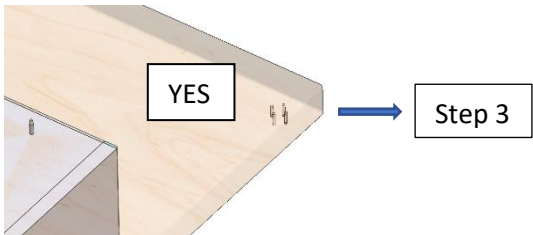
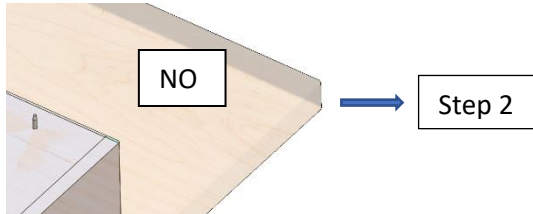


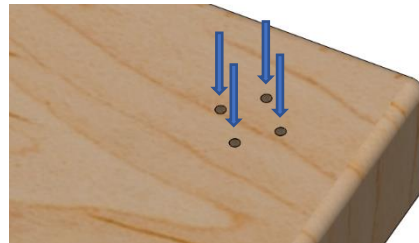
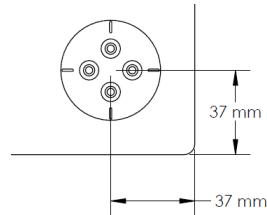
# Surface Connector Assembly Instructions

MSL99-INST  
Rev. A

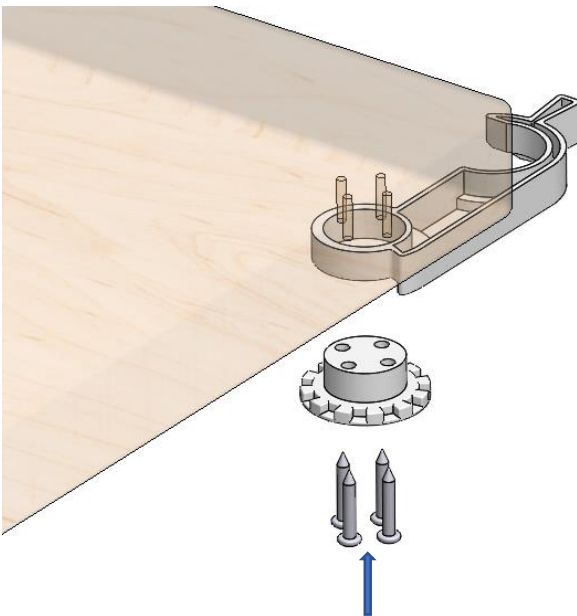
- 1.** Position your product where you have easy access to the bottom of the worksurface. If your product has locking casters, lock them to prevent movement during assembly. Does your product have pilot holes?



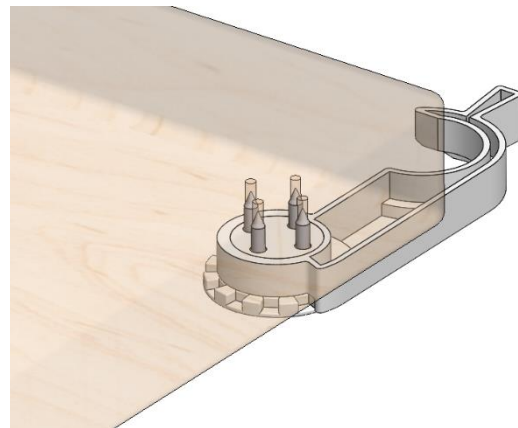
- 2.** Place the round part of the connector into position on the underside of the worksurface. The center of the disk should be 37mm from each edge of the worksurface. The holes must be aligned as shown. Mark the center of each hole and drill a .125" diameter hole in each location to a depth of .625".



- 3.** Align the connector components to each other and the pilot holes as shown below. Insert (4) #8 x 1.000" screws into the holes and tighten to a torque of 25 to 30 in-lb.



- 4.** The final assembly should look like the example shown here.



For questions please call us at (616) 396-1142