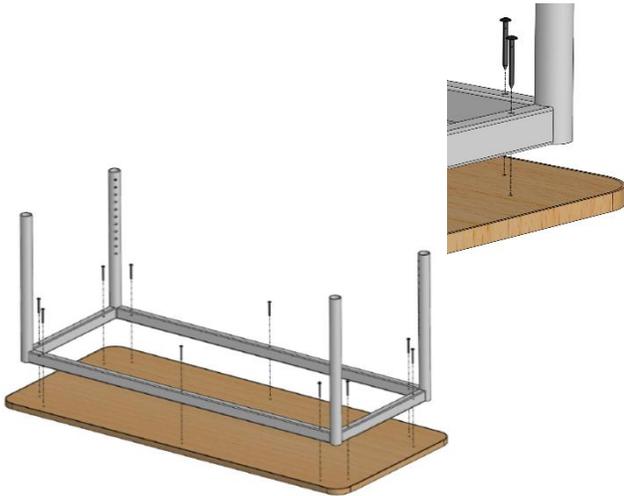


# Welded Frame Table Instruction Sheet

927750-INST  
Rev. A

**1.** If your table has a Phenolic top, please see 363290-INST before proceeding.

Place top down on non-scratching surface and place frame onto top while aligning the mounting holes. Attach top to frame using the #10 X 2" truss head screws. Tighten to a torque of 30-35 in-lbs.

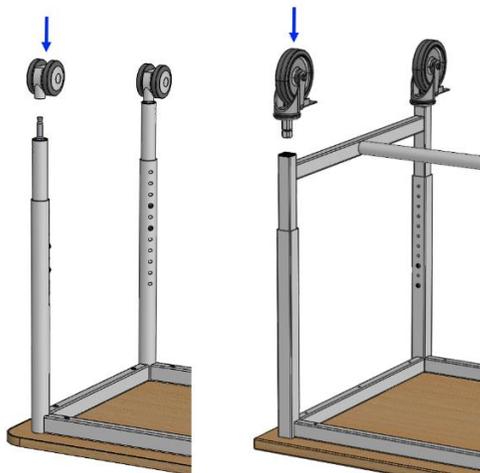


**2.** For fixed height frames, skip this step. If your table has a full H-Frame with a round center tube, see H-Frame-INST.

For tables with adjustable height legs, move each leg to the desired height and fix in place by installing (2) 1/4"-20 X .75" button head screws through the holes in the upper leg and into the threaded holes of the lower leg. Tighten to a torque of 50-60 in-lbs.



**3.** If your table requires the 75mm casters, lightly tap the caster bodies onto the caster stems using a rubber mallet. If your table requires the industrial 5" casters, tap the caster into the leg insert with some force until fully seated. If your table has levelers, the levelers will already be installed from the factory.



**4.** Carefully flip product over to the in-use position. Your product may vary slightly from shown.



For questions please call us at (616) 396-1142