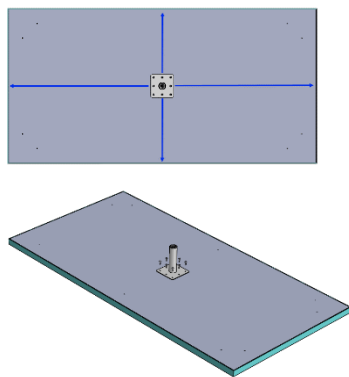


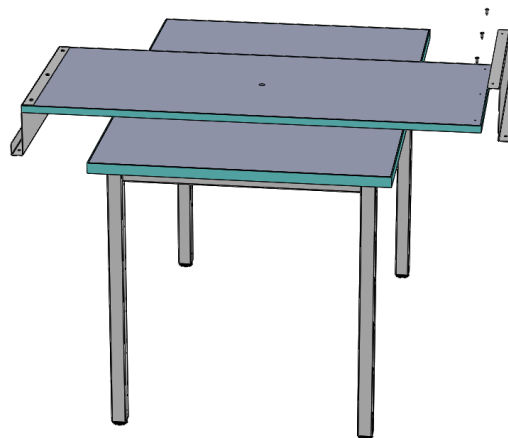
# Upper Table Shelf Instruction Sheet

938590-INST  
Rev. A

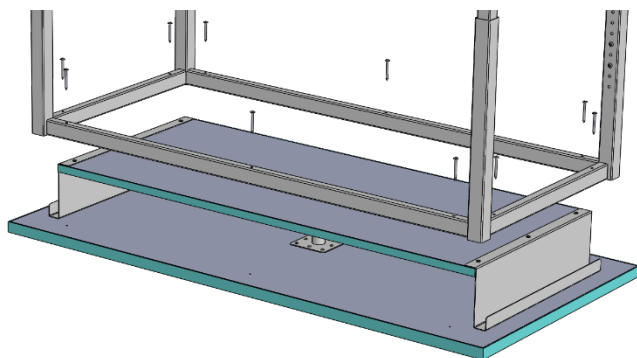
- 1.** Lay the table top on a non-scratching surface with the pilot holes facing up. Shelves with a central hole require a center support. (If your shelf does not require a center support, skip to Step 2.) Center the support on the table top. Centering this support is critical to the assembly. Once you have centered the support, mark the hole locations, and drill .125" diameter X .500" deep pilot holes for each mounting hole. Now fasten the support with (8) #8 X .625" screws to a torque of 30-35 in-lbs.



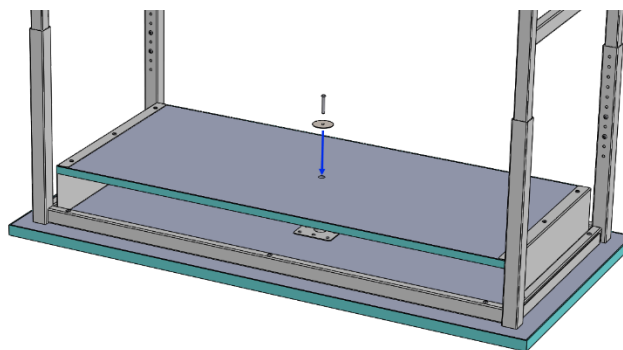
- 2.** Lay the shelf down on a worksurface with the pilot holes facing up. This step will be easiest if you are able to hang the ends of the shelf off your work surface. Align the mounting holes of the end supports with the pilot holes in the shelf. There should be minimal gap between the supports and the ends of the shelf. Install (6) #10 X .625" screws to a torque of 30-35 in-lbs.



- 3.** Take the shelf with attached end supports and place it on the table top. Align the mounting holes in the top flange of the end supports with the pilot holes in the table top. Now, carefully place the table frame onto the shelf supports and align the mounting holes in the frame with the pilot holes in the table top. Install one #10 X 2" Truss head screw in each mounting hole in the frame and install to a torque of 30-35 in-lbs.



- 4.** If your shelf requires a center support, install a 1/4-20 X 1.75" machine screw and oversized flat washer through the center hole in the shelf, and into the threaded insert inside the center support. Tighten to a torque of 30-35 in-lbs.



For questions please call us at (616) 396-1142