



BOTTOM SIDE SHOWN

ITEMS NEEDED:

- HAND DRILL
- SCREW DRIVER
- 9/64 DIA. DRILL BITS

1. MOUNTING FRAME TO TOP:

- LINE UP FRAME OVER FOUR PRE-DRILLED HOLES (*)
- MARK AND PRE-DRILL REMAINING HOLES 1/2" DEEP USING A 9/64 DIAMETER DRILL BIT.
- MOUNT FRAME USING #10 X 2" SCREWS PROVIDED

2. MOUNTING SUPPORT TUBE:

- POSITION SUPPORT TUBE 8" FROM LONG EDGE OF TOP (SEE ILLUSTRATION).
- MARK AND PRE-DRILL MOUNT HOLES 1/2" DEEP USING A 9/64 DIAMETER DRILL BIT.
- MOUNT SUPPORT TUBE TO BOTTOM OF TOP USING #10 X 2" SCREWS PROVIDED.

A		SCALE 1:10	
FLEETWOOD GROUP, INC.		<i>Furniture Division</i>	
<small>11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259 PHONE (616) 396-1142 FAX (616) 396-8022</small>			
DRAWN	CHECKED	DESCRIPTION	LOCATION OF FRAME & SUPPORT TUBE
RG	JB		
DATE	DATE	PART NO.	85920 - INST
07/27/07	07/27/07		