

# FLEETWOOD FURNITURE

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DATE  
3/9/95

LAB CARREL ASS'Y MODEL 52.00XXS/A-32  
52.00XX-32-INST REV A 10/10/16

**STEP #1**

## ATTENTION!

This package contains many parts. Please assemble in an area away from children's activities. Remove all tools and excess materials from work area after assembly of unit is complete. Use the packing list below as a checklist. If any of the contents are missing or damaged, please call Fleetwood Furniture for immediate parts replacement. When ordering parts, always give the Model Number and Color of the Unit.

Locate BACKS (#3), MODESTY PANELS (#4), ENDS (#1, #2) and INTERMEDIATE PANEL (#12). Attach BACK (#3) to RH END (#2). This is done by having one person hold the end in an upright position, the second person taking the back (Note the modular clips located in the edge of the back). Slip the clips over the two shoulder screws near the back edge of end. The lower groove located in the back must face the student side of unit. Once the back has been slipped over the shoulder screws and slid downward, use the rubber mallet to properly seat the modular clips an additional 1/2". Attach MODESTY PANEL (#4) to END. This is done by taking the MODESTY PANEL. (Note the modular clips located in the edge of the modesty panel.) Slip the clips over the two shoulder screws near the center of the end. The groove located in the modesty panel must face the back. Once the modesty panel has been slipped over the shoulder screws and slid downward, use the rubber mallet to properly seat the modular clip an additional 1/2". Take INTERMEDIATE PANEL (#12) and repeat procedure to attach Intermediate panel to opposite edge of back and modesty panel. Continue to repeat step 1 until all INTERMEDIATE PANELS, BACKS, MODESTY PANELS, and LH. END (#1) have been attached.

## PACKING LIST STARTER

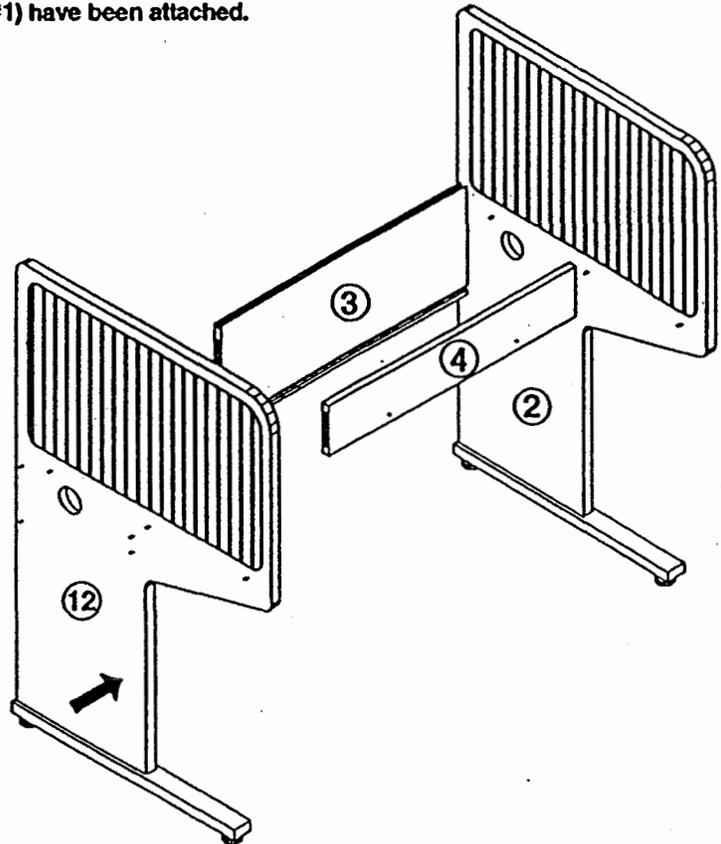
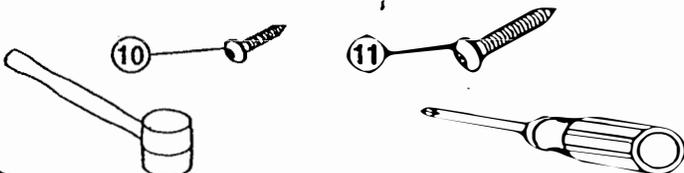
REF. NO.	ITEM NO.	QTY.	DESCRIPTION
1	905431	1	END PANEL (LH)
2	905432	1	END PANEL (RH)
3	331710	1	BACK PANEL
4	331720	1	MODESTY PANEL
5	331740	1	BOTTOM PANEL
6	331730	1	WORKSURFACE
7	730380	1	PLEXIGLASS PANEL
8	114921	1	RETAINER CLIP (LH.)
9	114922	1	RETAINER CLIP (RH.)
10	60550255	2	#8 x 1/2 PN HD SCREW
11	60552355	2	#8 x 1 PN HD SCREW

## PACKING LIST ADDER

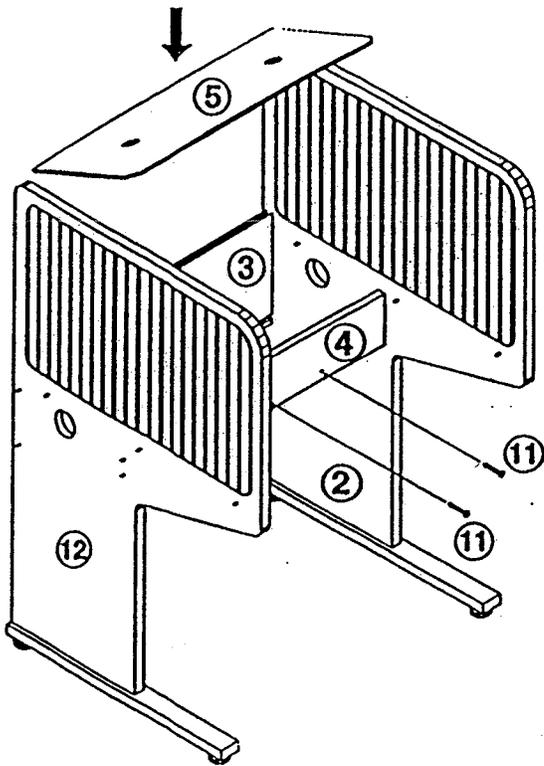
REF. NO.	ITEM NO.	QTY.	DESCRIPTION
3	331710	1	BACK PANEL
4	331720	1	MODESTY PANEL
5	331740	1	BOTTOM PANEL
6	331730	1	WORKSURFACE
7	730380	1	PLEXIGLASS PANEL
8	114921	1	RETAINER CLIP (LH.)
9	114922	1	RETAINER CLIP (RH.)
10	60550255	2	#8 x 1/2 PN HD SCREW
11	60552355	2	#8 x 1 PN HD SCREW
12	905430	1	INTERMEDIATE PANEL

QUANTITIES MULTIPLIED BY TOTAL  
NUMBER OF ADDER UNITS

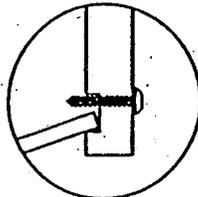
## HARDWARE & TOOLS



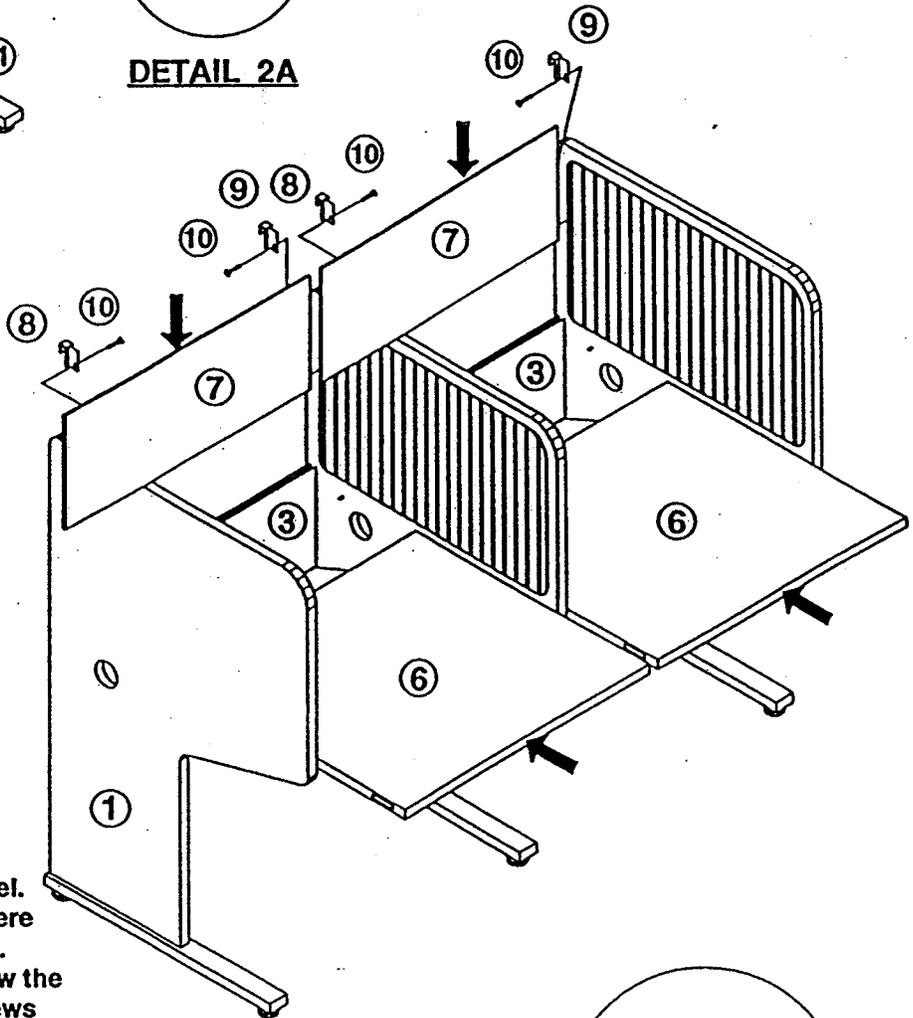
## STEP #2



Locate **BOTTOM PANELS (#5)**. Slip edge of bottom into lower groove located in the back panel and then lay into groove of modesty panel. **NOTE:** The mitre corners of the bottom face the modesty panel. Secure bottom panel in place using #8 x 1 pn hd screw (#11). (**NOTE:** Screw does not thread into bottom panel **SEE DETAIL 2A**). Continue to repeat step 2 until all bottoms have been installed.



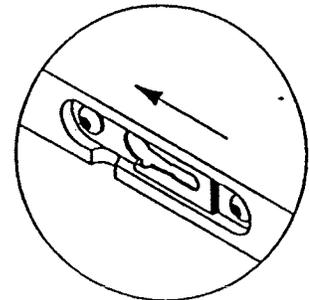
**DETAIL 2A**



**\*\*\*READ PAGE 3 BEFORE  
POSITIONING WORK SURFACE**

## STEP #3

Locate **WORKSURFACES (#6)**. Attach **WORKSURFACES** to ends / Intermediate panel. Note that on the underside of work surface there is a relief cutout by each of the modular clips. **SEE DETAIL 3A**. The reason for this is to allow the work surface to be slid over the shoulder screws located on the ends / intermediate panel. Once the work surface has been slipped over the shoulder screws and slid towards the back panel, use the rubber mallet to properly seat the modular clip an additional 1/2". **NOTE:** When the work surface is properly seated there will be a gap of 1 1/2" between the back edge of work surface and back. Locate **PLEXIGLASS PANEL (#7)**, **RETAINER CLIPS (#8, #9)**, **#8 x 1/2 PN HD SCREWS (#10)**. Insert **PLEXIGLASS PANEL (#7)** into groove located in the upper edge of back. Attach **LH RETAINER CLIP (#8)** to left end / intermediate panel, by **#8 x 1/2 PN HD SCREWS (#10)**. Repeat this procedure for **RH RETAINER CLIP (#9)**. Continue to repeat step 3 until all work surfaces & plexiglass panels have been installed.



**DETAIL 3A**



ATTENTION \*\*\* ATTENTION \*\*\* ATTENTION \*\*\* ATTENTION \*\*\* ATTENTION \*\*\*

During assembly Step #3 when placing the work surface onto the shoulder screws, BE CAREFUL and AVOID PUSHING DOWN WITH TOO MUCH FORCE. When the work surface is correctly positioned the relief cutouts below the mounting clips enable it easily drops into place WITHOUT PUSHING. Also, after the work surface is setting on the shoulder screws, AVOID PUSHING DOWN ON THE WORKSURFACE UNTIL AFTER IT HAS BEEN FULLY SEATED by using a rubber mallet. The connections between the shoulder screws and the modular clips provides the joint-strength, until those connections are firmly engaged together PUSHING DOWN MAY DAMAGE THE WORK SURFACE.

Please call our Customer Care team with any assembly questions at 800-257-6390. We will be happy to assist you!