

**14. SERIES TECH TABLE ASSEMBLY INSTRUCTIONS**

1. Place Table Top (A) in horizontal position with bottom side up.
2. Place Legs (B) in an upright position and fasten to Top with twelve (12) #10 x 3/4" pan head screws (C) screwed into pre-drilled holes in Top. **Do not tighten these screws at this time.**
3. Set Modesty Panel (D) in place over pre-drilled holes and secure using #10 x 5/8" pan head screws (E).
4. Place J-Trough (F) in place against Leg Mounting Tabs and over pre-drilled holes. Secure J-Trough to Table Top using #10 x 5/8" pan head screws (E) and to Leg Mounting Tabs using two (2) 1/4"-20 x 1/2" pan head machine screws (G) and two (2) 1/4" lock washers (H).
5. Install 1 1/2" Snap Ring Bushing(s) (I) into pre-punched hole(s) in J-Trough.
6. Tighten all screws securely.
7. Set Table in its upright position and install 3" Grommet(s) (J) into pre-drilled hole(s) in Top.

