOWN BELOW. SCREW THE GLIDES INTO THE LEGS AND RETURN THE CARREL TO AN UPRIGHT POSITION.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #4:

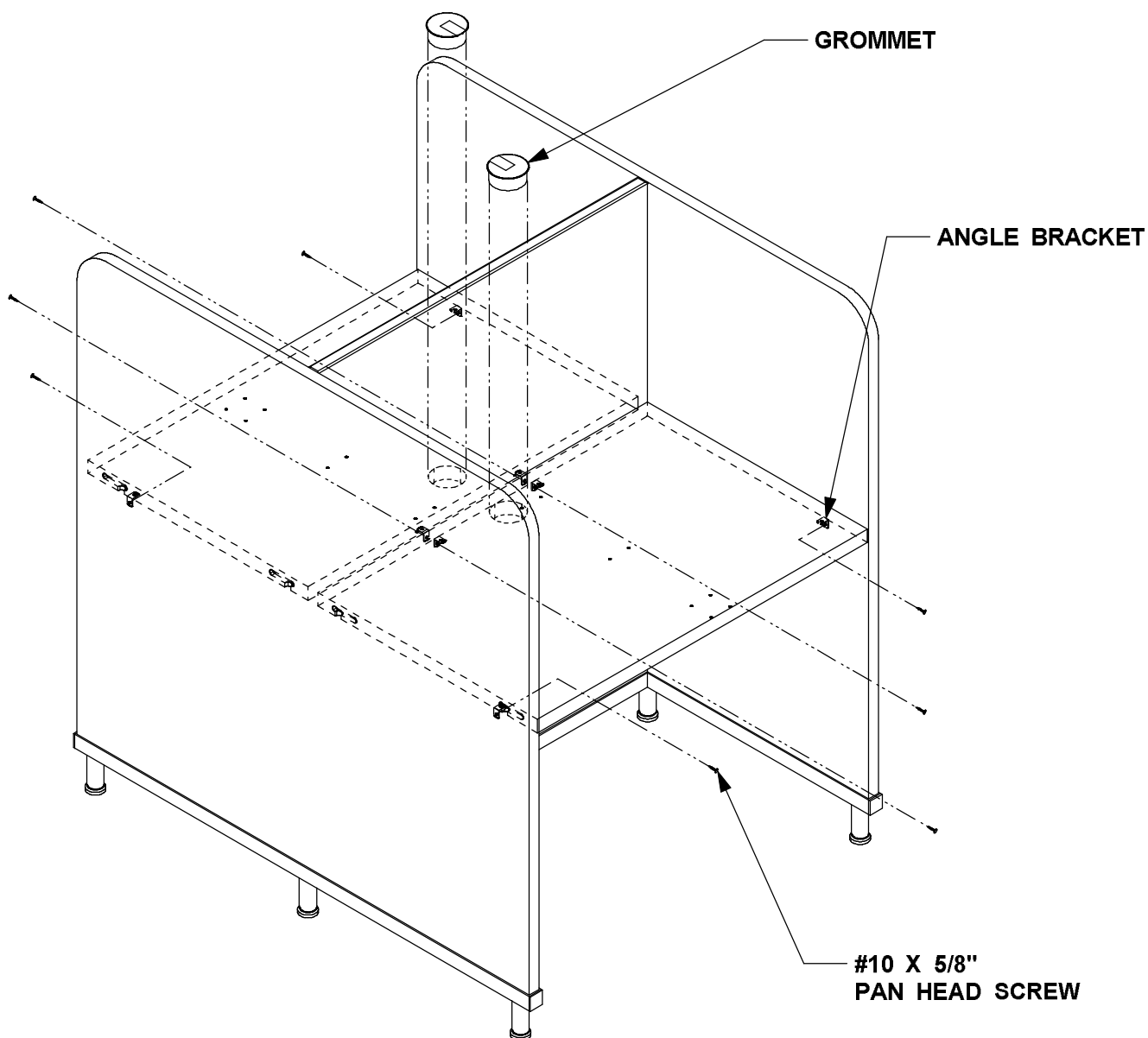
ATTACH TOPS TO END PANELS. NOTE THAT ON THE UNDERSIDE OF TOP THERE IS A RELIEF CUTOUT BY EACH OF THE MODULAR CLIPS. SEE DETAIL 1A. THE REASON FOR THIS IS TO ALLOW THE TOP TO BE SLID OVER THE SHOULDER SCREWS LOCATED ON THE END PANELS. ONCE THE TOP HAS BEEN SLIPPED OVER THE SHOULDER SCREWS AND SLID TOWARDS THE BACK PANEL, USE THE RUBBER Mallet TO PROPERLY SEAT THE MODULAR CLIP AN ADDITIONAL 1/2". NOTE: WHEN MODULAR CLIPS HAVE BEEN PROPERLY SEATED, THE BACK EDGE OF THE TOP WILL BE TIGHT AGAINST THE BACK PANEL.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #5:

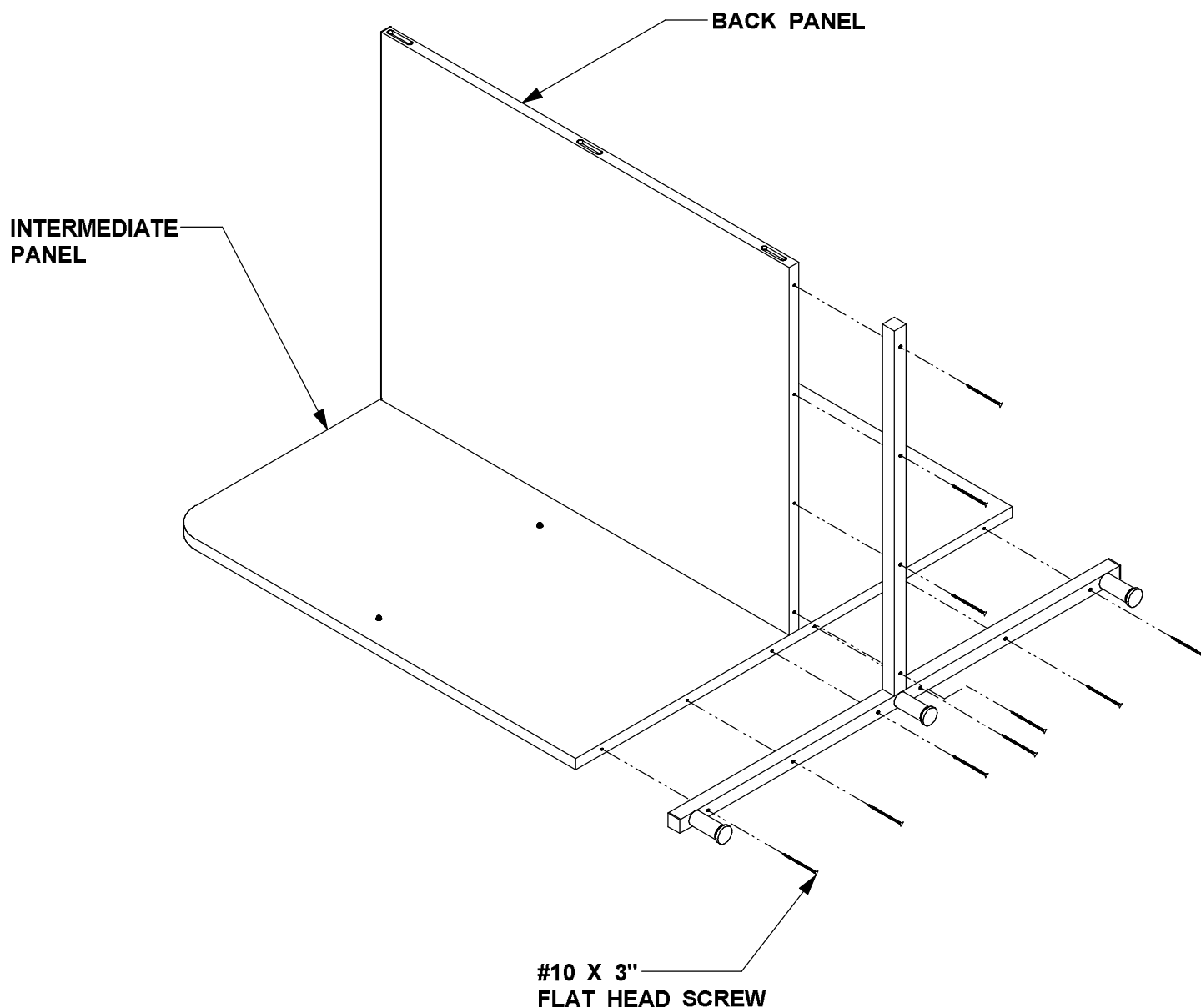
USING A 5/32" DRILL BIT, DRILL A 1/2" DEEP HOLE IN THE BACK AND END PANELS WHERE THE ANGLE BRACKETS ARE. USE A #10 X 5/8" PAN HEAD SCREW TO SECURE THE TOP TO THE BACK AND END PANELS.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #6:

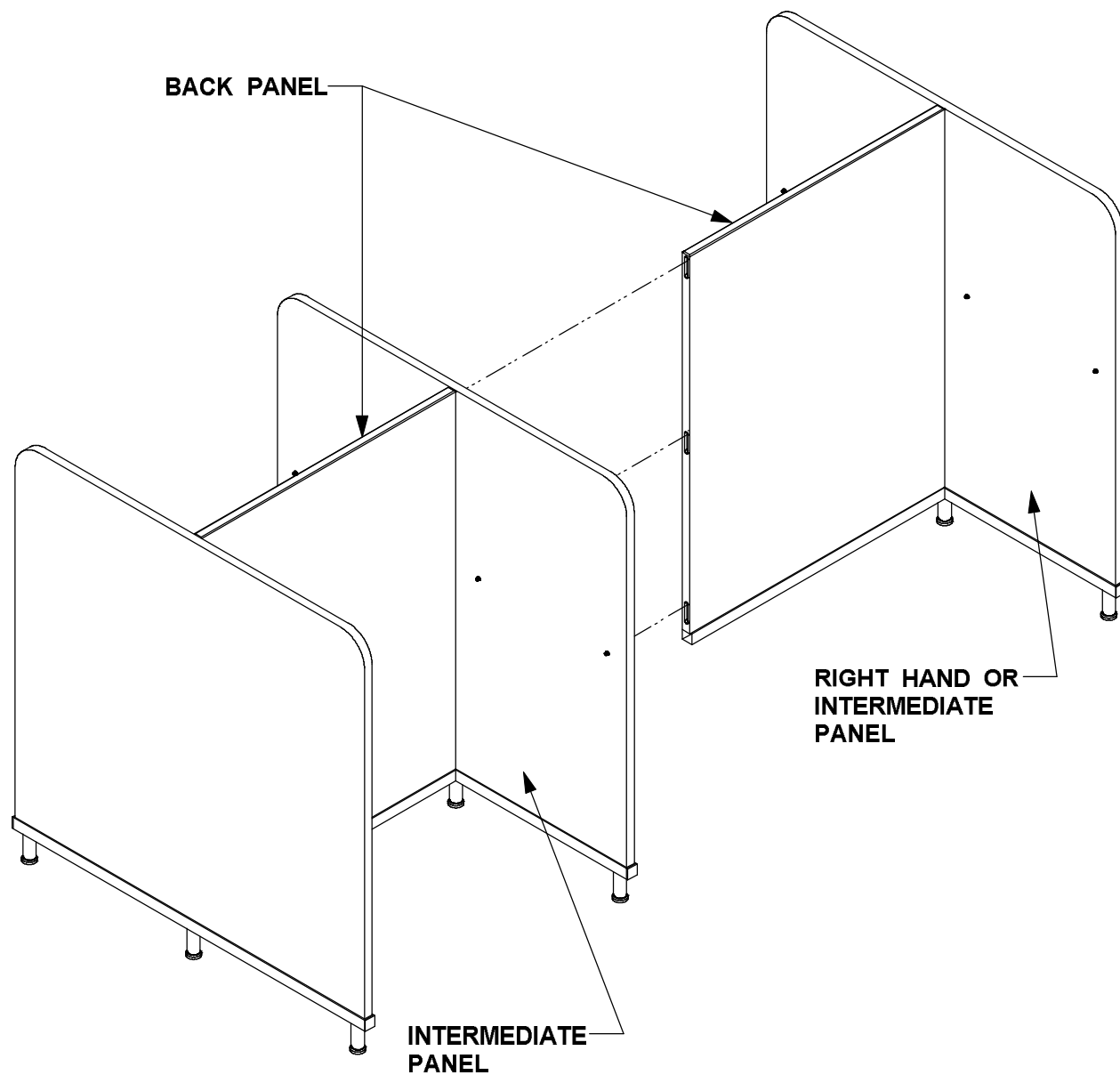
PLACE CARREL ON IT'S RIGHT END. INSTALL THE METAL BASE USING #10 X 3" FLAT HEAD SCREWS AS SHOWN BELOW. RETURN THE CARREL TO AN UPRIGHT POSITION.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #7:

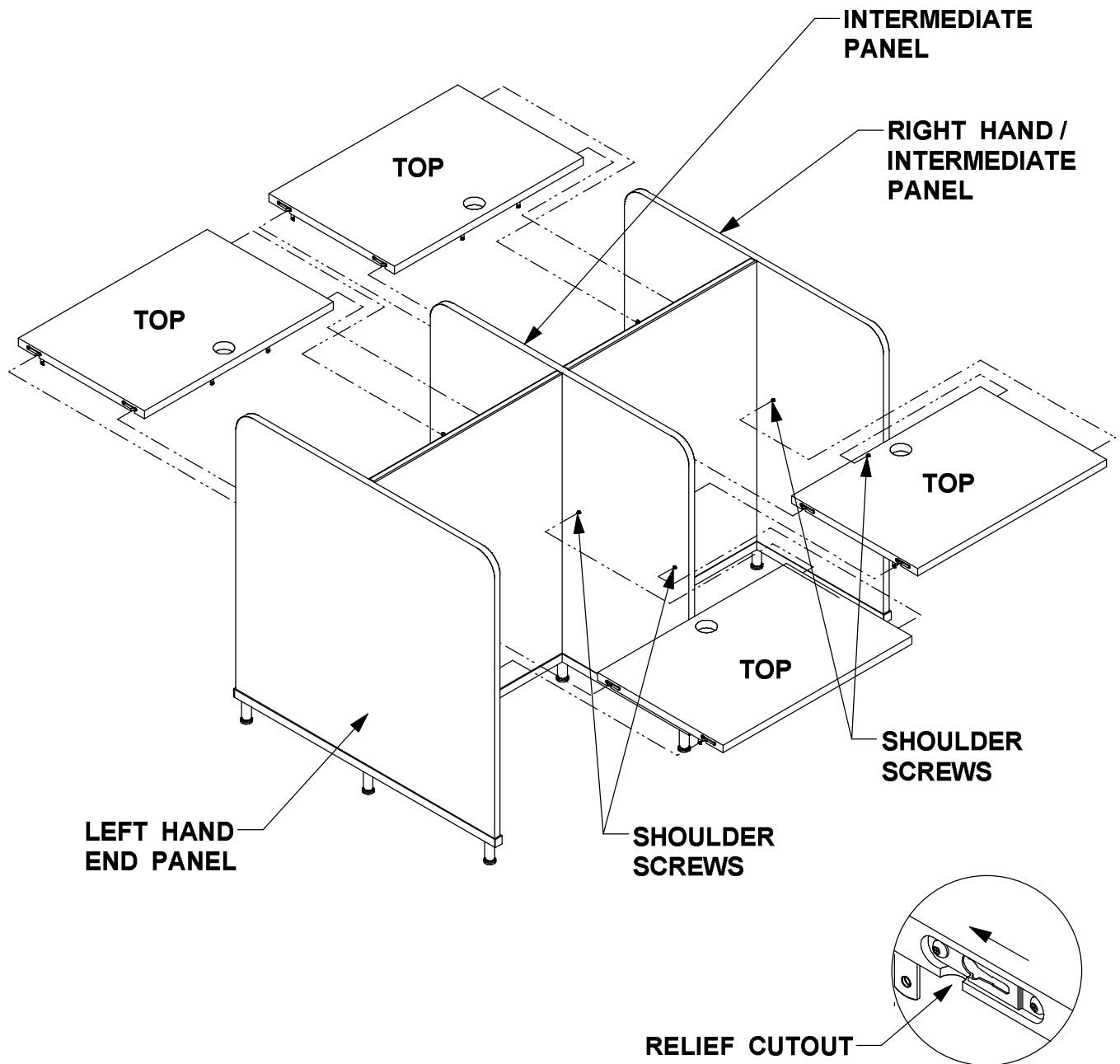
INSTALL THE ADDER UNIT TO THE STARTER UNIT THE SAME AS INSTALLING THE BACK TO THE RIGHT HAND END PANEL. REPEAT THIS STEP IF THE CONFIGURATION REQUIRES MORE ADDER UNITS.



DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #8:

ATTACH TOPS TO END PANELS. NOTE THAT ON THE UNDERSIDE OF TOP THERE IS A RELIEF CUTOUT BY EACH OF THE MODULAR CLIPS. SEE DETAIL 1A. THE REASON FOR THIS IS TO ALLOW THE TOP TO BE SLID OVER THE SHOULDER SCREWS LOCATED ON THE END PANELS. ONCE THE TOP HAS BEEN SLIPPED OVER THE SHOULDER SCREWS AND SLID TOWARDS THE BACK PANEL, USE THE RUBBER Mallet TO PROPERLY SEAT THE MODULAR CLIP AN ADDITIONAL 1/2". NOTE: WHEN MODULAR CLIPS HAVE BEEN PROPERLY SEATED, THE BACK EDGE OF THE TOP WILL BE TIGHT AGAINST THE BACK PANEL.



DETAIL 1A

DOUBLE CARREL STARTER / ADDER INSTRUCTIONS

STEP #9:

USING A 5/32" DRILL BIT, DRILL A 1/2" DEEP HOLE IN THE BACK AND END PANELS WHERE THE ANGLE BRACKETS ARE. USE A #10 X 5/8" PAN HEAD SCREW TO SECURE THE TOP TO THE BACK AND END / INTERMEDIATE PANELS.

