

Phenolic Table Top Instruction Sheet

363290-INST
Rev. A

1. Phenolic Tops are very durable and resistant to most chemicals, as well as high heat. They are constructed of saturated melamine resins and layers of phenolic impregnated kraft paper. Because of the hardness of this material, extra care must be taken during installation.

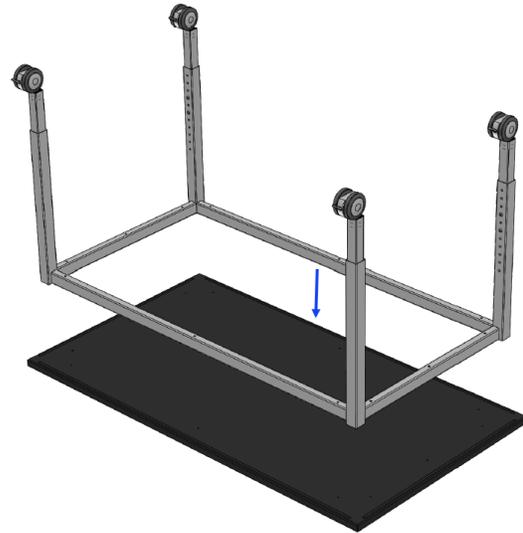
You will need:

- Light/Medium duty oil (3-N-1, hydraulic, motor oil)
- Reversible driver
- #2 Phillips bit
- Hand file

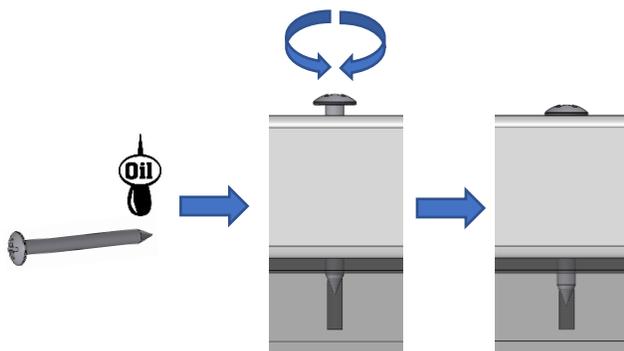
Warning:

- Failure to follow these instructions may lead to stripped or broken screws.

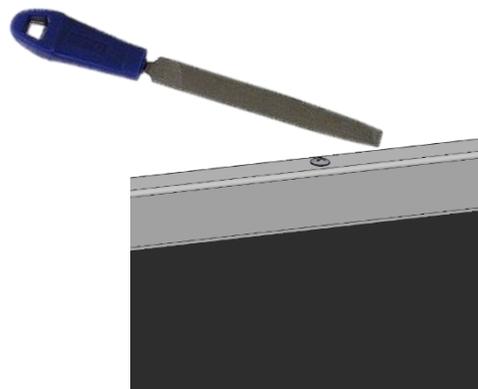
2. Place the top on a non-scratching surface with holes facing up. Place the frame onto the top and align the mounting holes with the pilot holes in the top.



3. Gather enough #10 X 2" Phillips Truss head screws for the number of mounting holes. Place a drop of oil on the tip of the screw before starting to drive it into the top. Begin carefully driving in the screw. When the screw starts to slow down or stop, reverse the screw slightly, and then resume tightening. Repeat this action until the screw is tight to the frame- it may take multiple times.



4. The high torque needed to tighten the screws may result in burrs on the screw heads. Use a hand file to remove these burrs before the table is used.



For questions please call us at (616) 396-1142