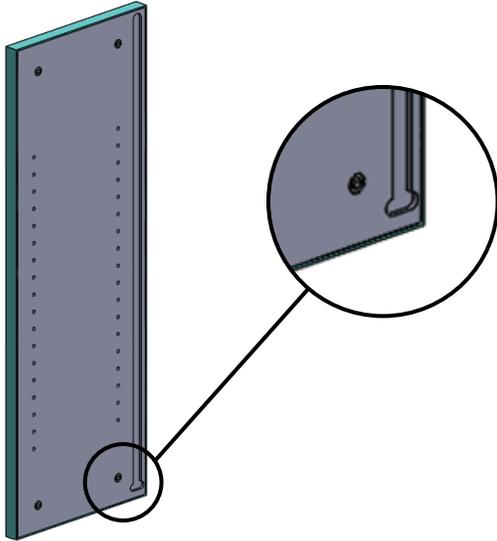


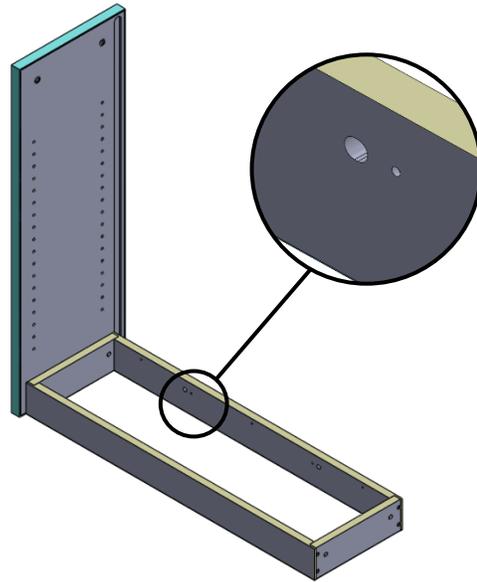
# Single Sided Starter Library Shelf Instructions

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Rev. D

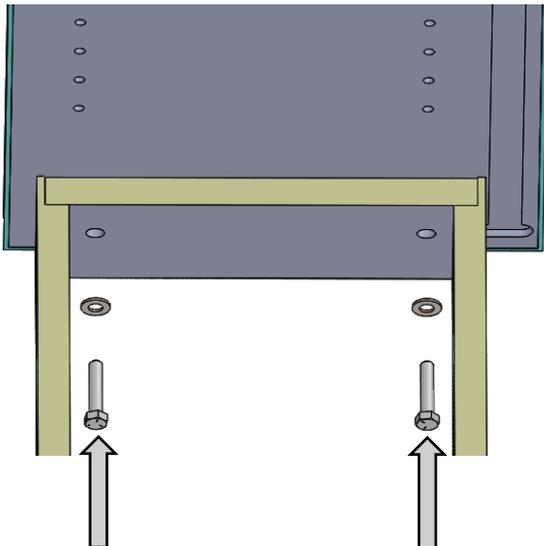
**1.** This assembly requires two or more people to complete safely. Place the left hand end panel in the upright position with the groove toward the rear of the bookcase and the notch at the bottom.



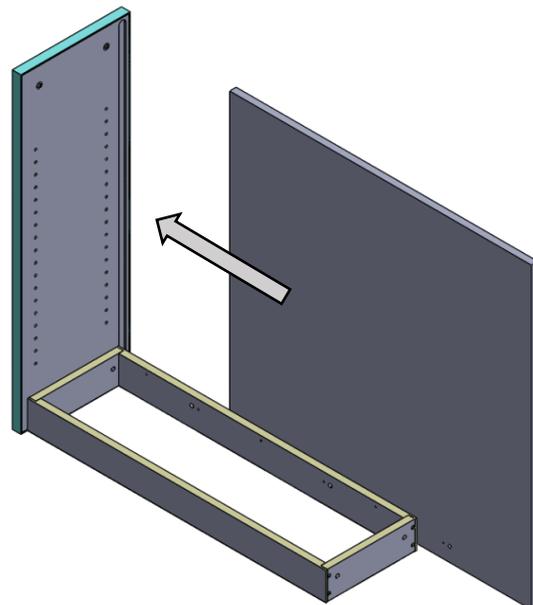
**2.** Align (1) box against the bottom of the left hand end panel with the back panel mounting holes toward the rear of the bookcase and edgeband facing down.



**3.** Attach the box to the left hand end panel with (2) hex head bolts and (2) flat washers. Hand tighten.



**4.** Slide the back panel into the groove in the left hand end panel with holes toward the bottom of the bookcase.

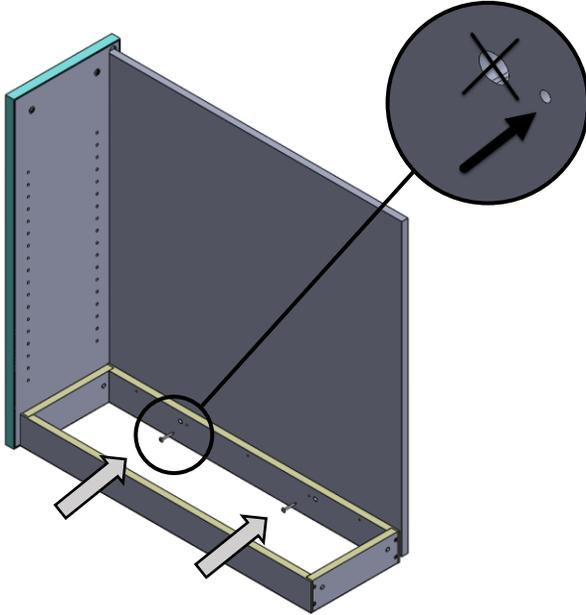


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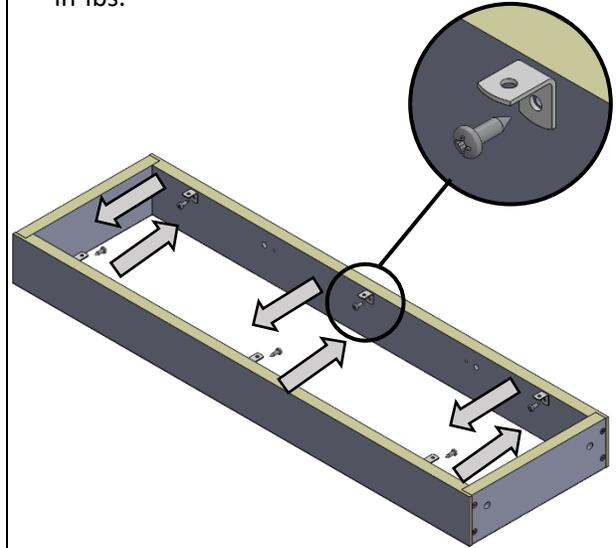
# Single Sided Starter Library Shelf Instructions

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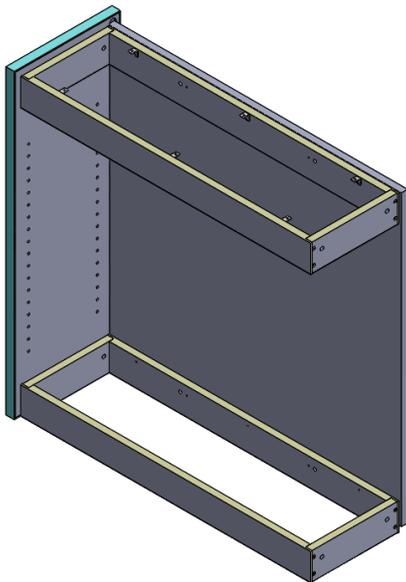
**5.** Attach the back panel with (2) #10 X 1.5" screws using the two smaller holes on the rear rail of the bottom box. Tighten to a torque of 30-35 in-lbs.



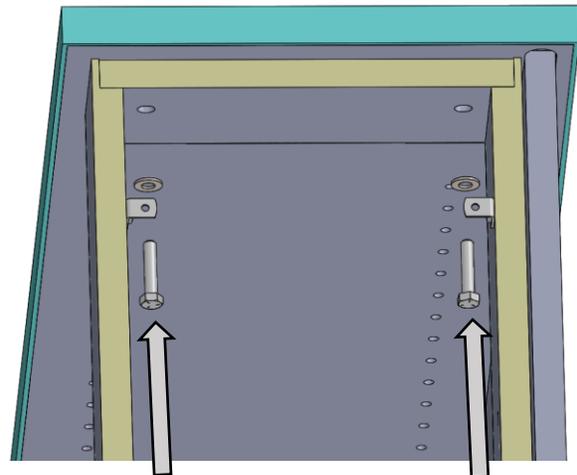
**6.** Screw the bottom screw of (6) 90-degree brackets into the inside of (1) box using (6) #10 X 0.625" screws. Tighten to a torque of 30-35 in-lbs.



**7.** Align the box against the top of the left hand panel with back panel mounting holes toward the rear of the bookcase and edgeband facing down.



**8.** Attach the box to the left hand end panel with (2) hex head bolts and (2) flat washers. Hand tighten.

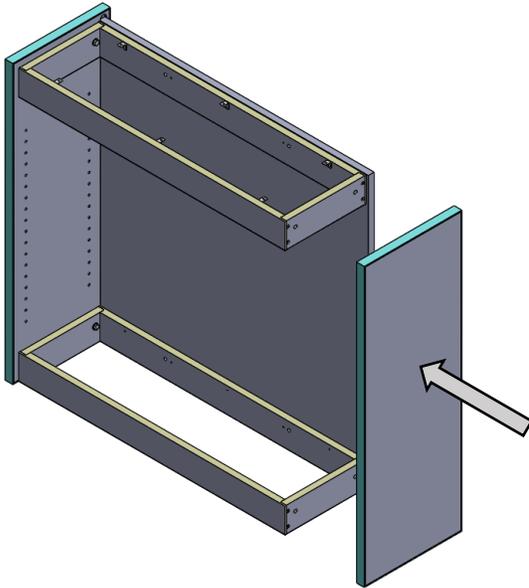


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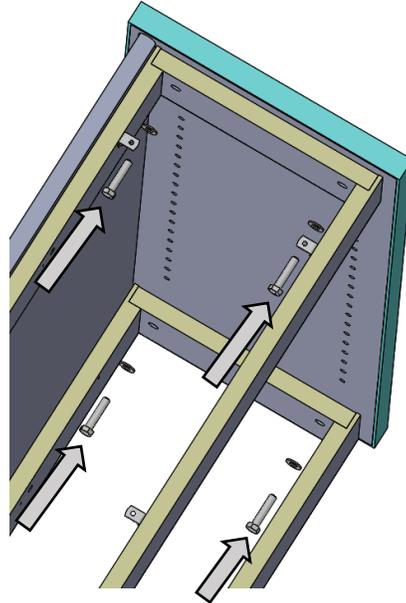
# Single Sided Starter Library Shelf Instructions

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Rev. D

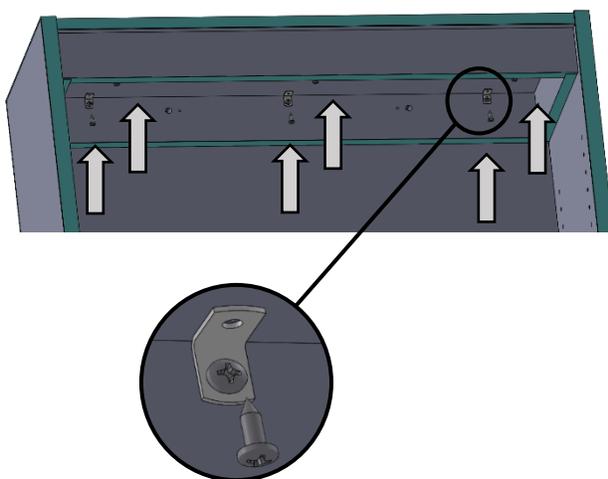
**9.** Align the right hand end panel to the top and bottom boxes with the back panel in the end panel groove.



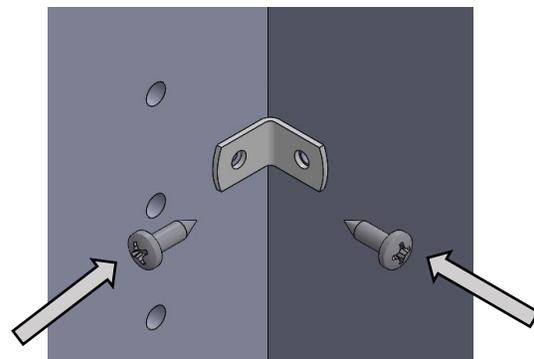
**10.** Attach the right hand end panel to the top and bottom boxes using (4) hex head bolts and (4) washers. Hand tighten.



**11.** Place the top panel on the top box with the hole side facing down. Ensure the brackets are lined up with the holes. Attach the top panel to the brackets using (6) #10 X 0.625" screws. Tighten to a torque of 30-35 in-lbs. Then tighten all end panel hex head bolts to a torque of 50-60 in-lbs.



**12.** *If shelf is 60", 72", or 84" high, complete this step. Attach (2) 90-degree brackets with (4) #10 X 0.625" screws to the inside support locations. Tighten to a torque of 30-35 in-lbs.*

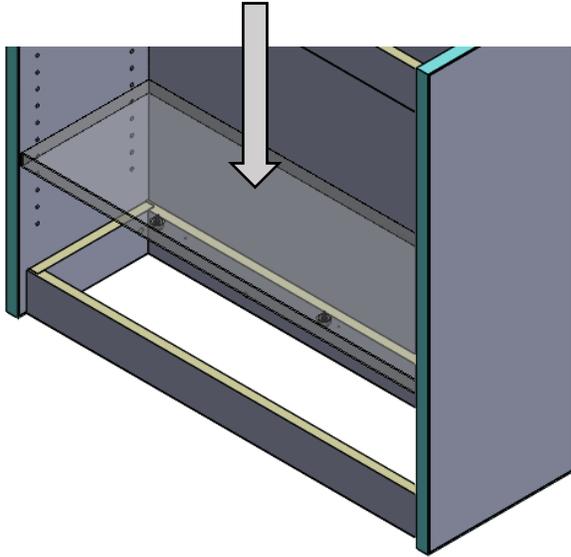


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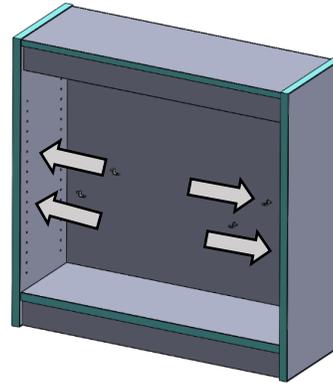
# Single Sided Starter Library Shelf Instructions

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**13.** Install the lower shelf on top of the bottom box with the two bumpers down and facing the front of the bookcase.

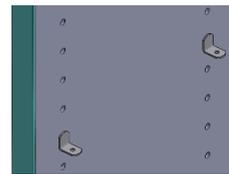


**14.** Insert (4) shelf clips for each shelf into the end panel holes at the desired height. Use 90-degree clips for wood shelves and 45-degree clips for metal shelves.



*For wood shelves*

*For metal shelves*



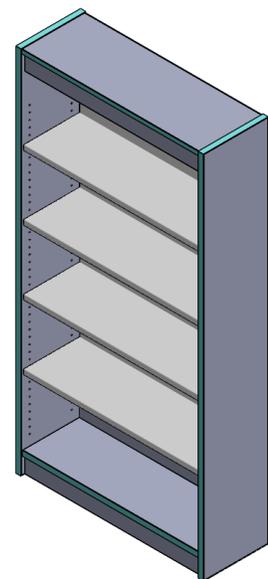
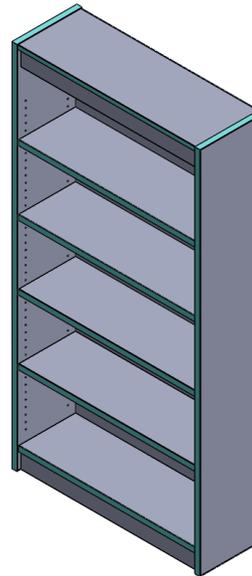
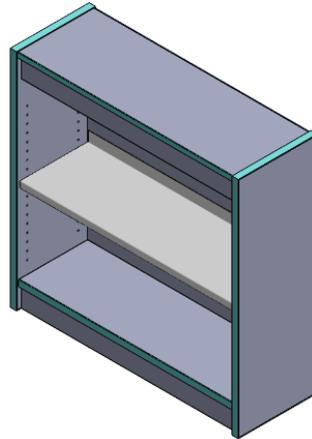
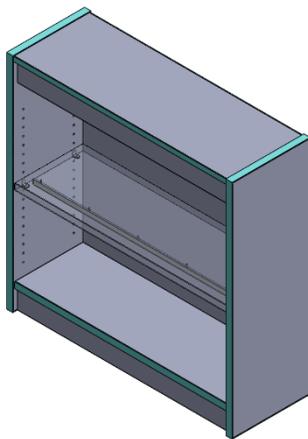
**15.** Install shelves on clips. If installing reinforced shelves, install with reinforcement down and facing the front. If installing metal shelves, install with flat back against the back panel.

*Reinforced Shelf  
36" Bookcase*

*Metal Shelf  
36" Bookcase*

*Standard/Reinforced Shelf  
72" Bookcase*

*Metal Shelf  
72" Bookcase*



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