

BUNK BED ASSEMBLY INSTRUCTIONS

Lower bunk assembly

Begin by taking four tube caps #8 and two foot/end boards #2, using a rubber mallet pound the tube caps #8 into the lower ends of each leg. Next mount the spring frame #1 to the two foot/end boards #2 using sixteen each of the 3/8" hardware #4 #5 #6. Using a 9/16" wrench or socket, tighten 3/8-16 carriage bolts until flush against spring frame bracket.

Upper bunk assembly

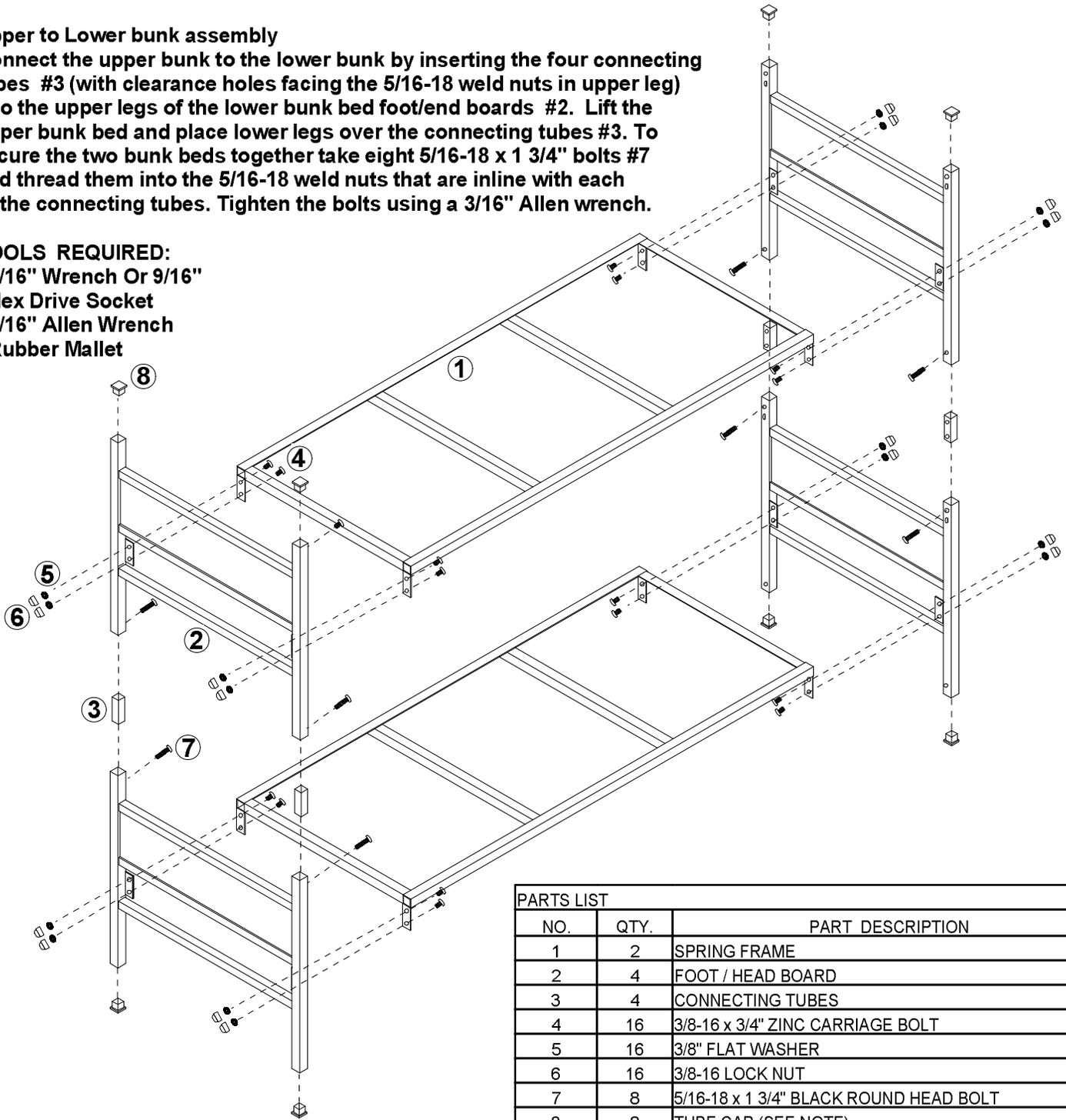
Assemble similar to lower bunk except pound the four tube caps #8 into the upper legs of the two foot/end boards #2.

Upper to Lower bunk assembly

Connect the upper bunk to the lower bunk by inserting the four connecting tubes #3 (with clearance holes facing the 5/16-18 weld nuts in upper leg) into the upper legs of the lower bunk bed foot/end boards #2. Lift the upper bunk bed and place lower legs over the connecting tubes #3. To secure the two bunk beds together take eight 5/16-18 x 1 3/4" bolts #7 and thread them into the 5/16-18 weld nuts that are inline with each of the connecting tubes. Tighten the bolts using a 3/16" Allen wrench.

TOOLS REQUIRED:

- 9/16" Wrench Or 9/16" Hex Drive Socket
- 3/16" Allen Wrench
- Rubber Mallet



PARTS LIST		
NO.	QTY.	PART DESCRIPTION
1	2	SPRING FRAME
2	4	FOOT / HEAD BOARD
3	4	CONNECTING TUBES
4	16	3/8-16 x 3/4" ZINC CARRIAGE BOLT
5	16	3/8" FLAT WASHER
6	16	3/8-16 LOCK NUT
7	8	5/16-18 x 1 3/4" BLACK ROUND HEAD BOLT
8	8	TUBE CAP (SEE NOTE)

NOTE: 16 INCLUDED IN HARDWARE PACK IN CASE BUNK BED IS CONVERTED TO TWO SINGLE BEDS.