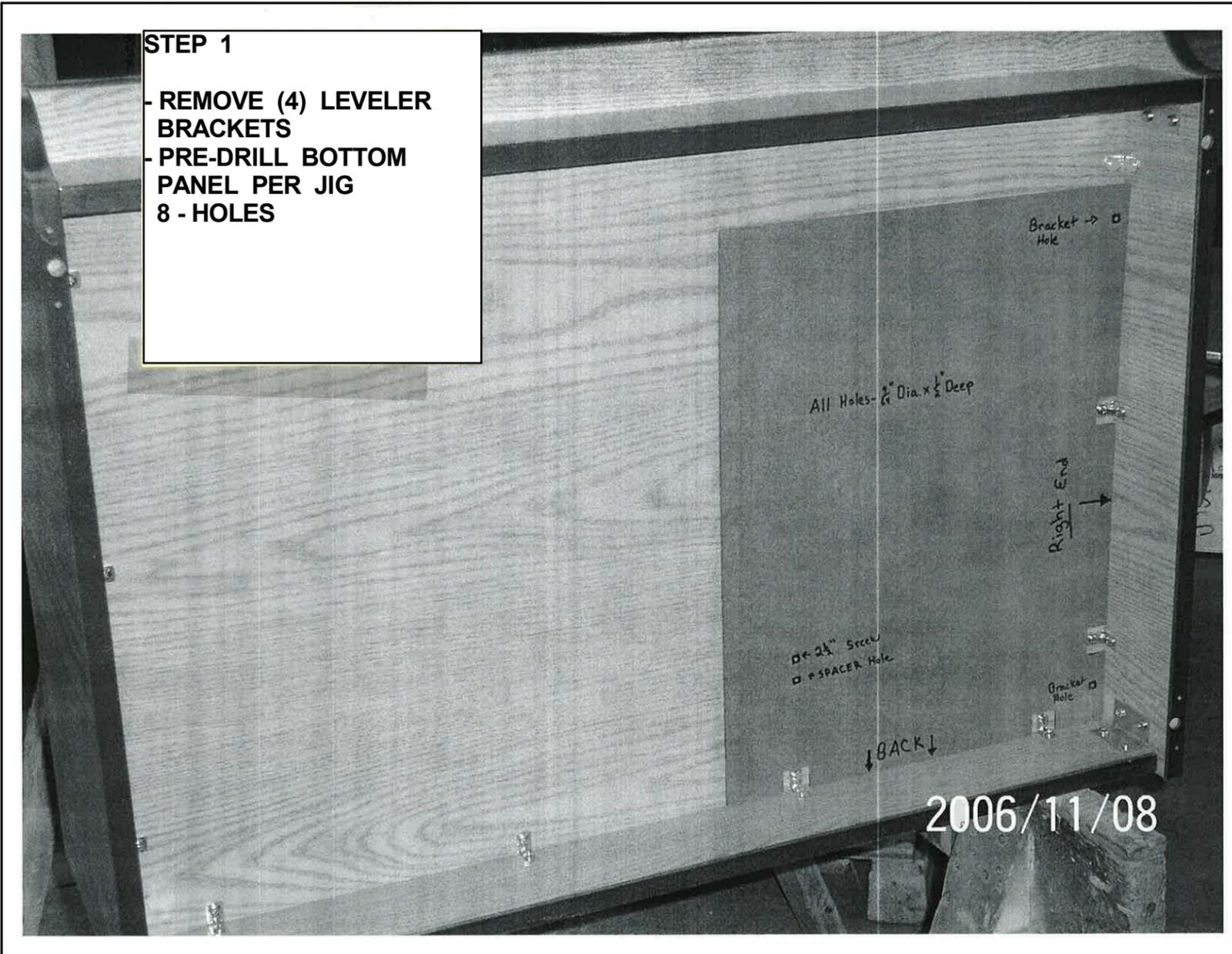


<b>A</b>	DRAWN reneed	CHECKED jeffb	DESCRIPTION  ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY
	DATE 11/19/12	DATE 11/19/12	



**STEP 1**  
 - REMOVE (4) LEVELER BRACKETS  
 - PRE-DRILL BOTTOM PANEL PER JIG  
 8 - HOLES

All Holes - 1/8" Dia. x 1/2" Deep

Bracket Hole → □

Right End →

□ ← 2 1/2" Spacer Hole

Bracket Hole □

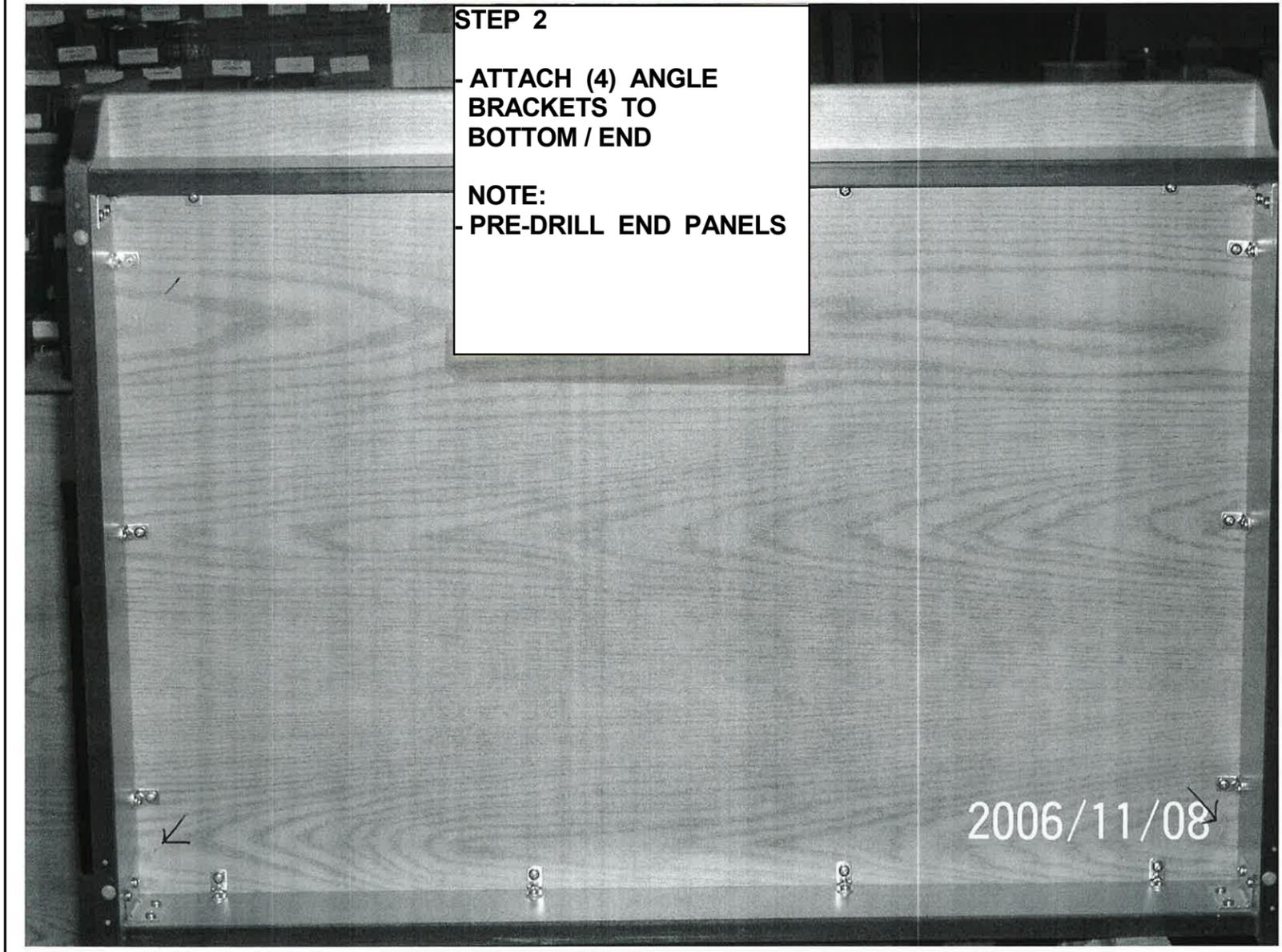
↓ BACK ↓

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<b>A</b>	DRAWN reneed	CHECKED jeffb	DESCRIPTION  ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY
	DATE 11/19/12	DATE 11/19/12	



<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



**STEP 2**

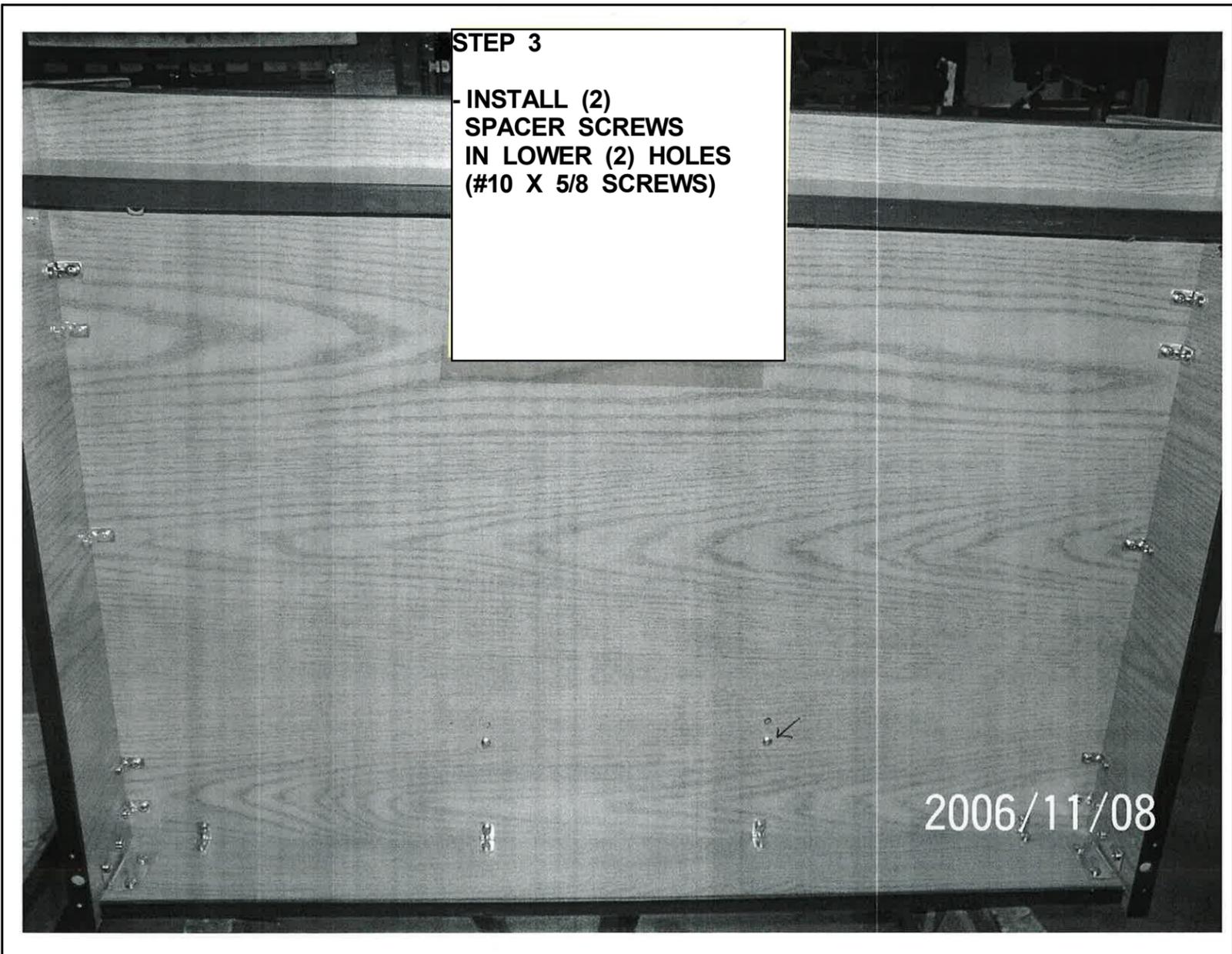
- ATTACH (4) ANGLE BRACKETS TO BOTTOM / END

**NOTE:**

- PRE-DRILL END PANELS

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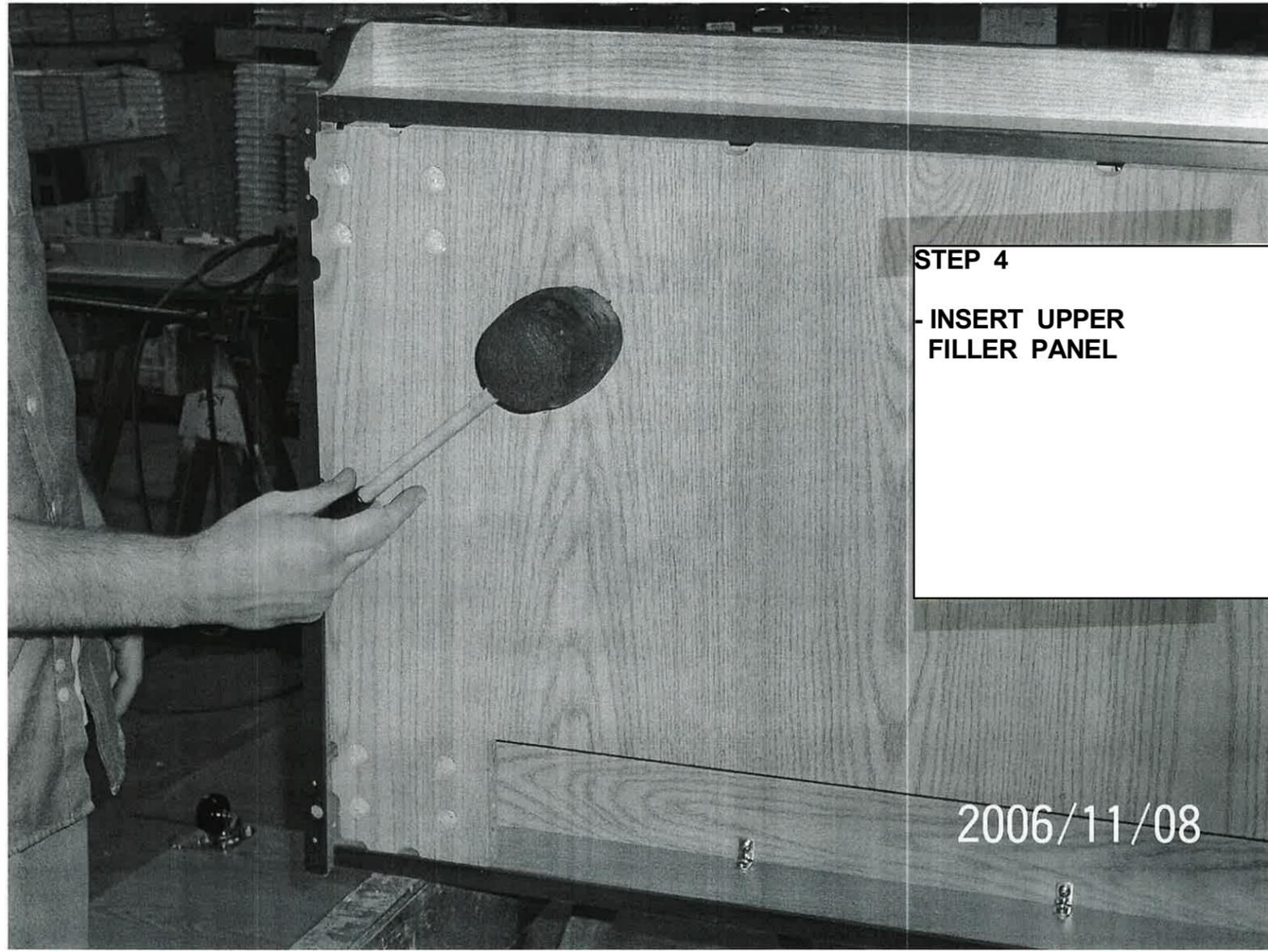
<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



**STEP 3**  
 - INSTALL (2)  
 SPACER SCREWS  
 IN LOWER (2) HOLES  
 (#10 X 5/8 SCREWS)

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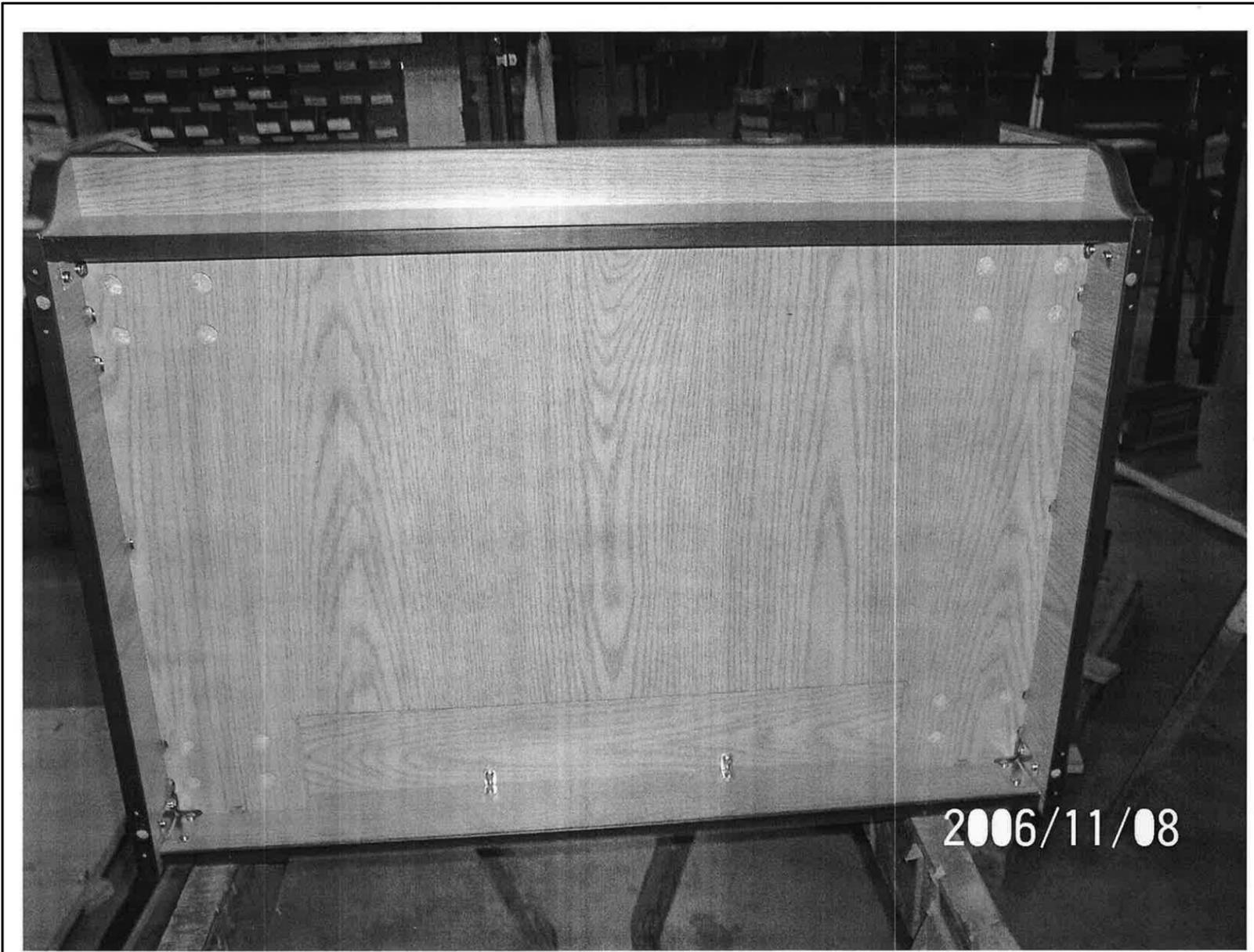
<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



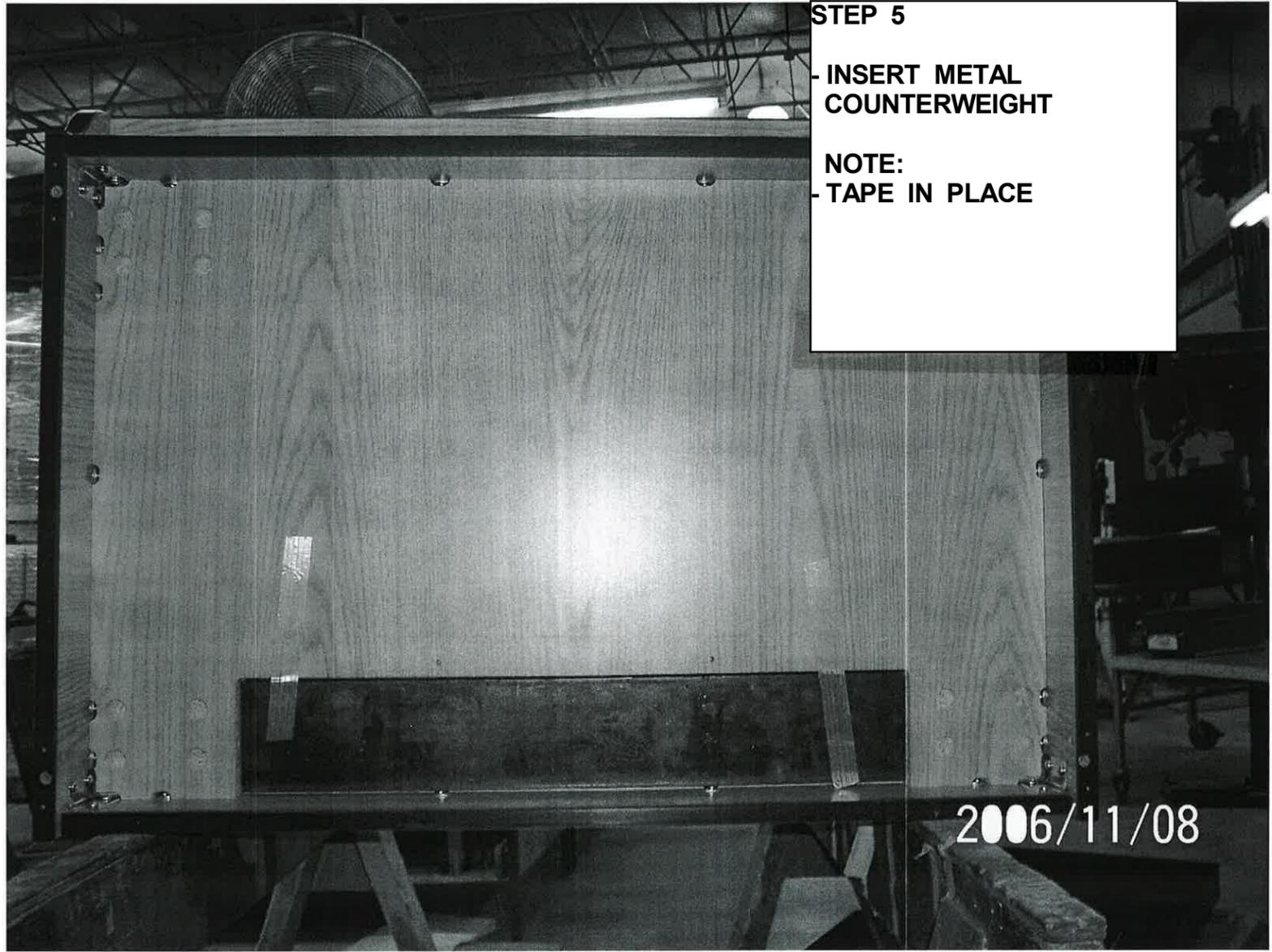
**STEP 4**  
- INSERT UPPER  
FILLER PANEL

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<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



**STEP 5**

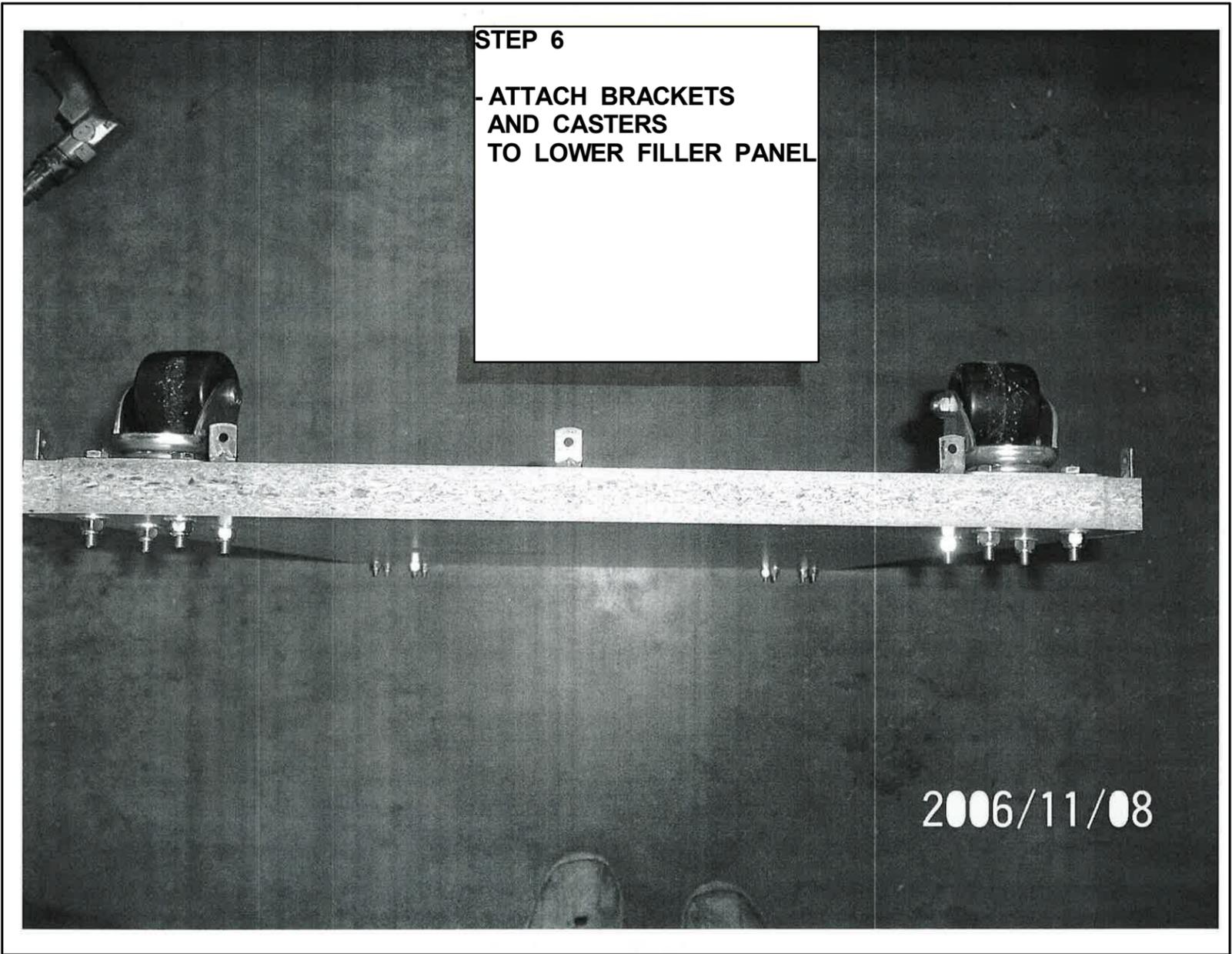
- INSERT METAL COUNTERWEIGHT

**NOTE:**

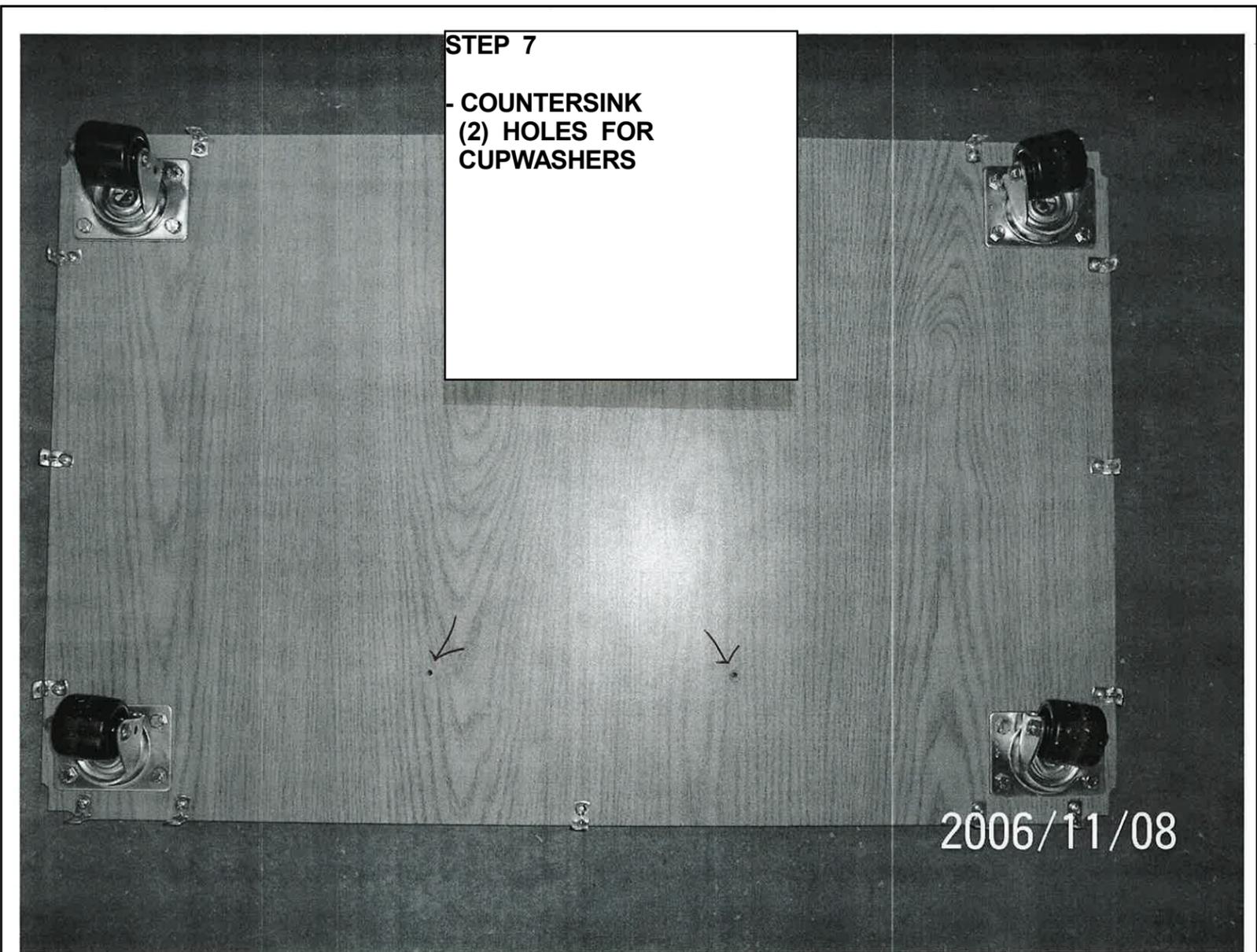
- TAPE IN PLACE

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<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



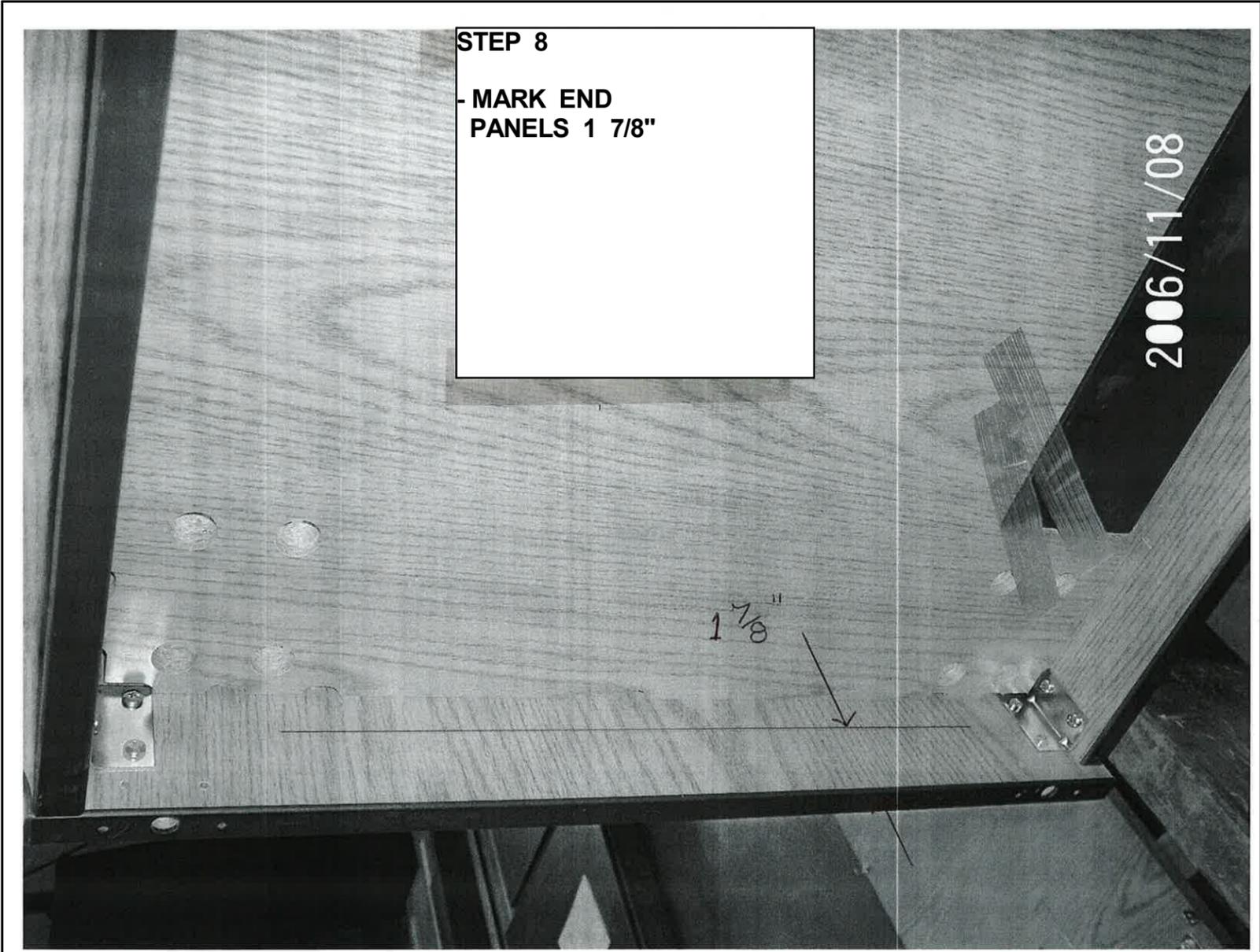
<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



**STEP 7**  
**- COUNTERSINK**  
**(2) HOLES FOR**  
**CUPWASHERS**

2006/11/08

<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>

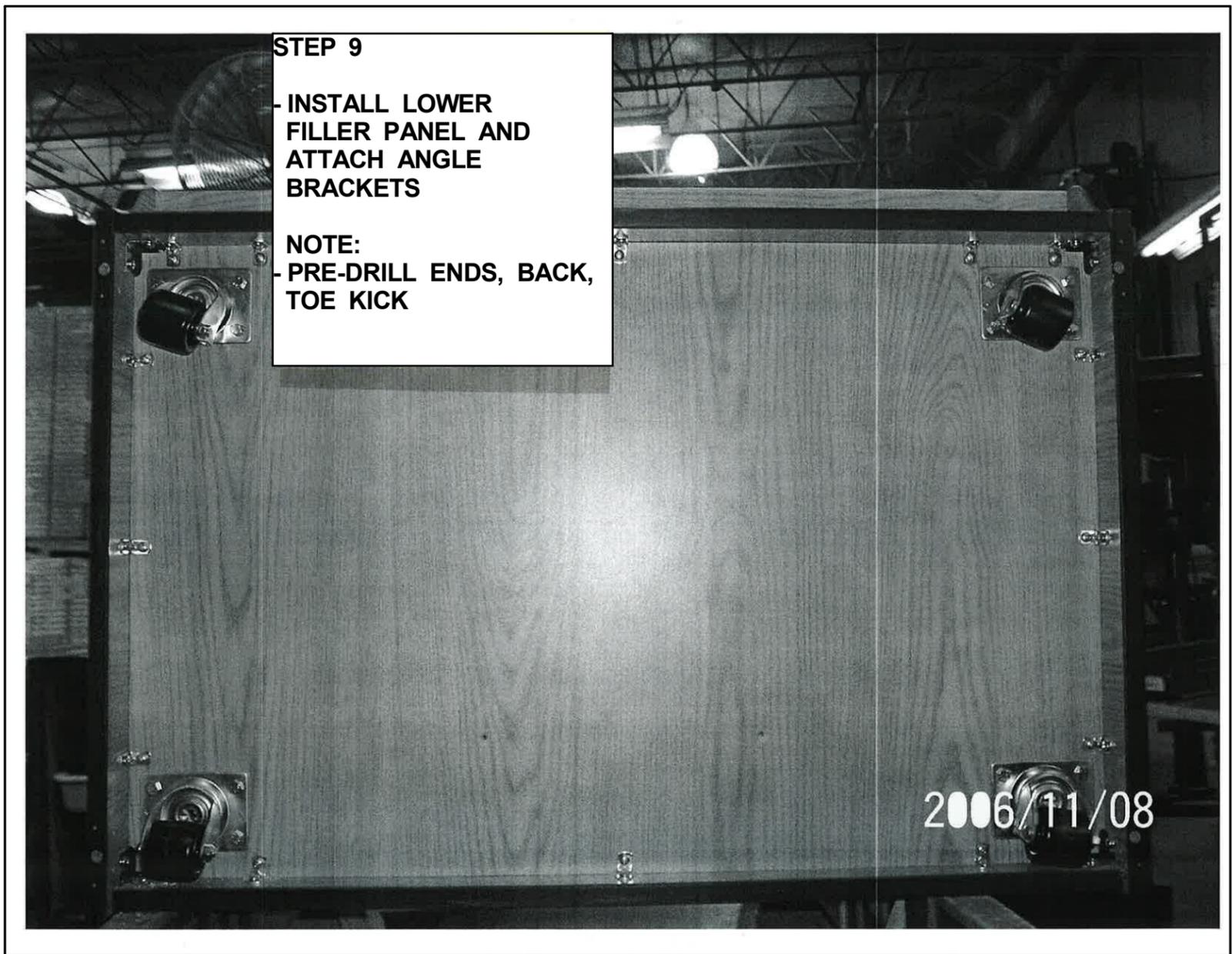


**STEP 8**  
**- MARK END  
 PANELS 1 7/8"**

**2006/11/08**

**1 7/8"**

<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY



**STEP 9**

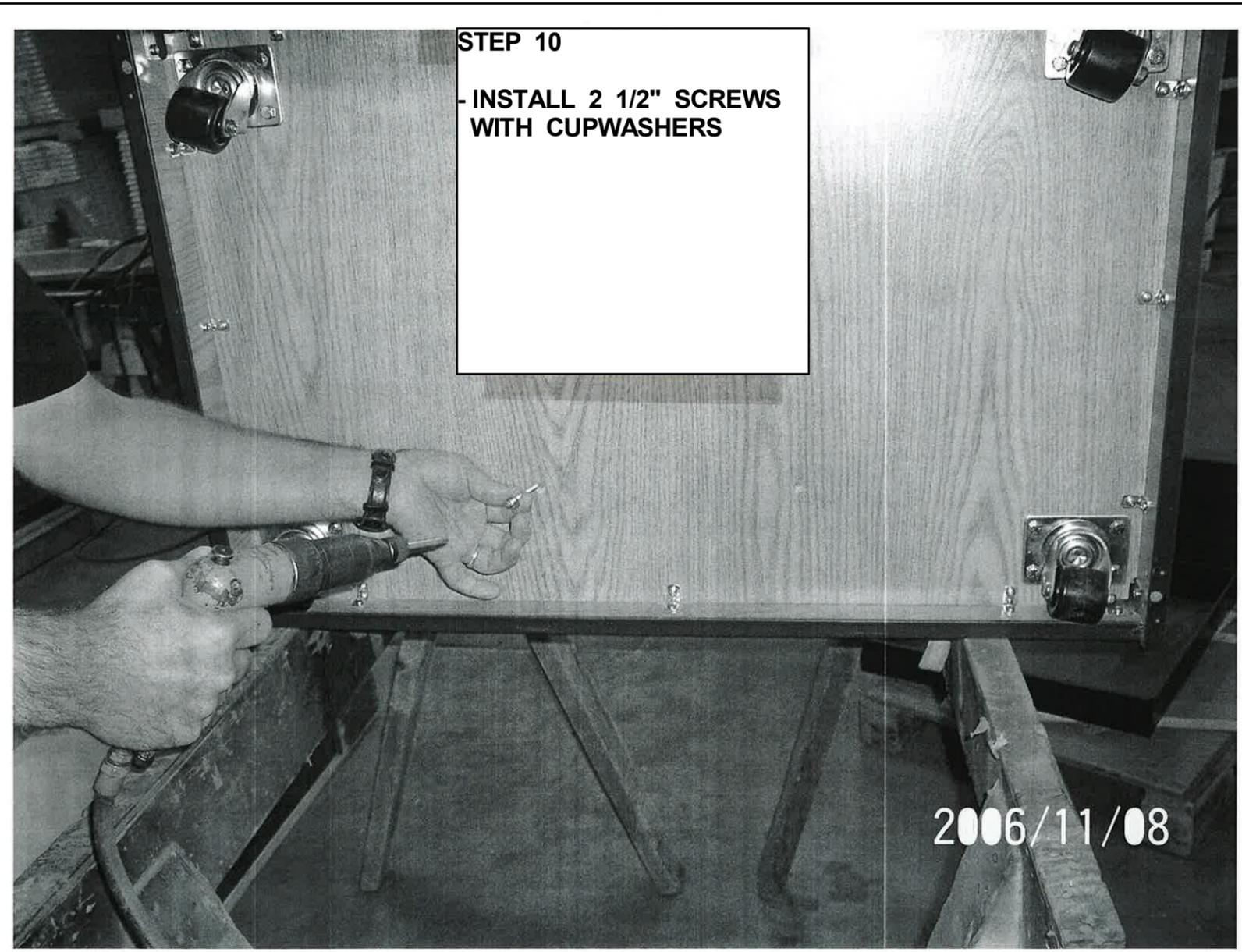
- INSTALL LOWER FILLER PANEL AND ATTACH ANGLE BRACKETS

**NOTE:**

- PRE-DRILL ENDS, BACK, TOE KICK

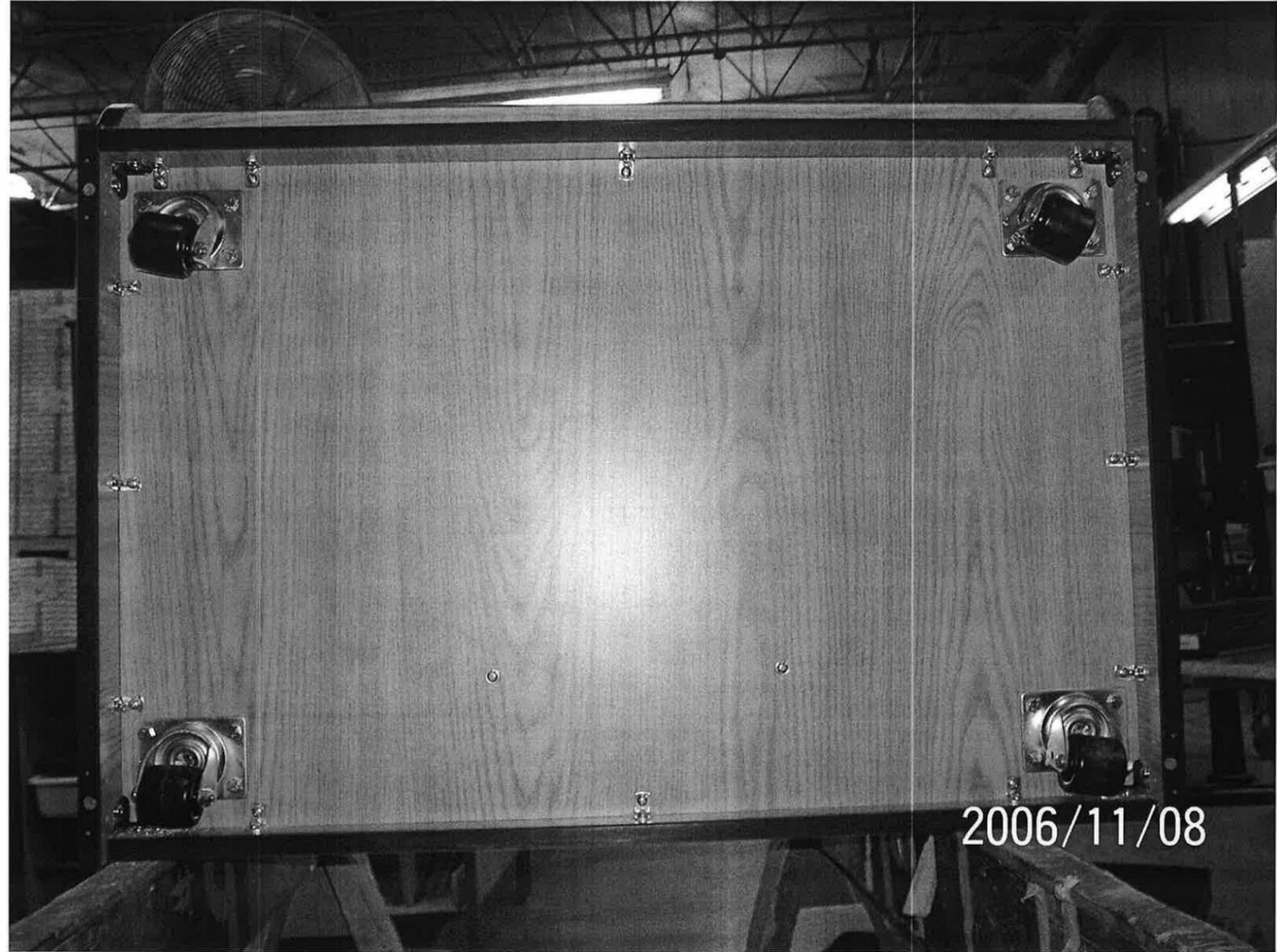
2006/11/08

<b>A</b>		DRAWN reneed	CHECKED jeffb	DESCRIPTION
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY

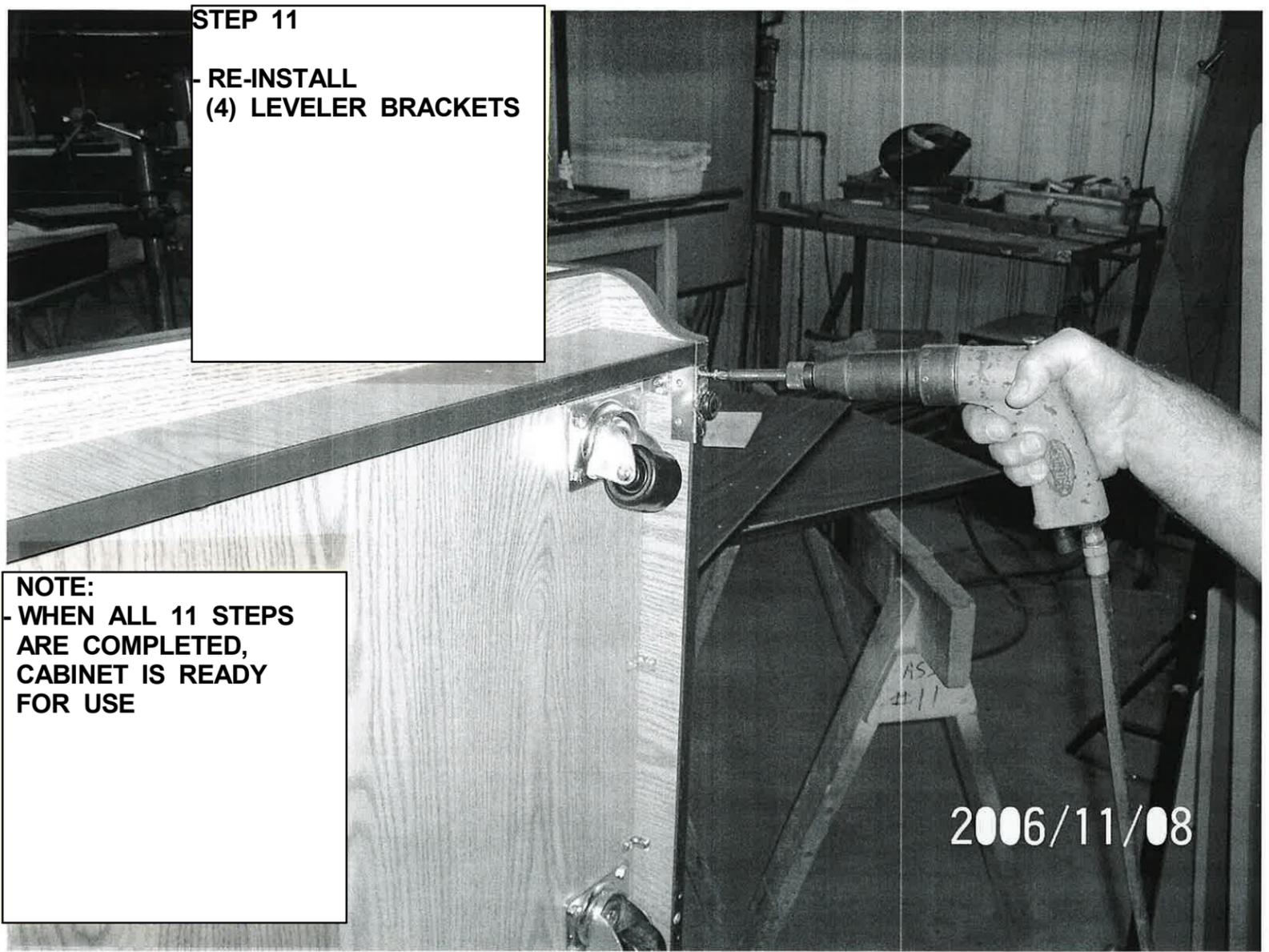


2006/11/08

<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



<b>A</b>		DRAWN <b>reneed</b>	CHECKED <b>jeffb</b>	DESCRIPTION
		DATE <b>11/19/12</b>	DATE <b>11/19/12</b>	<b>ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY</b>



**STEP 11**  
**- RE-INSTALL**  
**(4) LEVELER BRACKETS**

**NOTE:**  
**- WHEN ALL 11 STEPS**  
**ARE COMPLETED,**  
**CABINET IS READY**  
**FOR USE**

**2006/11/08**