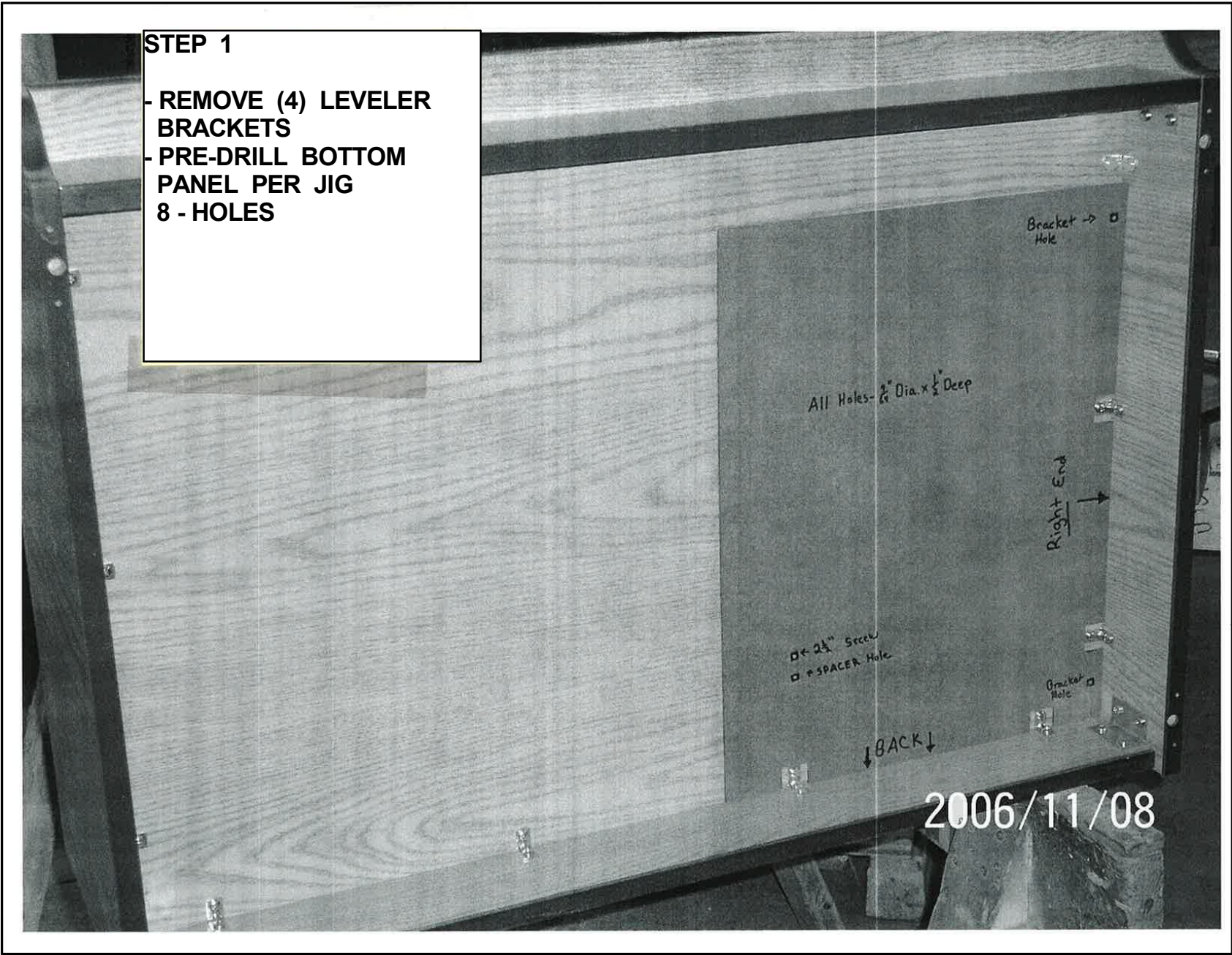
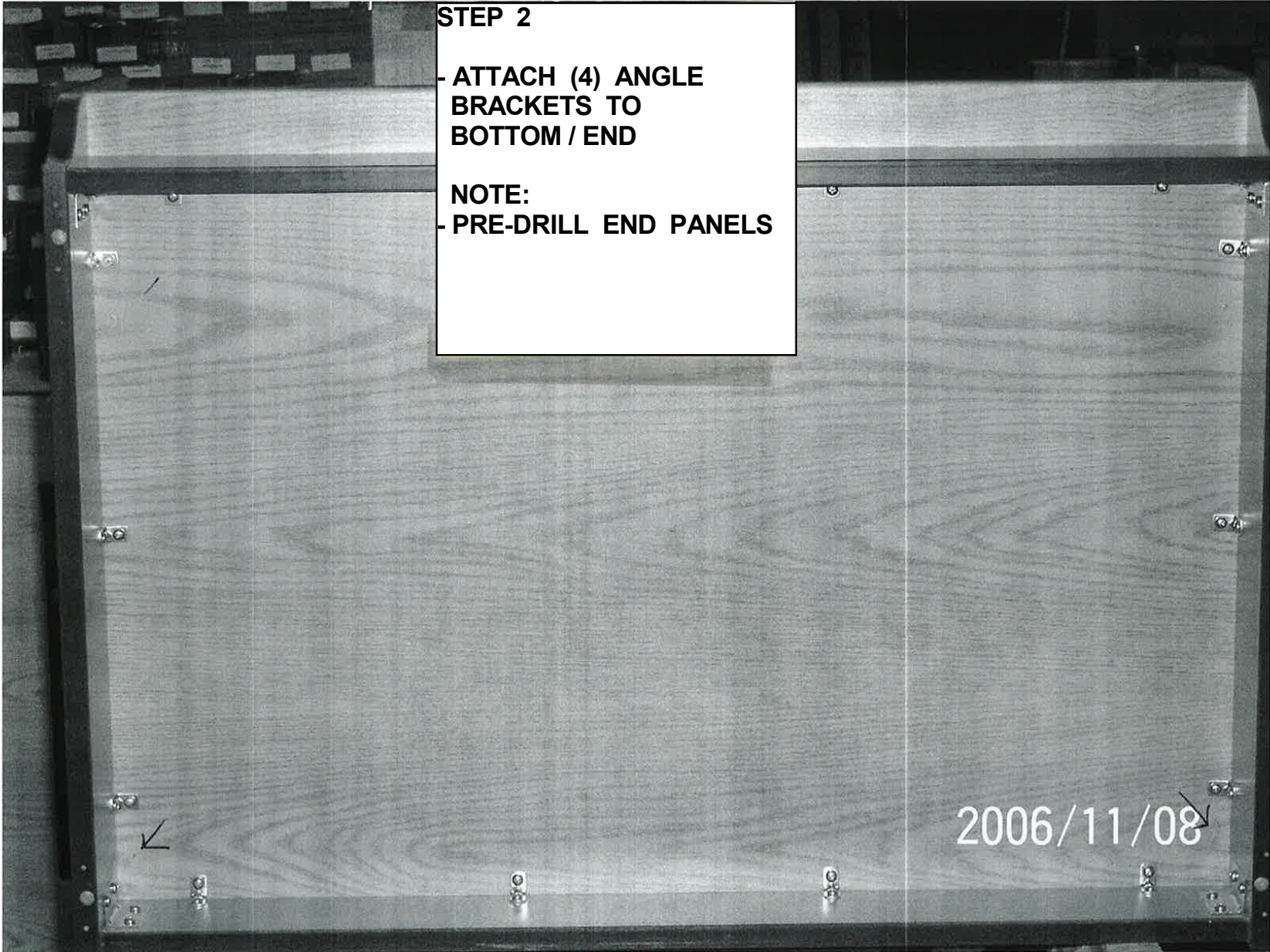


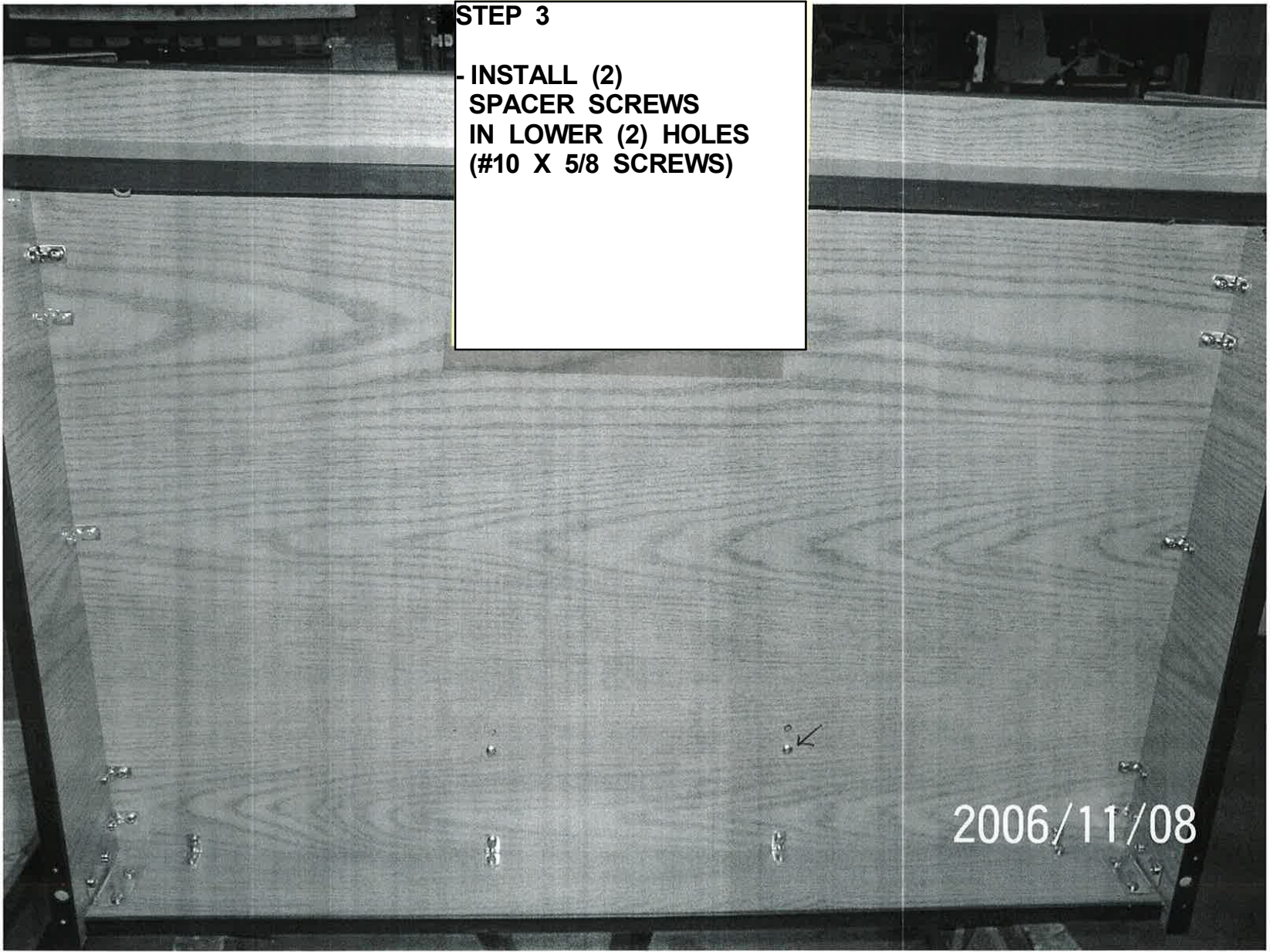
FLEETWOOD GROUP, INC.		FURNITURE DIVISION		PART NO.	81840 - INST	PAGE	OF
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259		PHONE (616) 396 - 1142 FAX (616) 396 - 8022				1	14
A		DRAWN reneed	CHECKED jeffb	DESCRIPTION			
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY			

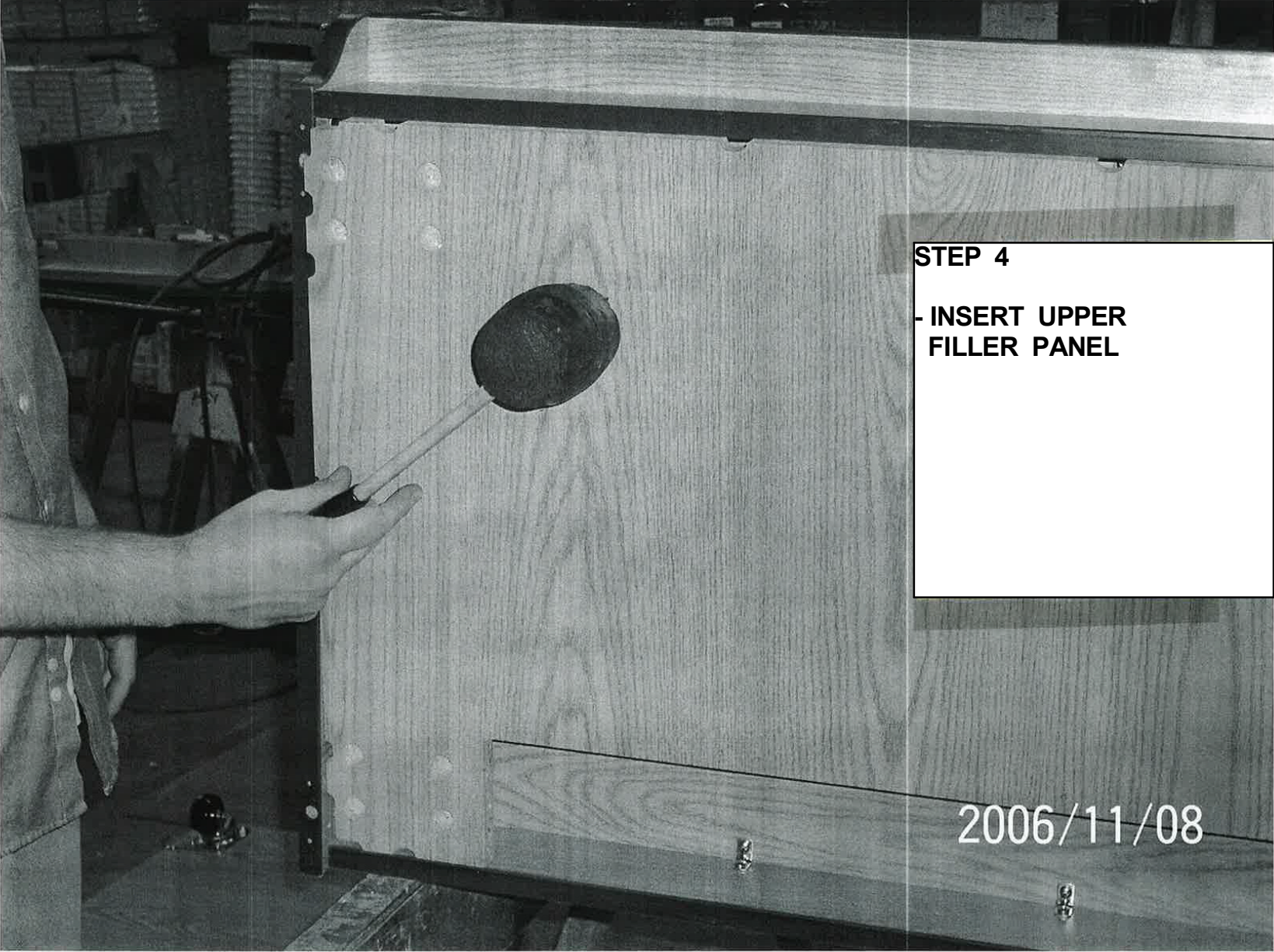


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				ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY



FLEETWOOD GROUP, INC.				FURNITURE DIVISION		PART NO. 81840 - INST		PAGE 3 OF 14	
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259				PHONE (616) 396 - 1142 FAX (616) 396 - 8022		SE			
A		DRAWN reneed	CHECKED jeffb	DESCRIPTION					
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY					
<div><div></div><div><p>STEP 2</p><p>- ATTACH (4) ANGLE BRACKETS TO BOTTOM / END</p><p>NOTE:</p><p>- PRE-DRILL END PANELS</p></div></div>									

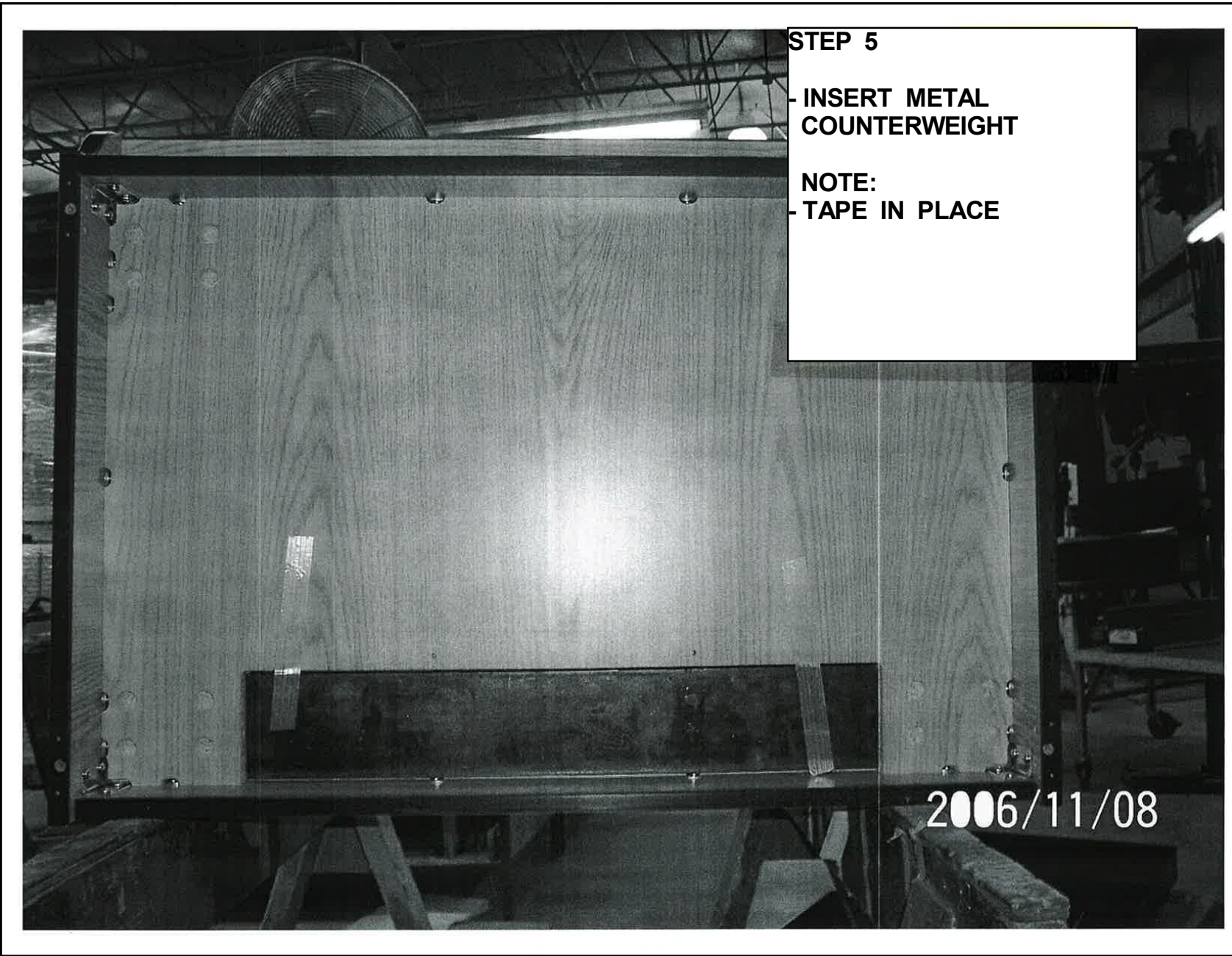
FLEETWOOD GROUP, INC.				FURNITURE DIVISION		PART NO. 81840 - INST		PAGE 4 OF 14	
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259				PHONE (616) 396 - 1142 FAX (616) 396 - 8022		SE			
A		DRAWN reneed	CHECKED jeffb	DESCRIPTION					
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY					
<div><div>STEP 3</div><div>INSTALL (2) SPACER SCREWS IN LOWER (2) HOLES (#10 X 5/8 SCREWS)</div></div>									

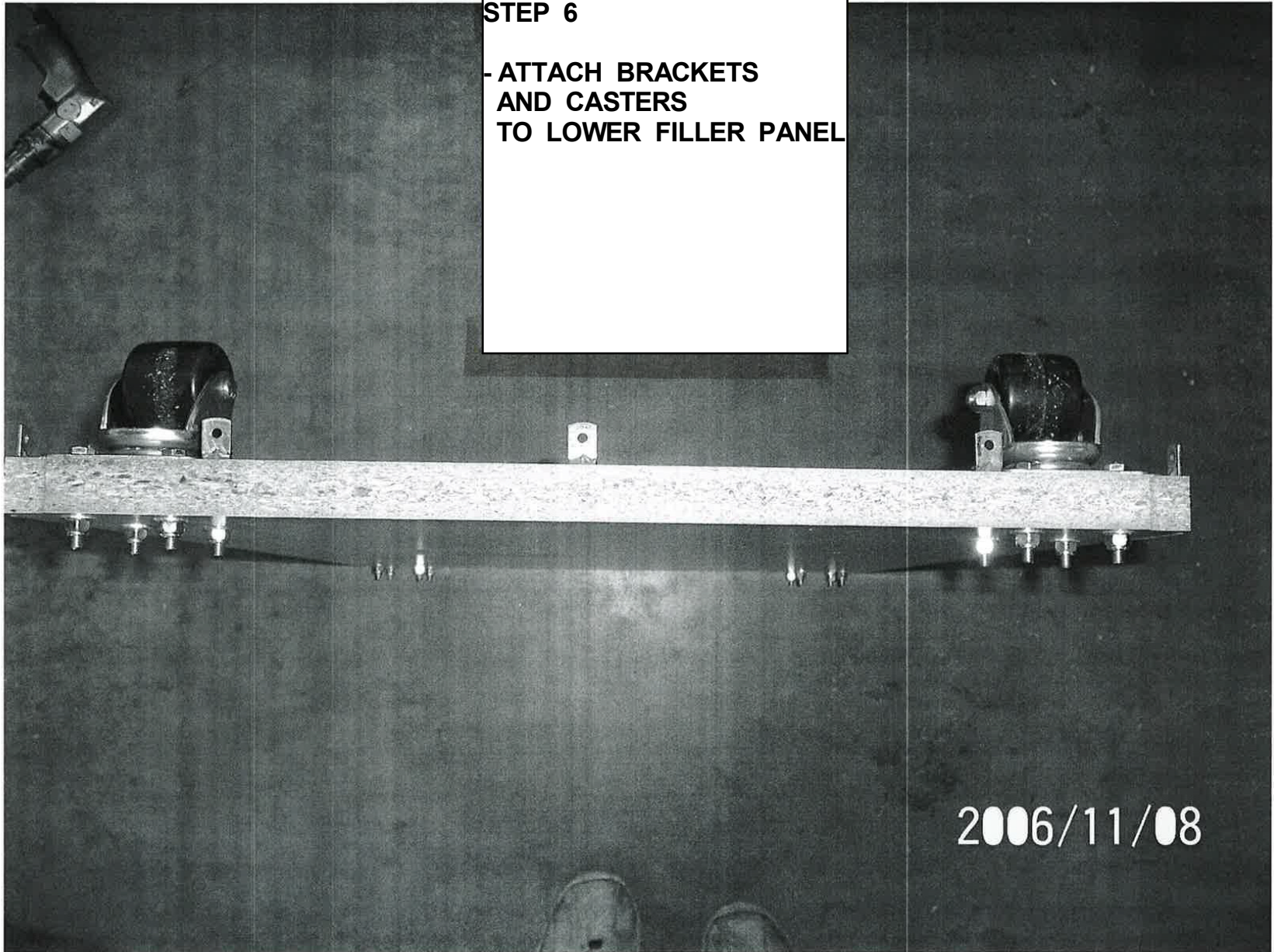
FLEETWOOD GROUP, INC.				FURNITURE DIVISION		PART NO. 81840 - INST		PAGE 5 OF 14	
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259				PHONE (616) 396 - 1142		FAX (616) 396 - 8022		SE	
A		DRAWN reneed	CHECKED jeffb	DESCRIPTION					
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY					
<div><div>STEP 4 - INSERT UPPER FILLER PANEL</div><div>2006/11/08</div></div>									

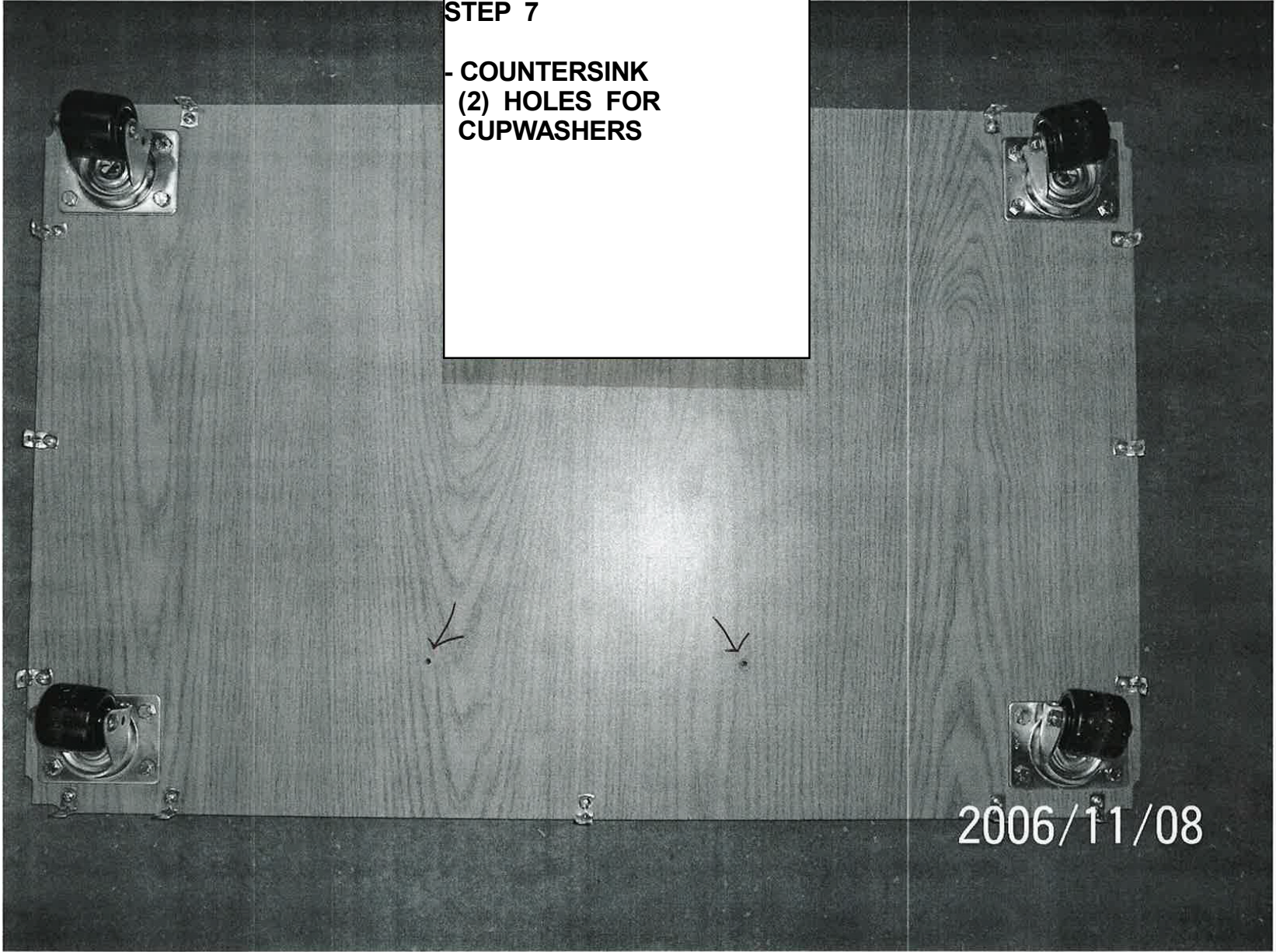
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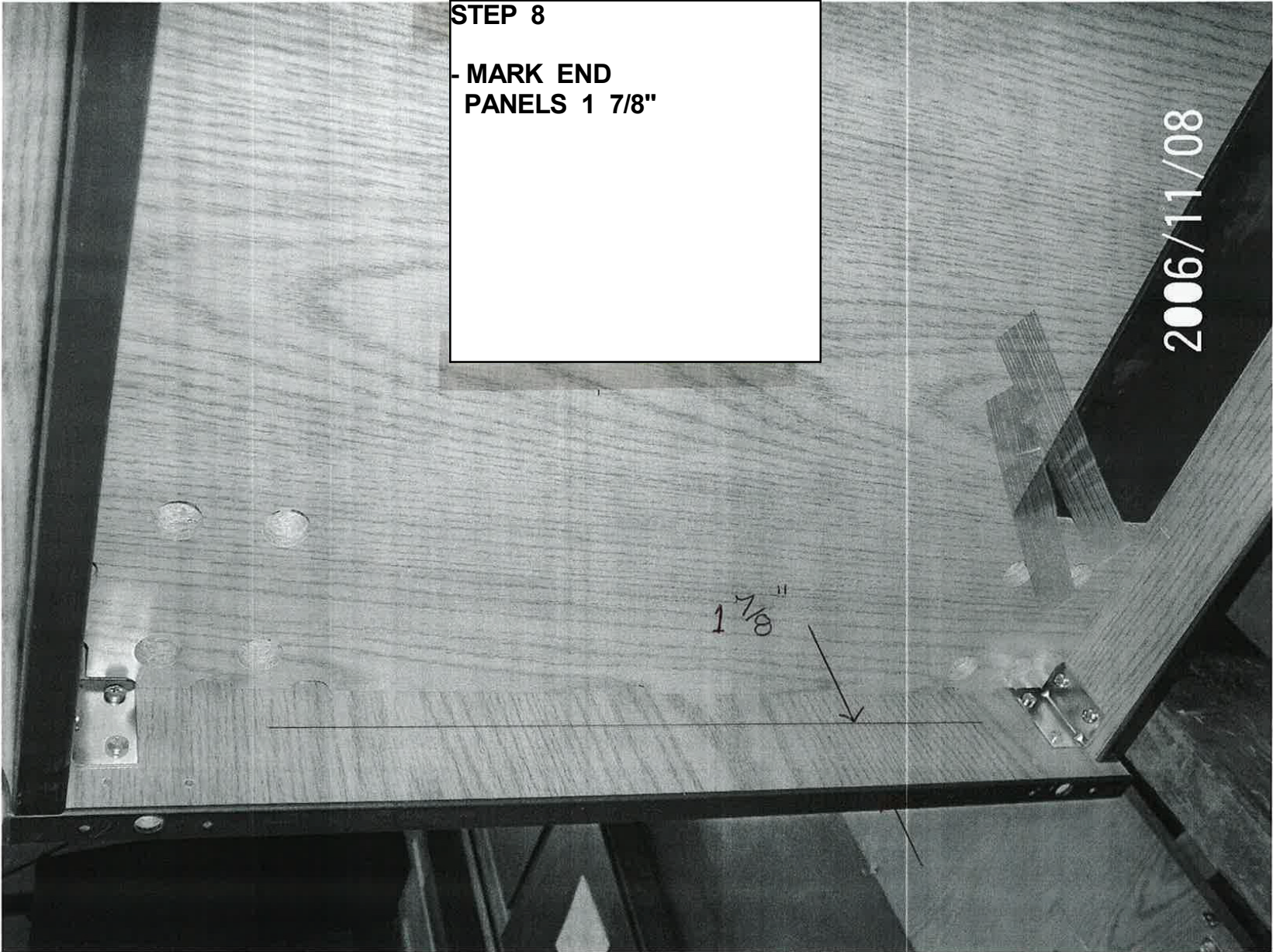
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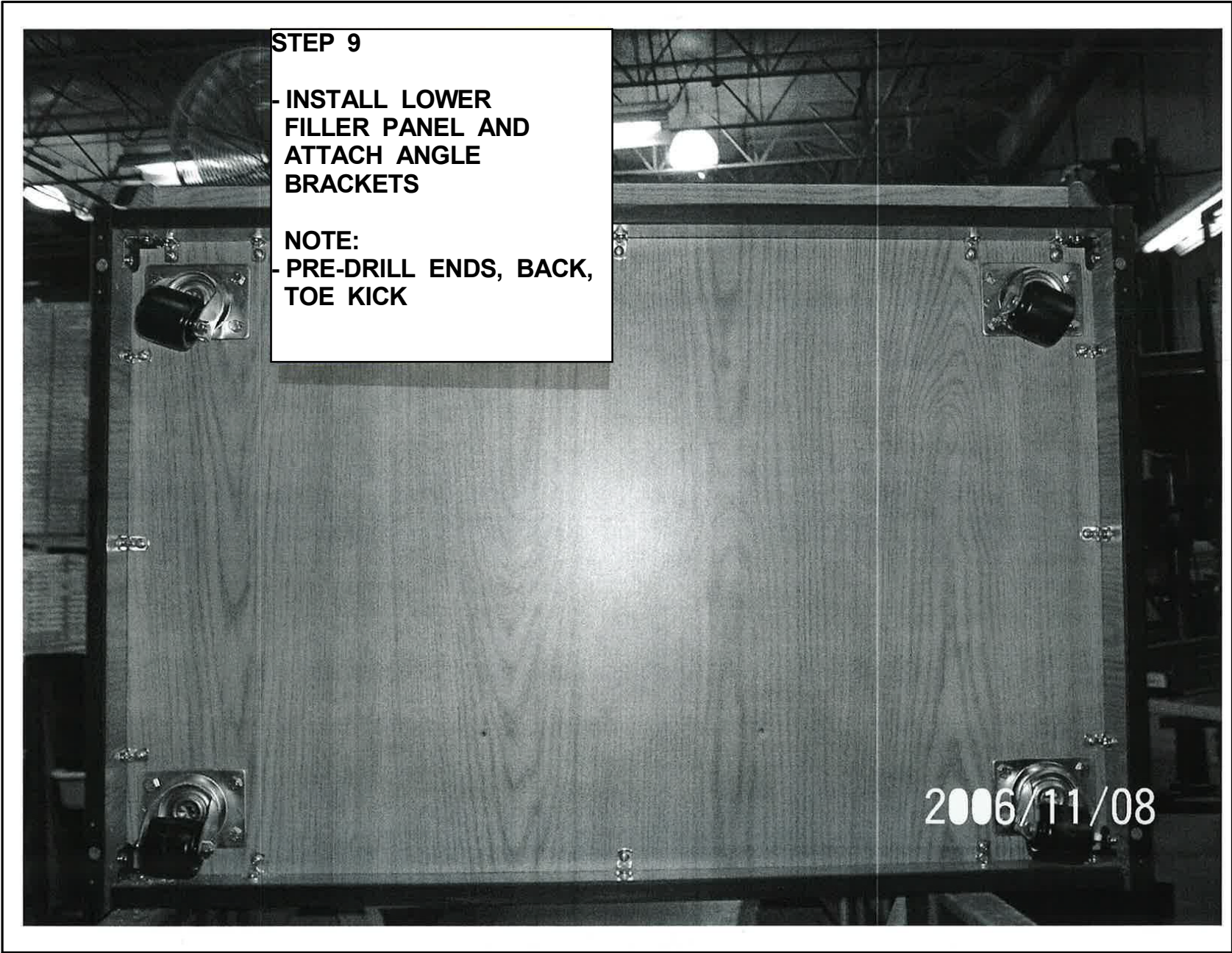
FLEETWOOD GROUP, INC. FURNITURE DIVISION				PART NO.	81840 - INST	PAGE OF
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259				PHONE (616) 396 - 1142	FAX (616) 396 - 8022	8 14
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<div><div>STEP 6</div><div>- ATTACH BRACKETS AND CASTERS TO LOWER FILLER PANEL</div></div>						


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11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259			PHONE (616) 396 - 1142 FAX (616) 396 - 8022				9	14
A		DRAWN reneed	CHECKED jeffb	DESCRIPTION				
		DATE 11/19/12	DATE 11/19/12	ILLUSIONS TALL CASTER KIT TO CONVERT FROM LEVELERS ONLY				
<div>STEP 7</div> <div>- COUNTERSINK (2) HOLES FOR CUPWASHERS</div> 								

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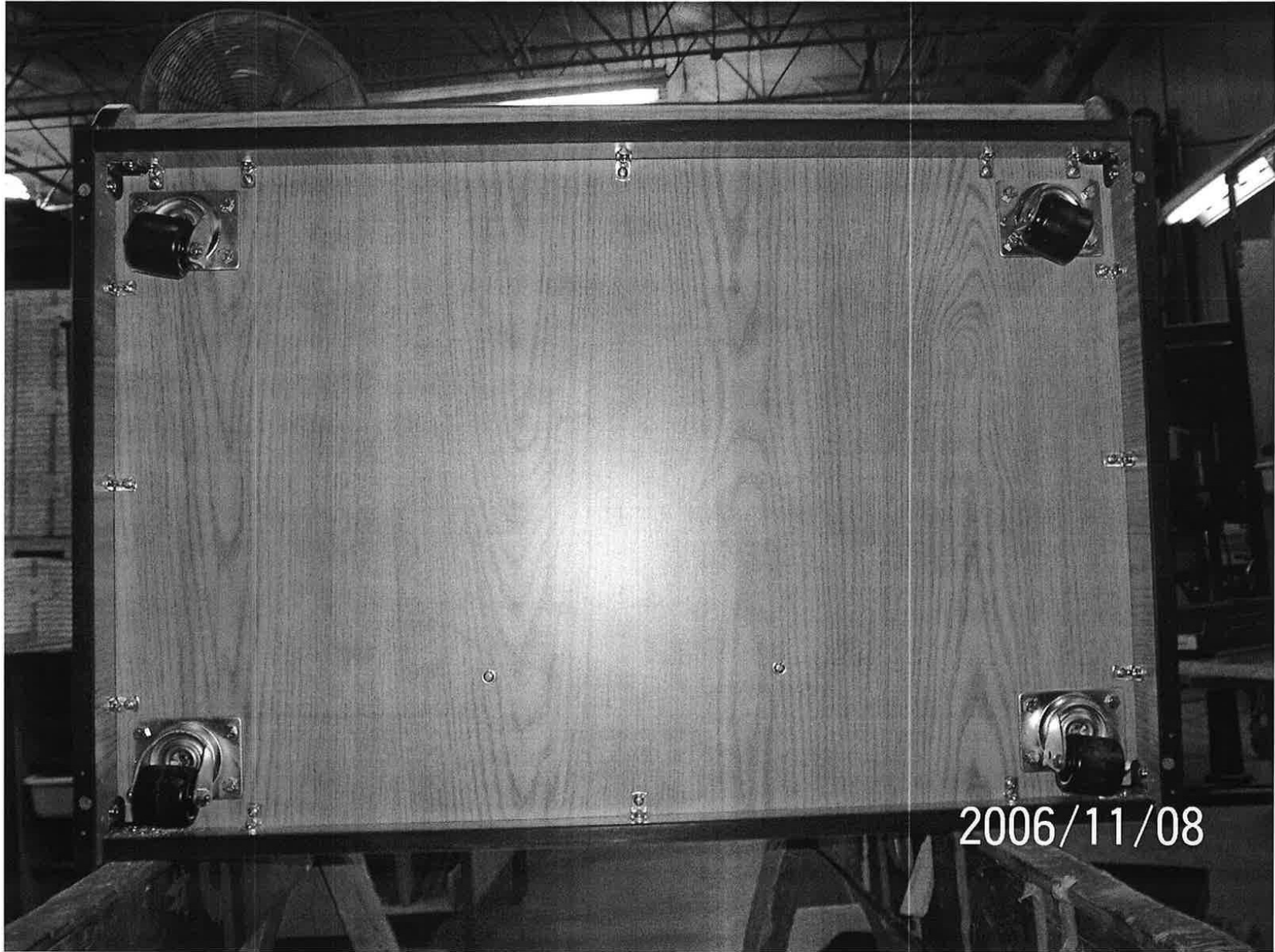


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11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259				PHONE (616) 396 - 1142 FAX (616) 396 - 8022						12 14	
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<div><div>STEP 10</div><div>- INSTALL 2 1/2" SCREWS WITH CUPWASHERS</div></div>  <div>2006/11/08</div>											

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		DATE 11/19/12	DATE 11/19/12	



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