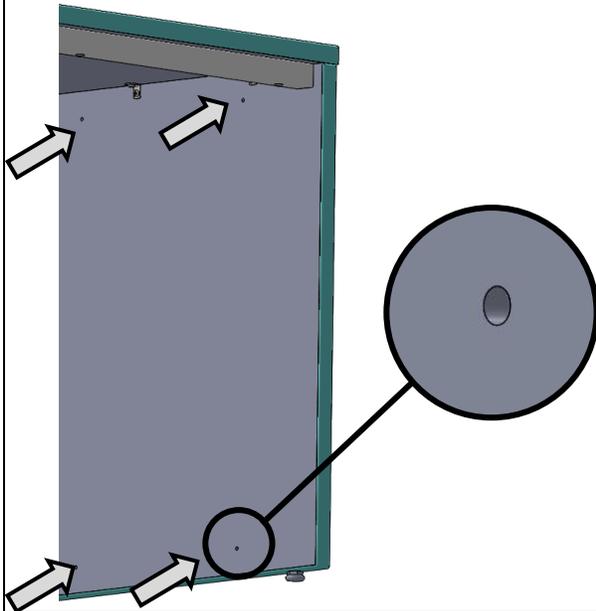


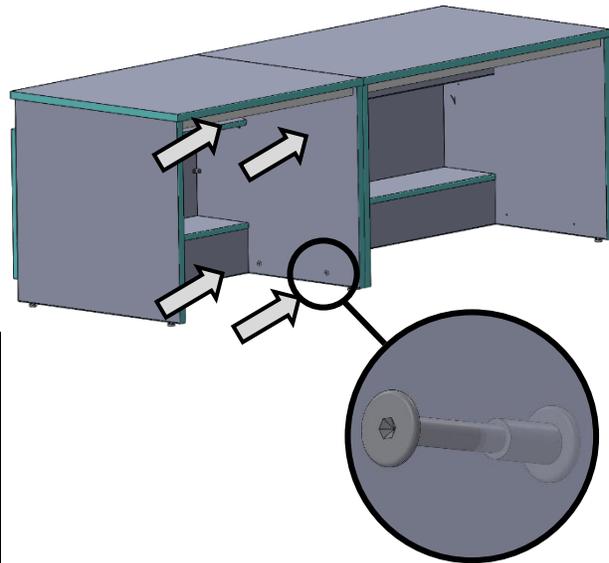
# Library Transaction Assembly Instructions

941620-INST  
Rev. A

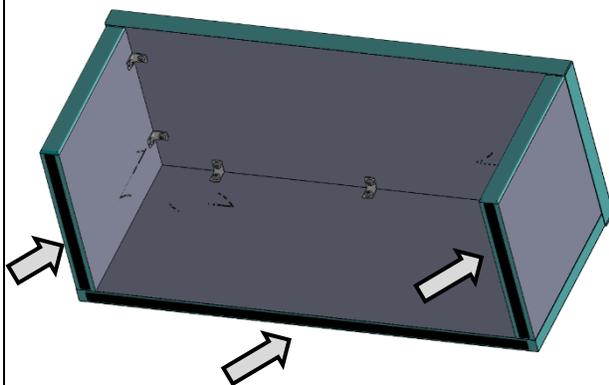
**1. Desk/Book Return Attachment:** Locate the desk/book return attachment pilot holes. Drill a 3/8" diameter hole through the end panels at each location.



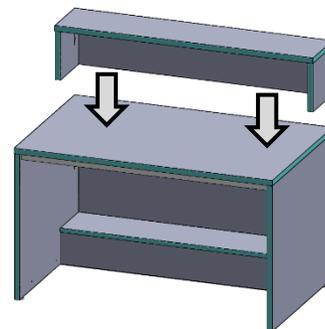
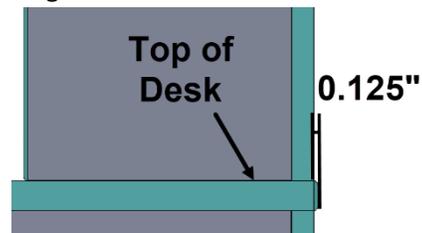
**2. Attach the desks/book returns together using (4) sleeve connectors between each cabinet.**



**3. Counter Attachment:** Cut strips of VHB tape to run the length of the bottom of the counters. Uniformly adhere the tape strips to the bottom of each counter without removing the outer backing.



**4. Align the counter in the desired location, with the back of the counter 0.125" from the back of the desk. Remove the tape backing and press firmly along the length of the counter, attaching it to the desk.**



For questions please call us at (616) 396-1142