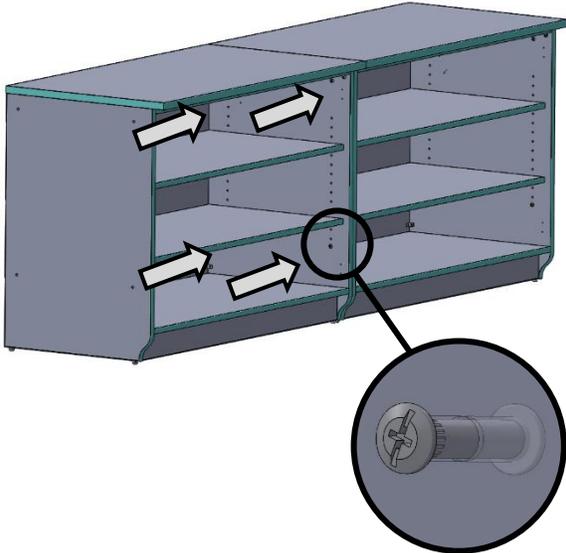
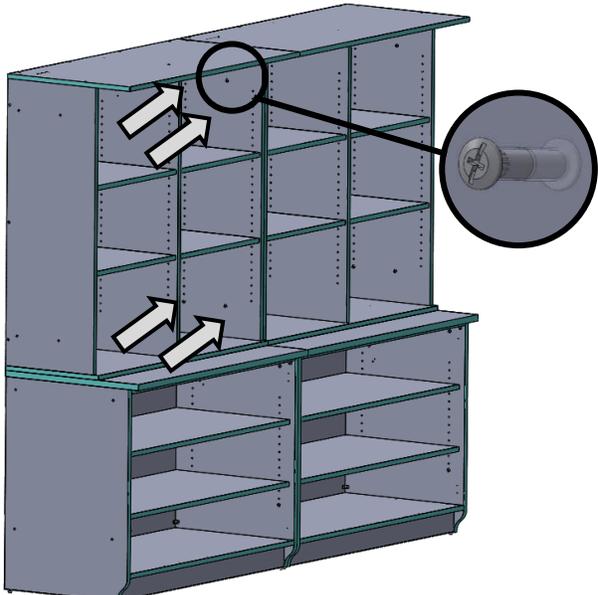
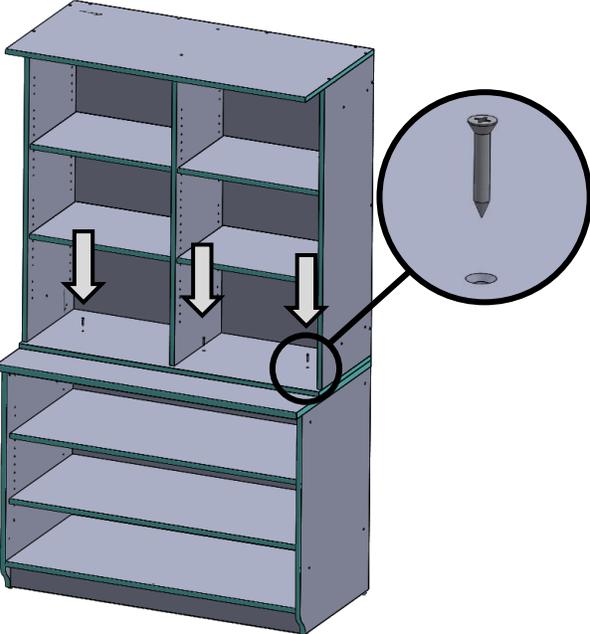
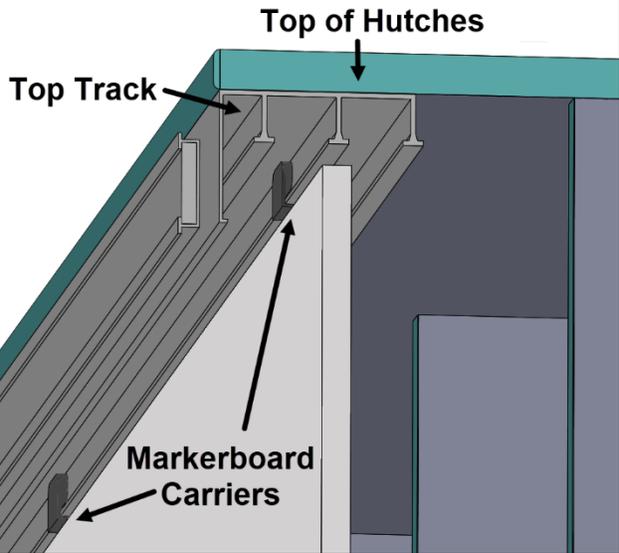


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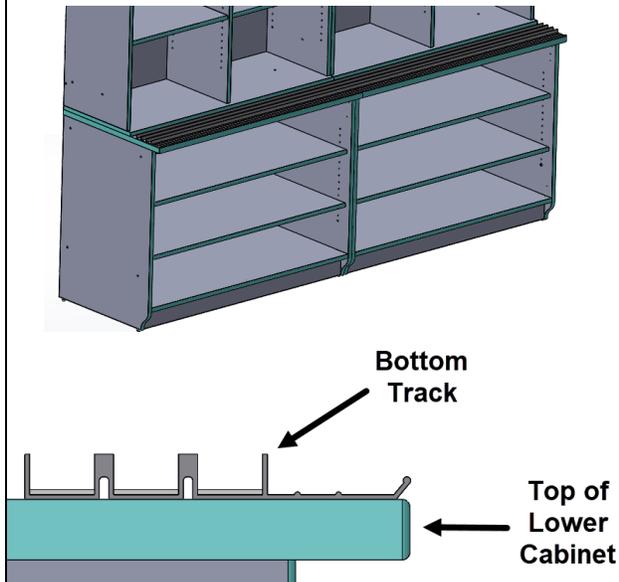
<p>1. Lower Base Cabinet Installation: Level and position lower base cabinets. Attach the cabinets together using (4) sleeve connectors between each cabinet.</p>  <p>The diagram shows two lower base cabinets being joined together. Four white arrows point to the top and bottom edges where the cabinets meet. A circular inset shows a close-up of a sleeve connector being inserted into a hole in the cabinet's edge.</p>	<p>2. Upper Hutch Installation: Position hutches on lower cabinets flush on the ends and back edges. Attach the hutches together using (4) sleeve connectors between each hutch.</p>  <p>The diagram shows an upper hutch being placed on top of the lower base cabinets. White arrows indicate the placement of the hutch. A circular inset shows a sleeve connector being used to join two hutch units together.</p>
<p>3. Attach the hutches to the lower base cabinets using (3 or 4) #10 x 1.25" screws for each hutch. Tighten to a torque of 30-35 in-lbs.</p>  <p>The diagram shows the upper hutch being secured to the lower base cabinets. Three white arrows point to the attachment points. A circular inset shows a #10 x 1.25" screw being inserted into a hole in the cabinet's side panel.</p>	<p>4. Sliding Markerboard Installation: Prior to installation, mount (2) carriers on each markerboard with mounting slot facing the hutches.</p>  <p>The diagram shows a cross-section of the sliding markerboard installation. Labels include: 'Top of Hutches' pointing to the top edge of the upper hutch; 'Top Track' pointing to the track on the cabinet top; and 'Markerboard Carriers' pointing to two carriers mounted on the markerboard. The carriers are shown fitting into the top track.</p>

For questions please call us at (616) 396-1142

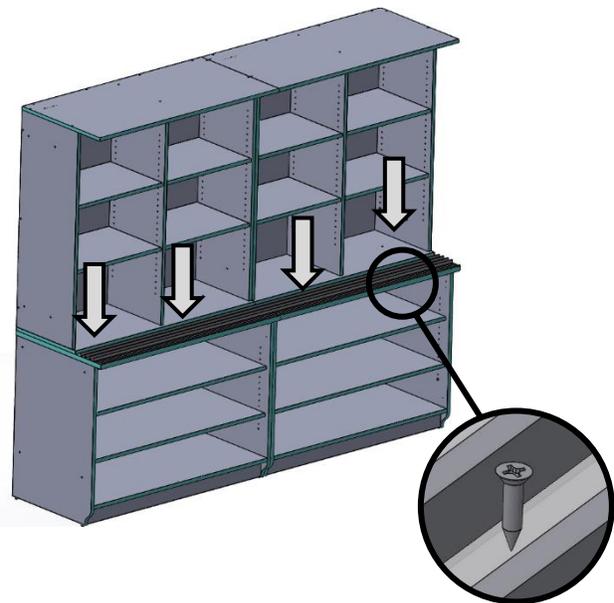
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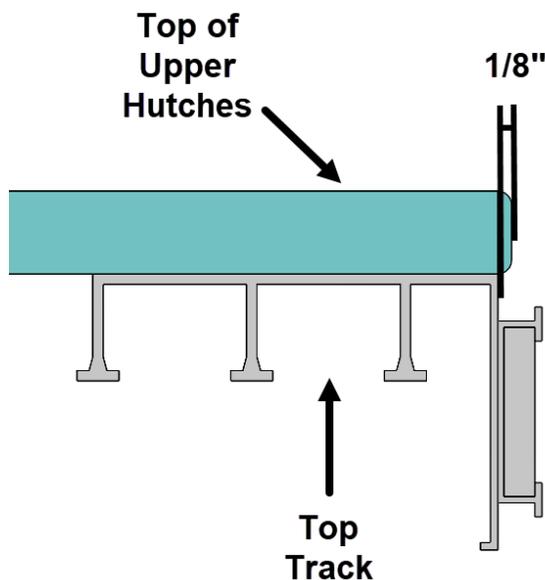
5. Center the bottom track on the lower base cabinets, flush with the front edge.



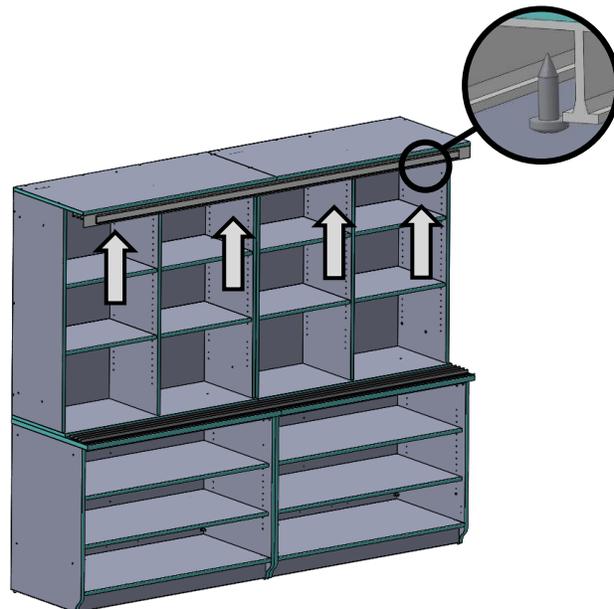
6. Predrill holes into lower cabinets and attach the bottom markerboard track using #8 x .625" flat head screws. Tighten to a torque of 30-35 in-lbs.



7. Center the top markerboard track on the upper hutches, directly above and parallel to the bottom track (approximately 1/8" behind the front of the hutches).



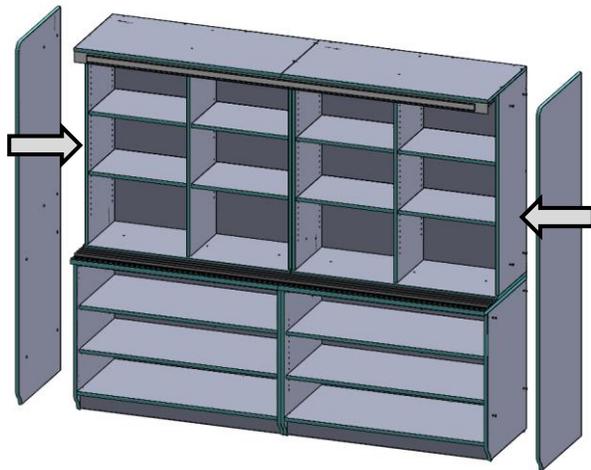
8. Predrill holes into the upper hutches and attach the top markerboard track using # 8 x .625" pan head screws. Tighten to a torque of 30-35 in-lbs. Slide markerboards onto tracks.



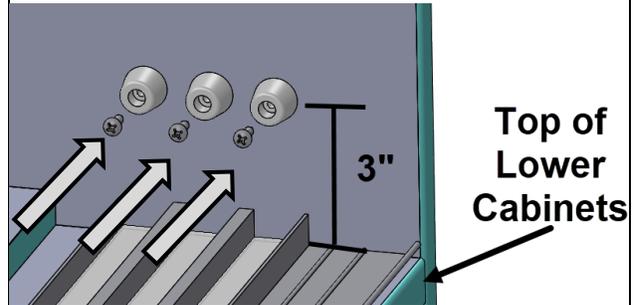
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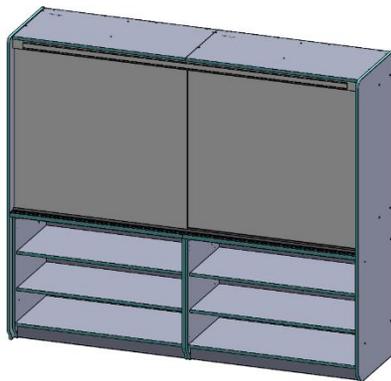
9. Finishing End Panel Installation: Position end panels and attach each end panel using (8) ¼-20 X 1.25" bolts. Tighten to a torque of 50-60 in-lbs.



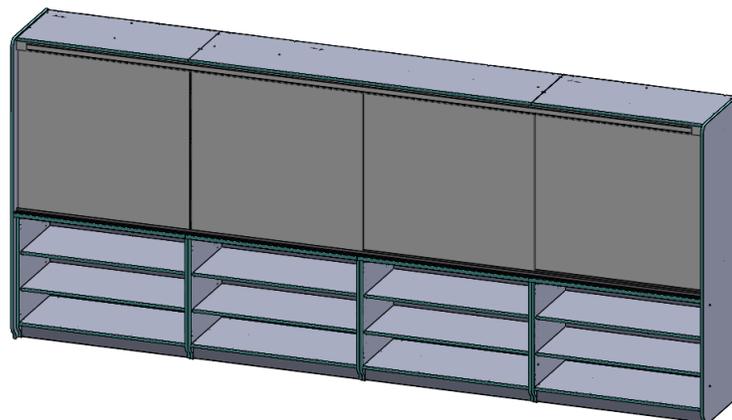
10. Position (1) bumper per track on end panels, 3" above bottom markerboard track. Attach using # 8 x .625" pan head screws. Tighten to torque of 30-35 in-lbs.



11. Completed installation should look similar to these examples (your product may have different base cabinets, a TV/Monitor Hutch, etc.):



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