



FLEETWOOD GROUP, INC. FURNITURE DIVISION
11832 JAMES ST., HOLLAND MI P.O. BOX 1259 49422-1259
PHONE (616) 396 - 1142 FAX (616) 396 - 8022

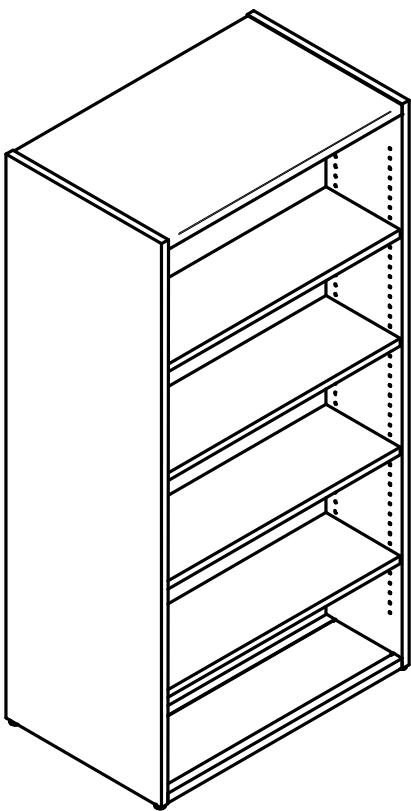
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DESCRIPTION
DOUBLE FACED SHELVING INSTRUCTIONS

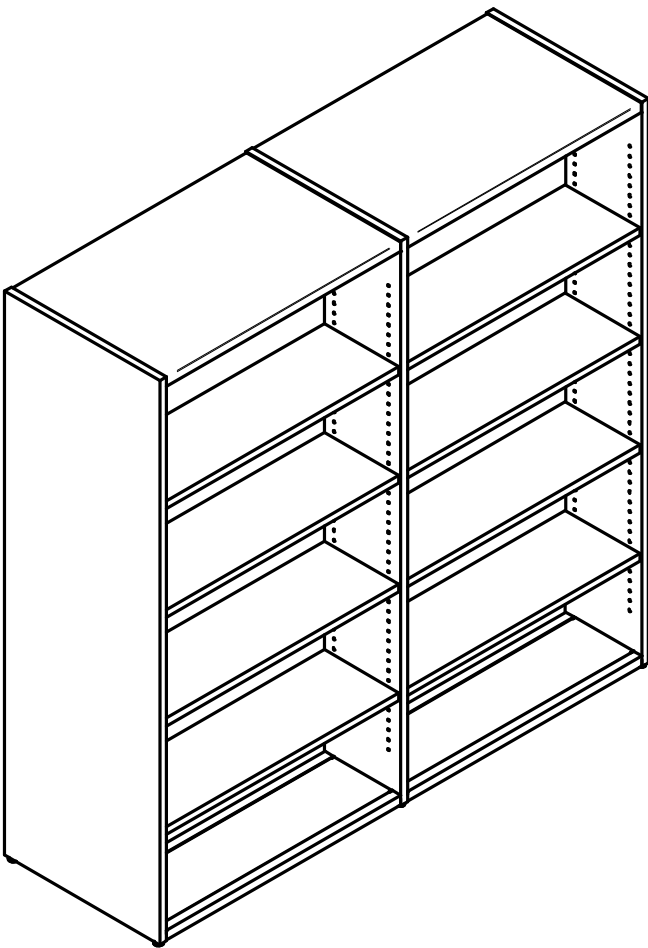
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STARTER UNIT



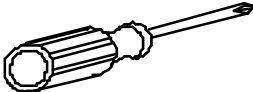
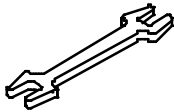
STARTER / ADDER UNIT

NOTE: IF INSTALLING A STARTER WITH ADDER UNITS, START WITH PAGE 7, STEP #9.

CAUTION: TO AVOID DAMAGING END / INTERMEDIATE PANELS MAKE SURE GLIDES DO NOT CATCH ON ANY FLOOR OBSTRUCTIONS. BUILD BOOKCASES IN PLACE FOR MINIMUM AMOUNT OF MOVEMENT.

TOOLS REQUIRED:

5/16" WRENCH OR 5/16" HEX DRIVE SOCKET
PHILLIPS SCREW DRIVER OR BIT





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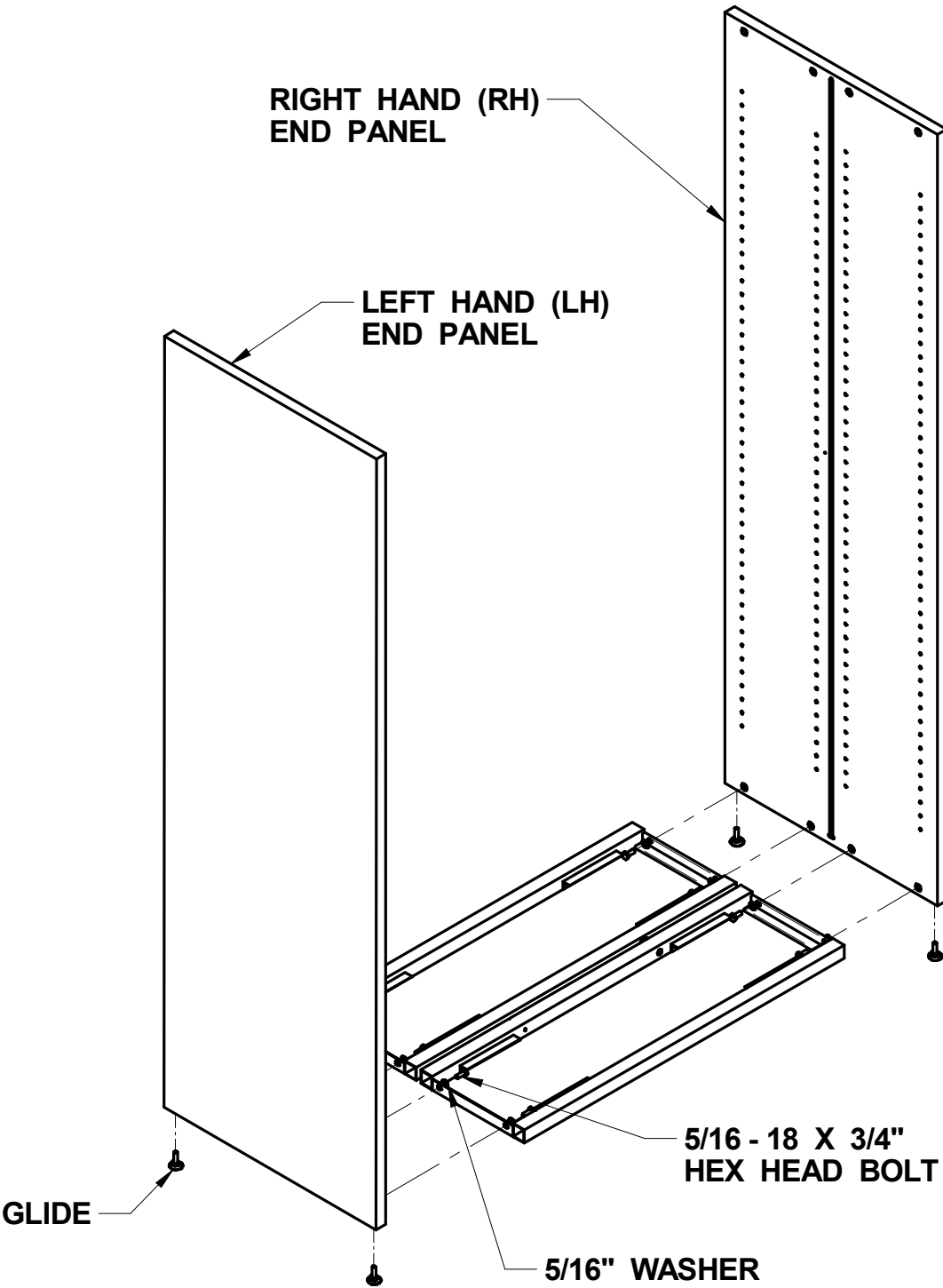
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STEP #1:

SCREW IN GLIDE INTO INSERT ON THE BOTTOM OF ALL END PANELS.

STEP #2:

CONNECT LOWER FRAME (PARTITION PANEL MOUNTING HOLES TOWARDS THE CENTER OF BOOKCASE) TO END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TIGHTEN BY HAND UNTIL PARTITION IS IN PLACE.





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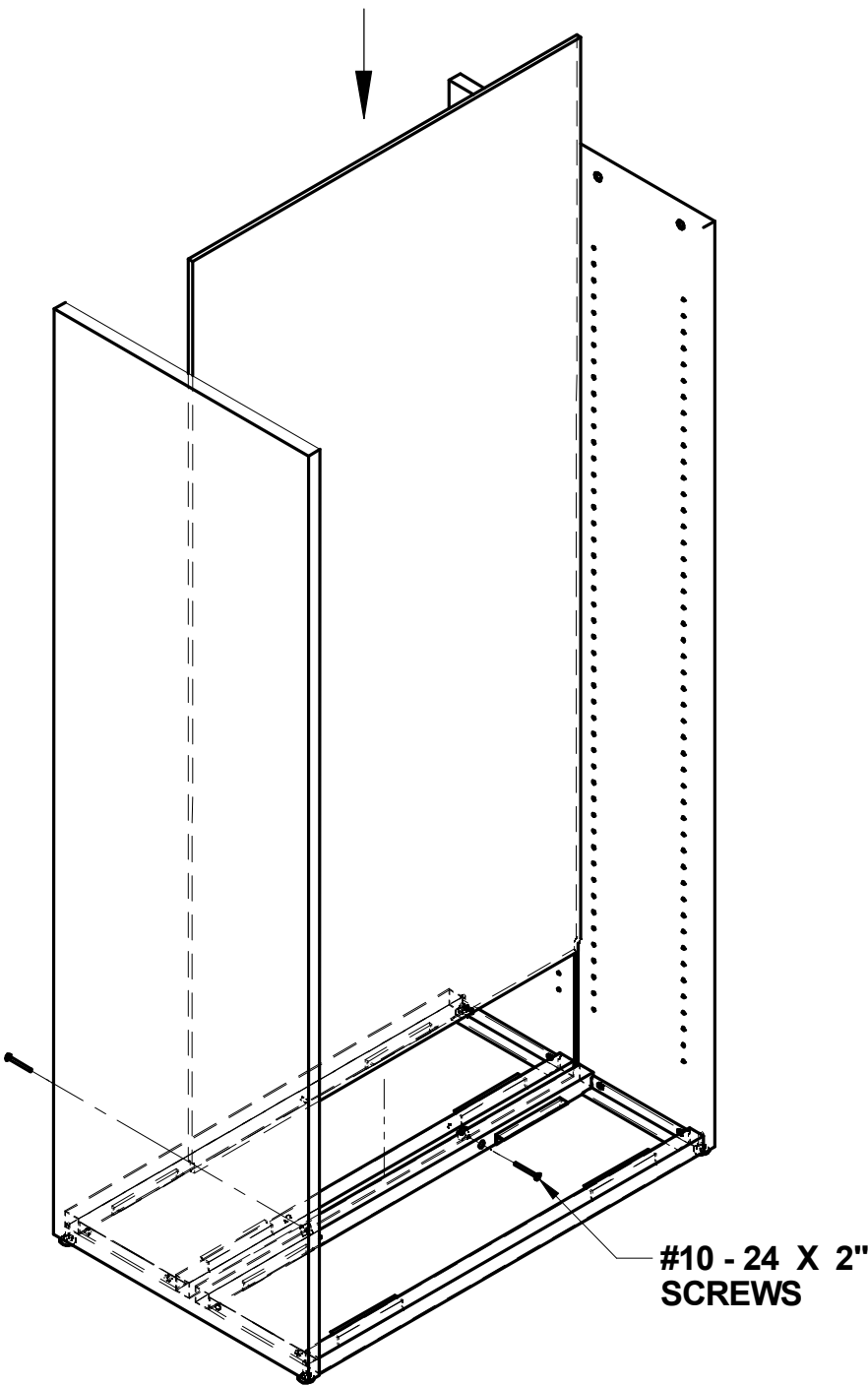
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STEP #3:

SLIDE PARTITION INTO THE GROOVE IN THE END PANELS WITH MOUNTING HOLES DOWN. ATTACH PARTITION TO LOWER FRAMES WITH #10 - 24 x 2" SCREW.





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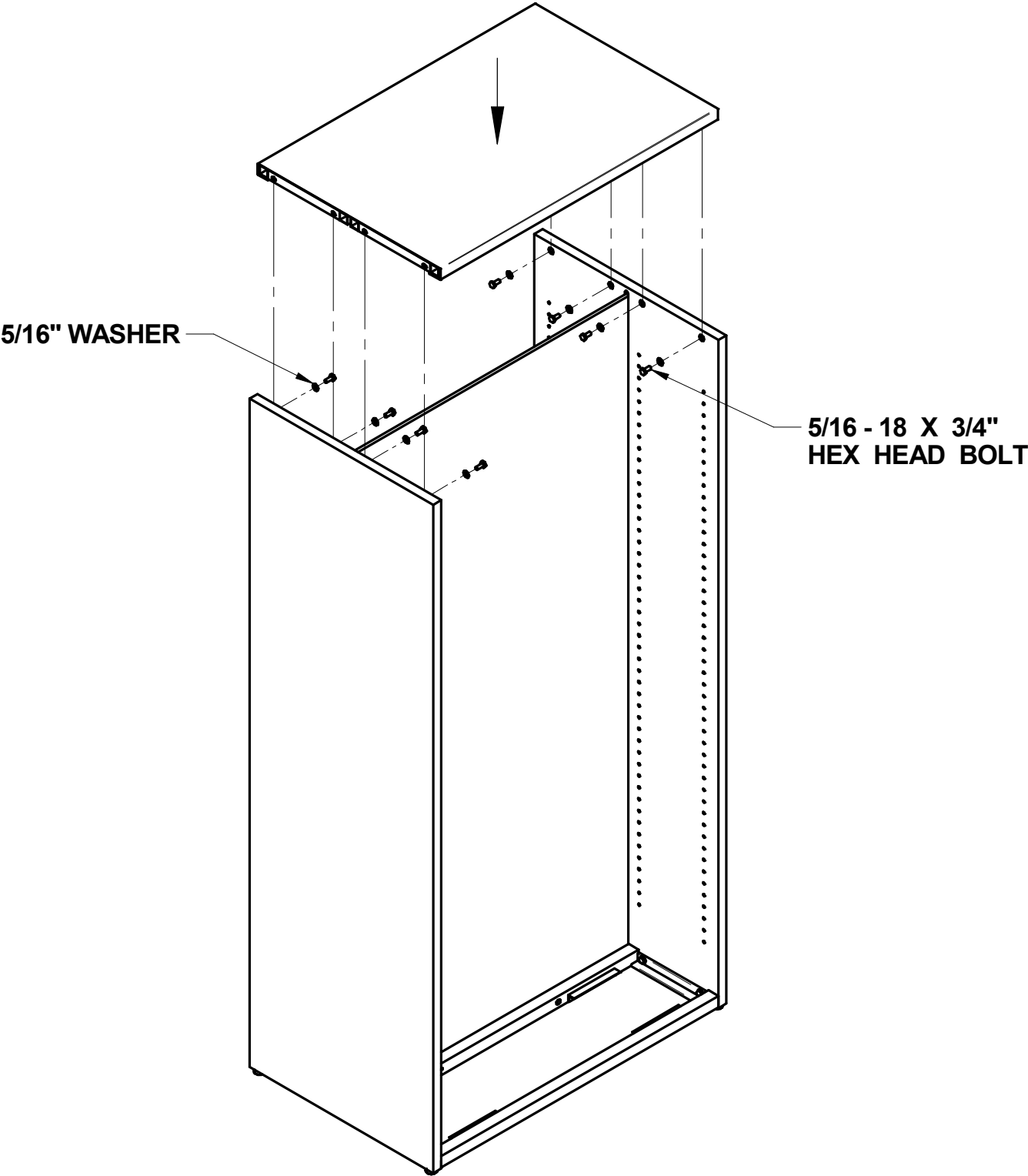
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STEP #4:

CONNECT UPPER FRAME TO THE TOP OF THE RH & LH END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TAP THE CORNERS OF THE FRAME(S) LIGHTLY UP OR DOWN TO ALIGN TOP(S).





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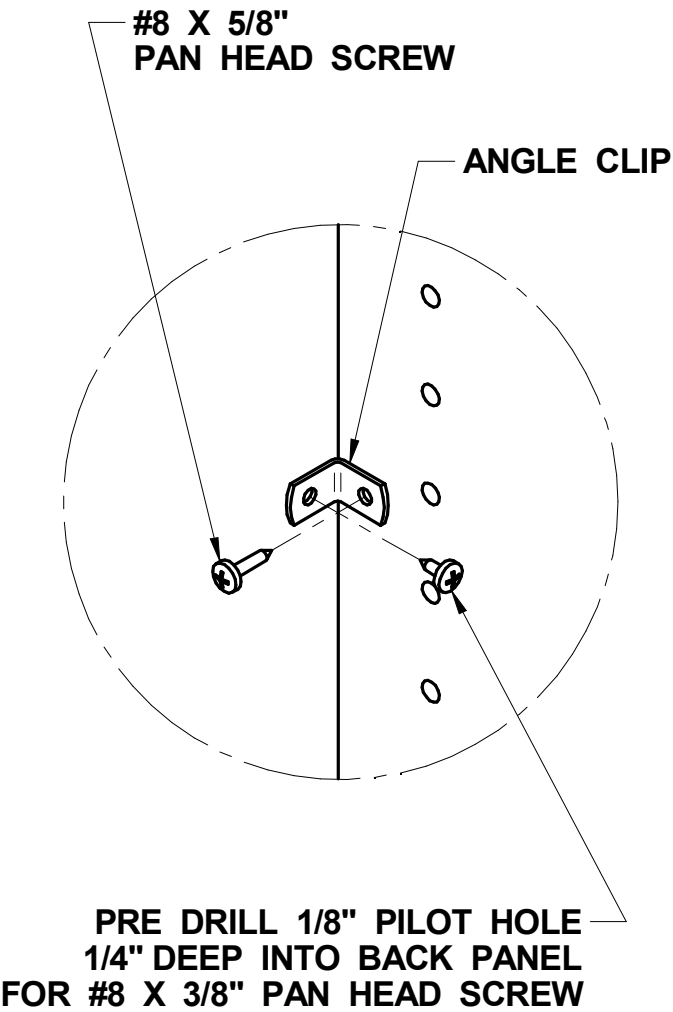
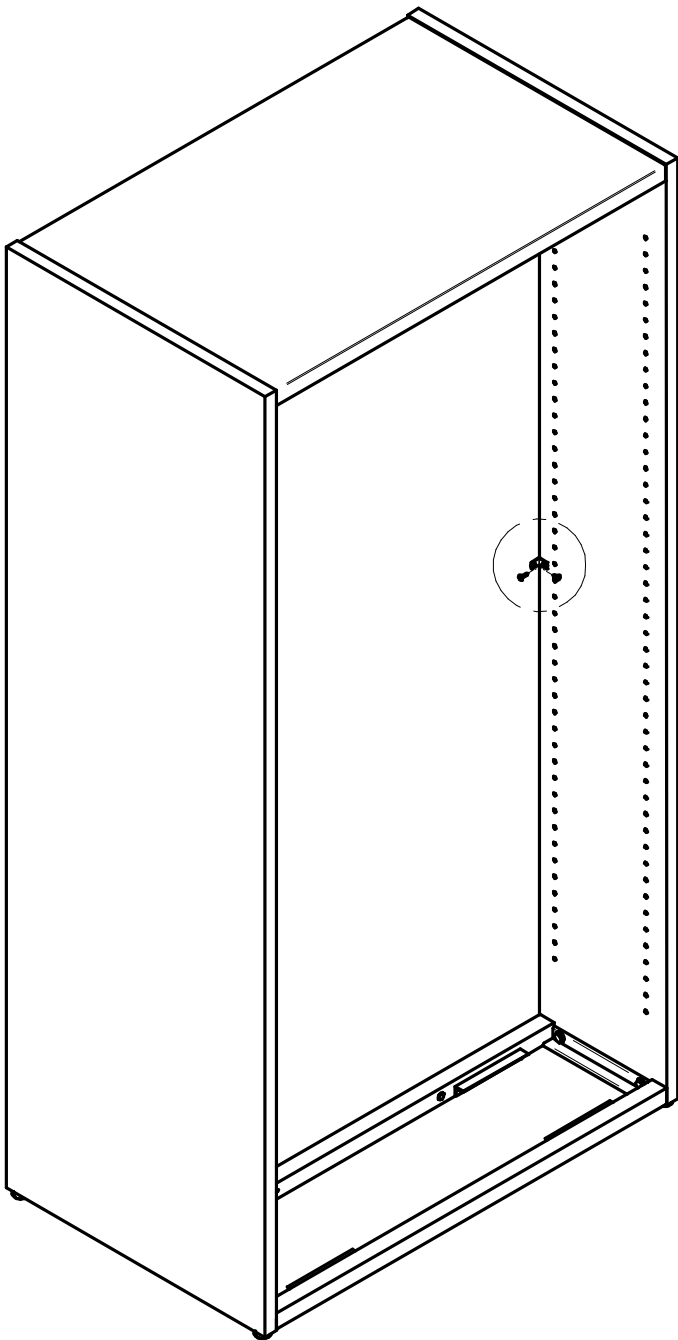
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STEP #5:

NOTE: FOR 60" AND TALLER BOOKCASES, AN ANGLE CLIP IS REQUIRED TO FASTEN ENDS TO BACK PANEL. PRE DRILL 1/8" PILOT HOLE INTO BACK PANEL APPROXIMATELY 1/4" DEEP FOR #8 X 3/8" PAN HEAD SCREW. USE A #8 X 5/8" PAN HEAD SCREW INTO THE END PANEL.





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STEP #6:

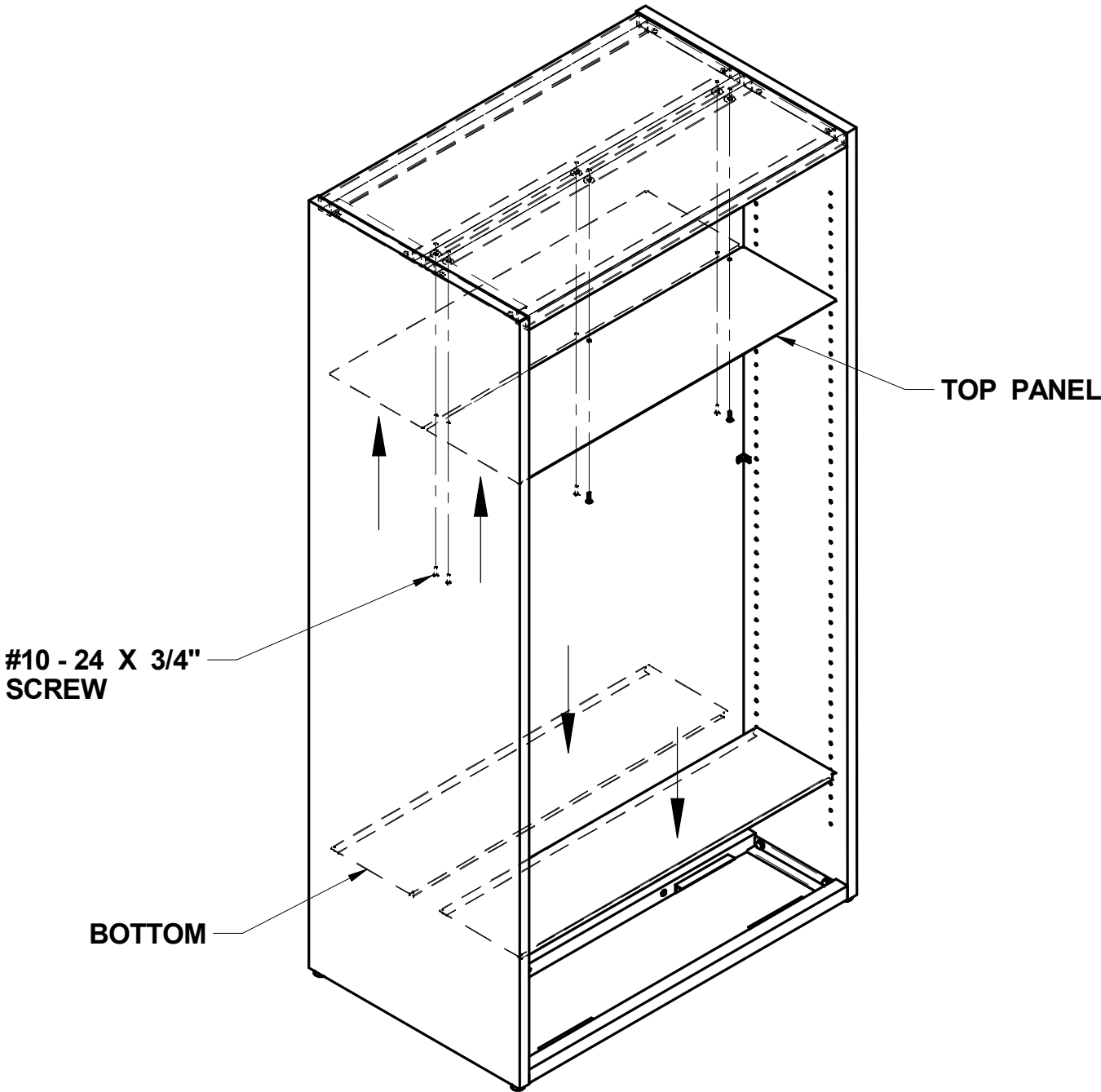
SLIDE TOP PANEL(S) INTO FRONT OF UPPER FRAME(S) ATTACH WITH #10 - 24 X 3/4" SCREWS.

STEP #7:

INSTALL THE BOTTOMS WITH THE BENDS DOWN.

STEP #8:

INSERT SHELF CLIPS INTO END PANELS EVENLY SPACED. INSTALL SHELVES INTO BOOKCASE.
NOTE: INSTALL WOOD SHELVES WITH GROOVE DOWN AND OUT.





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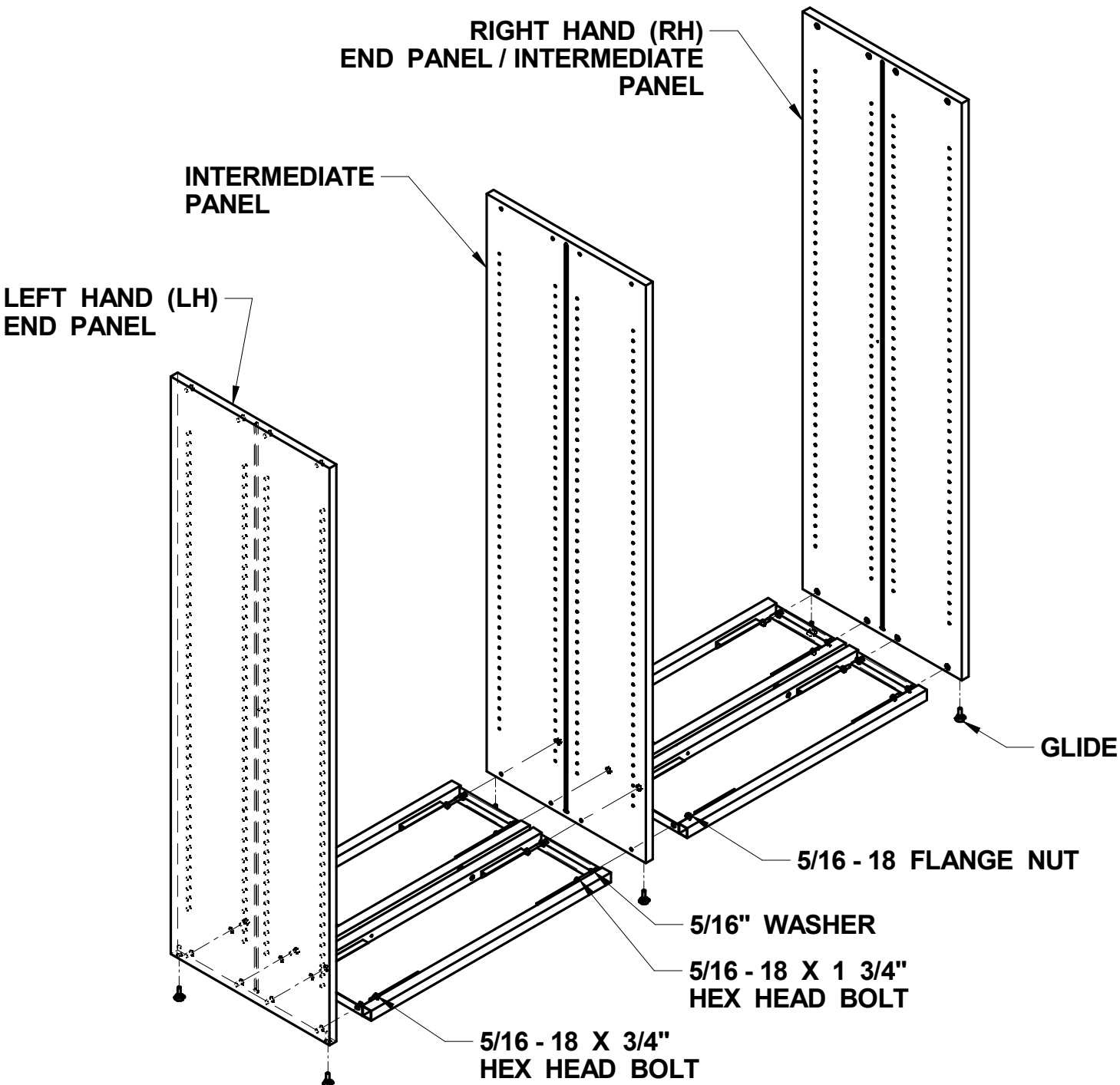
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STEP #9:

SCREW IN GLIDE INTO INSERT ON THE BOTTOM OF ALL END AND INTERMEDIATE PANELS.

STEP #10:

CONNECT LOWER FRAME (PARTITION PANEL MOUNTING HOLES TOWARDS THE CENTER OF BOOKCASE) TO END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. PLACE INTERMEDIATE PANEL TO LOWER FRAME, TAKE A SECOND LOWER FRAME AND PLACE AGAINST THE OTHER SIDE OF THE INTERMEDIATE PANEL AND BOLT ALL THREE TOGETHER WITH 5/16 - 18 X 1 3/4" HEX HEAD BOLTS, 5/16" WASHERS AND 5/16 - 18 FLANGE NUT. TIGHTEN BY HAND UNTIL PARTITION IS IN PLACE.





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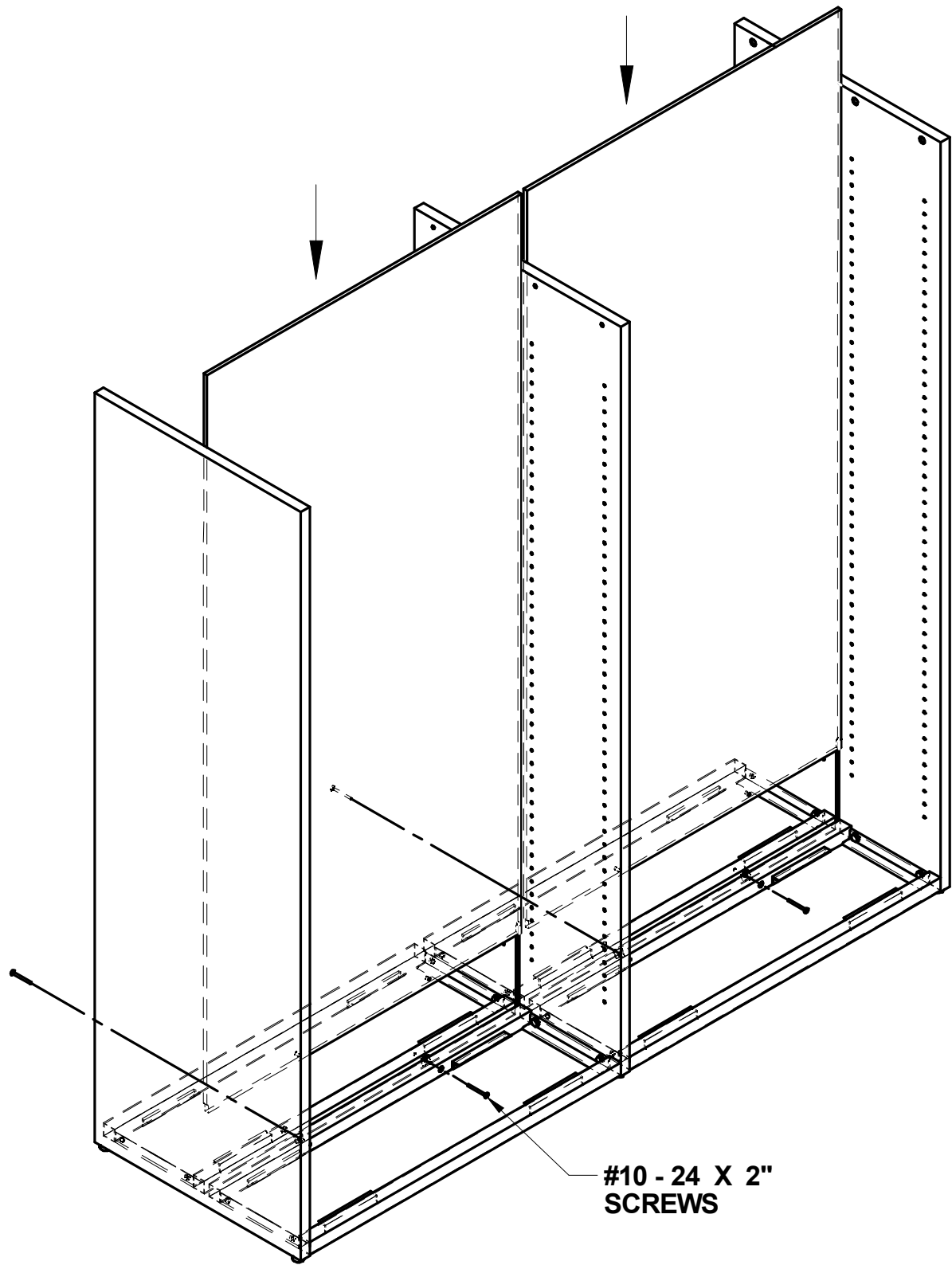
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STEP #11:

SLIDE PARTITION INTO THE GROOVE IN THE END / INTERMEDIATE PANELS WITH MOUNTING HOLES DOWN. ATTACH PARTITION TO LOWER FRAMES WITH #10 - 24 x 2" SCREW.





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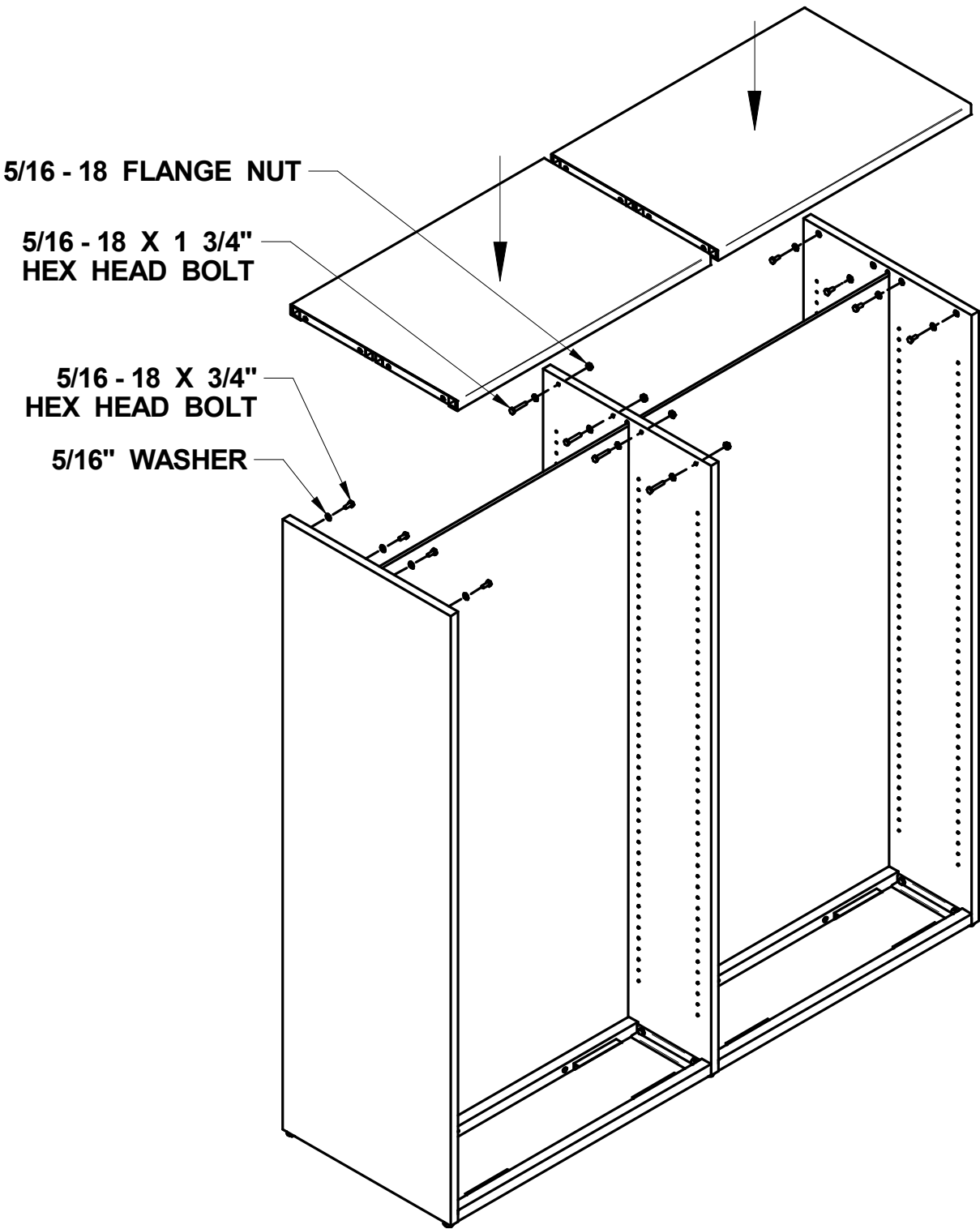
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STEP #12:

CONNECT UPPER FRAME TO THE TOP OF THE RH END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TAKE A SECOND UPPER FRAME AND PLACE AGAINST THE OTHER SIDE OF THE INTERMEDIATE PANEL AND BOLT ALL THREE TOGETHER WITH 5/16 - 18 X 1 3/4" HEX HEAD BOLTS, 5/16" WASHERS AND 5/16 - 18 FLANGE NUT. TAP THE CORNERS OF THE FRAME(S) LIGHTLY UP OR DOWN TO ALIGN TOP(S).





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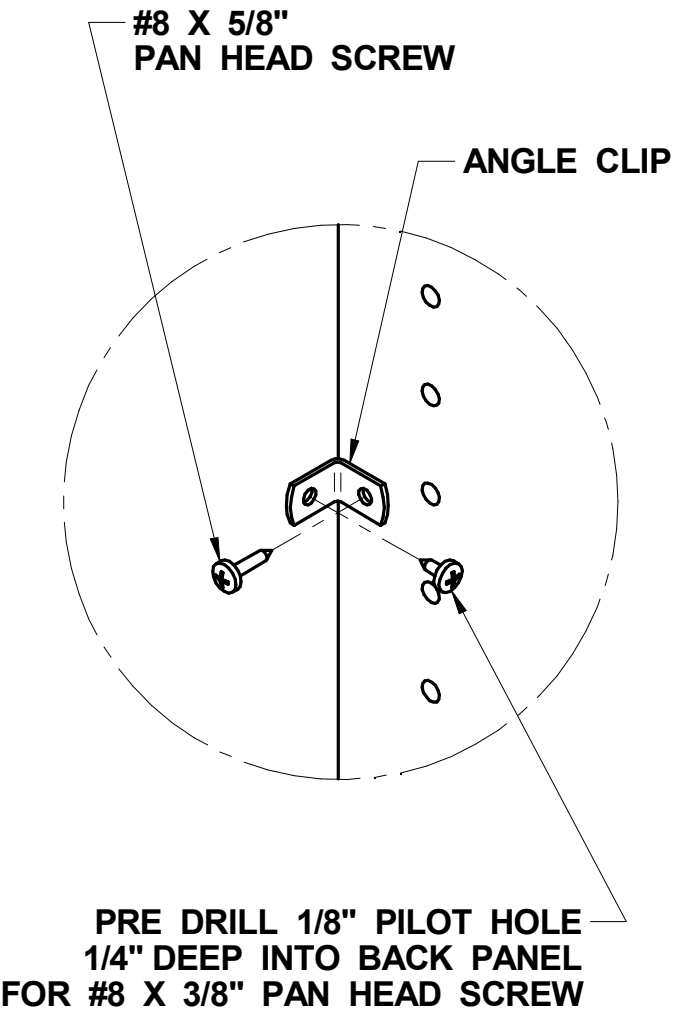
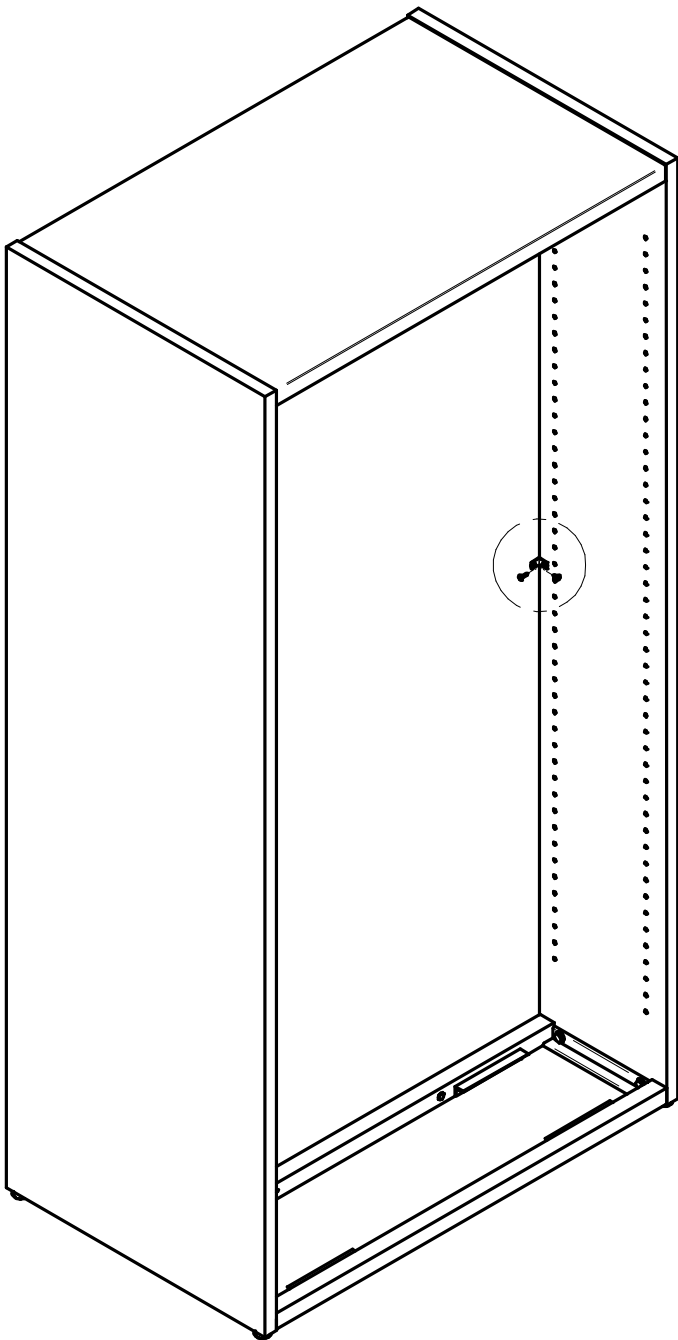
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STEP #13:

NOTE: FOR 60" AND TALLER BOOKCASES, AN ANGLE CLIP IS REQUIRED TO FASTEN ENDS TO BACK PANEL. PRE DRILL 1/8" PILOT HOLE INTO BACK PANEL APPROXIMATELY 1/4" DEEP FOR #8 X 3/8" PAN HEAD SCREW. USE A #8 X 5/8" PAN HEAD SCREW INTO THE END PANEL.





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STEP #14:

SLIDE TOP PANEL(S) INTO FRONT OF UPPER FRAME(S) ATTACH WITH #10 - 24 X 3/4" SCREWS.

STEP #15:

INSTALL THE BOTTOMS WITH THE BENDS DOWN.

STEP #16:

INSERT SHELF CLIPS INTO END PANELS EVENLY SPACED. INSTALL SHELVES INTO BOOKCASE.
NOTE: INSTALL WOOD SHELVES WITH GROOVE DOWN AND OUT.

NOTE: REPEAT STEPS #14, #15 & #16 UNTIL ALL ADDERS HAVE BEEN SET UP.

