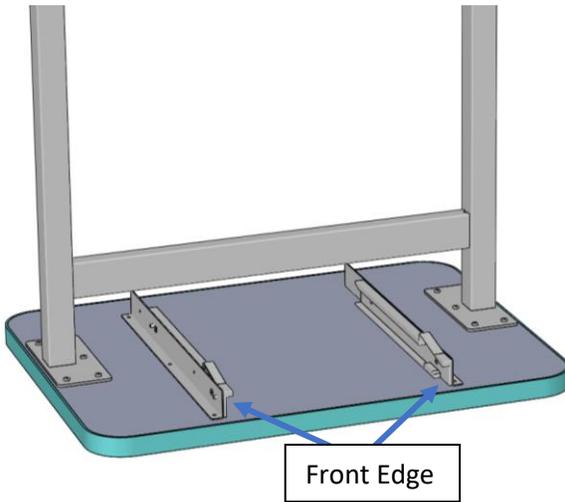


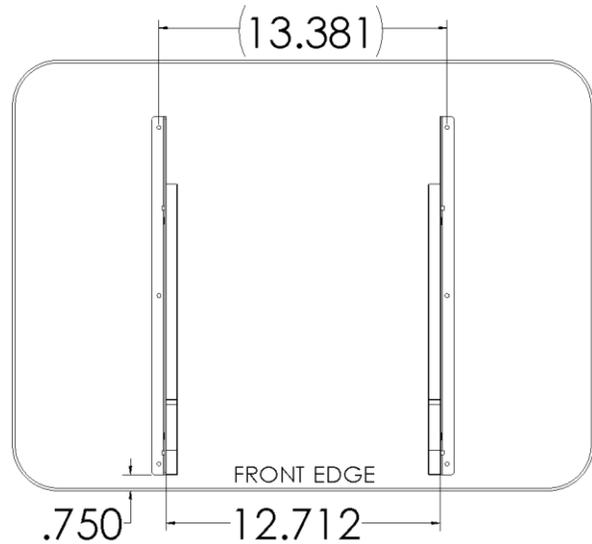
Tray Rail Assembly Instructions

937120-INST
Rev. A

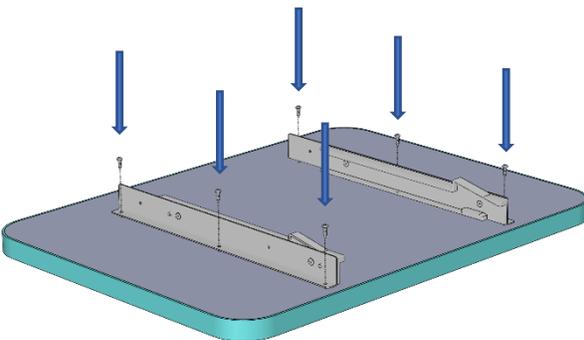
- 1.** Place the worksurface upside down on a non-scratching surface. Place the rails into position on the worksurface taking care to face the slides to the inside and the front forward. (NOTE: C-leg desk shown. Your product may vary.)



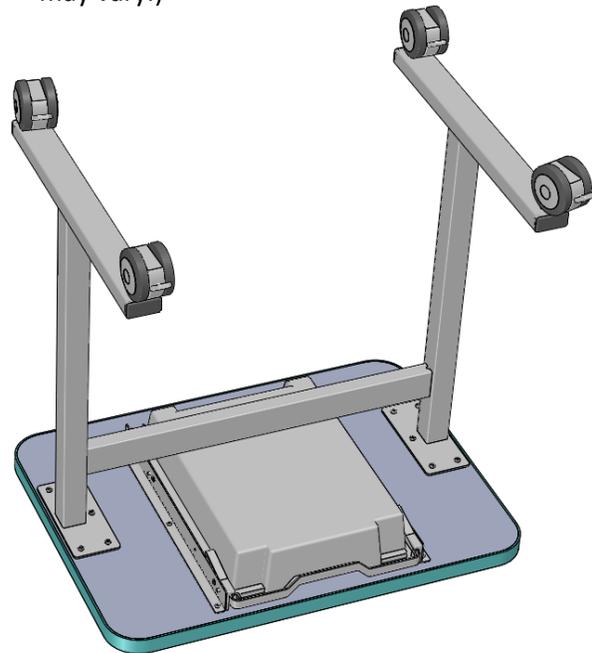
- 2.** (If your product has pilot holes, skip to step 3.) Align the rails as shown below and mark the hole locations. Drill (3) 0.125" diameter by 0.500" deep holes for each rail.



- 3.** Attach the rails to the worksurface using (3) #8 X 0.625" screws for each rail. Tighten to a torque of 30-35 in-lb. (Frame removed for clarity.)



- 4.** Install the tray in the rails. Completed assembly should look like this. (Your product may vary.)



For questions please call us at (616) 396-1142