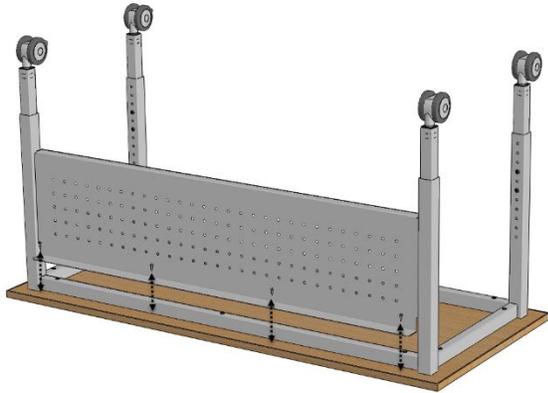


Modesty Panel-Welded Frame Instruction Sheet

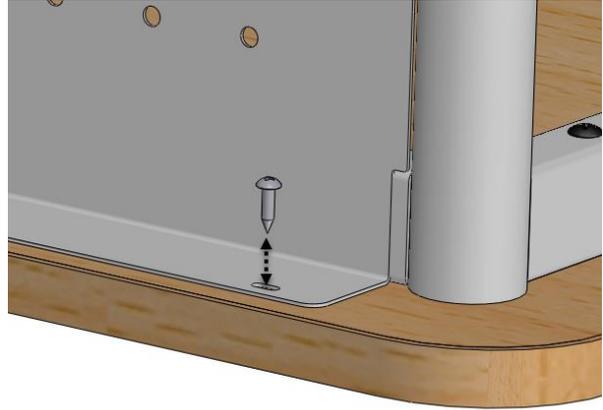
737350-INST
Rev. A

- 1.** If your table has a Phenolic top, please see 363290-INST before proceeding.

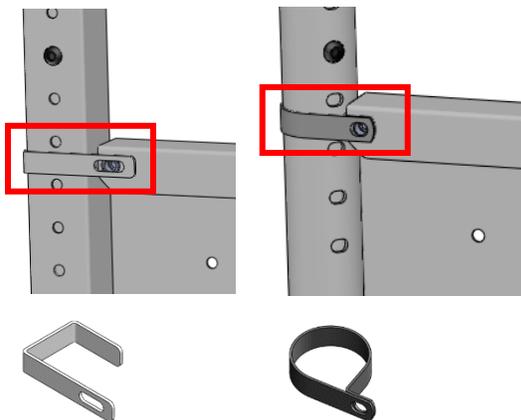
Place top down on non-scratching surface and center the modesty on the top against the long edge of the frame. Once positioned, drill four pilot holes that are 1/8" in diameter and 1/2" deep.



- 2.** Attach the modesty panel to the top with four #8 X 0.625" pan head screws. Tighten to a torque of 30-35 in-lbs. If the legs are round, remove all casters to prepare for the following step.



- 3.** Slide the leg clamps over each of the legs (round or square) and line the holes up with those in the modesty panel. Next, attach a 1/4"-20 X 0.75" Pan Screw through the clamp, the panel, and into the rivet nut on the backside of the panel. Tighten to torque of 30-35 in-lb.



- 4.** Carefully flip product over to in-use position. Your product may vary slightly.



For questions please call us at (616) 396-1142