



ASSEMBLY INSTRUCTIONS

Step 1: Attach Z-Trough (6) to back of desk (1) using #10 x 5/8 PN PH screws (7).

Step 2: Attach quick connects (4) to backs of desk (1) and return (3) using #8 x 5/8 FL PH screws (5).

Step 3: Attach quick connects (4) to tops of desk (1) and return (3) using #8 x 5/8 FL PH screws (5).

REF. #	PART	DESCRIPTION OF PART
1	Desk	Various configurations of drawers.
2	#10 X 5/8 PN PH ZN TA	Use to Connect Z - Trough to desk
3	Return	Connects to desk (Various configurations of drawers).
4	Quick Connect	To connect backs and tops of desk and return.
5	#8 X 5/8 PH FL HD	Use to connect Quick Connect to desks
6	Z - Trough	To connect to back of desk.

B REVISED 5/13/14		SCALE 1:10
FLEETWOOD GROUP, INC.		FURNITURE DIVISION
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DRAWN	CHECKED	DESCRIPTION
scottp	scottp	INSTRUCTOR WORKSTATION (DESK AND RETURN)
DATE	DATE	PART NO.
05/13/14	05/13/14	10.XXXX - INST