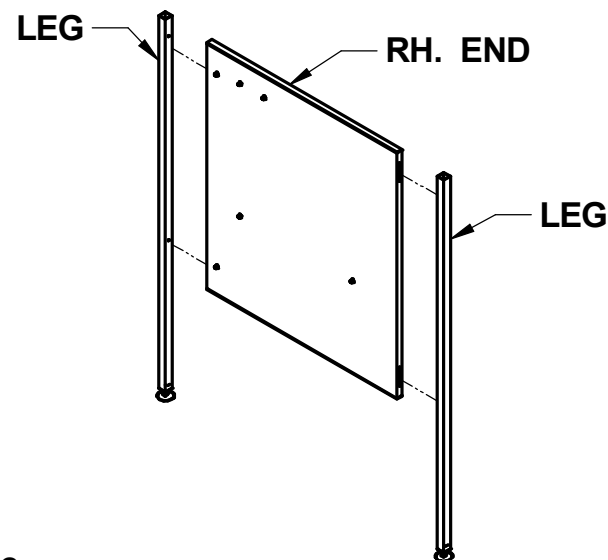


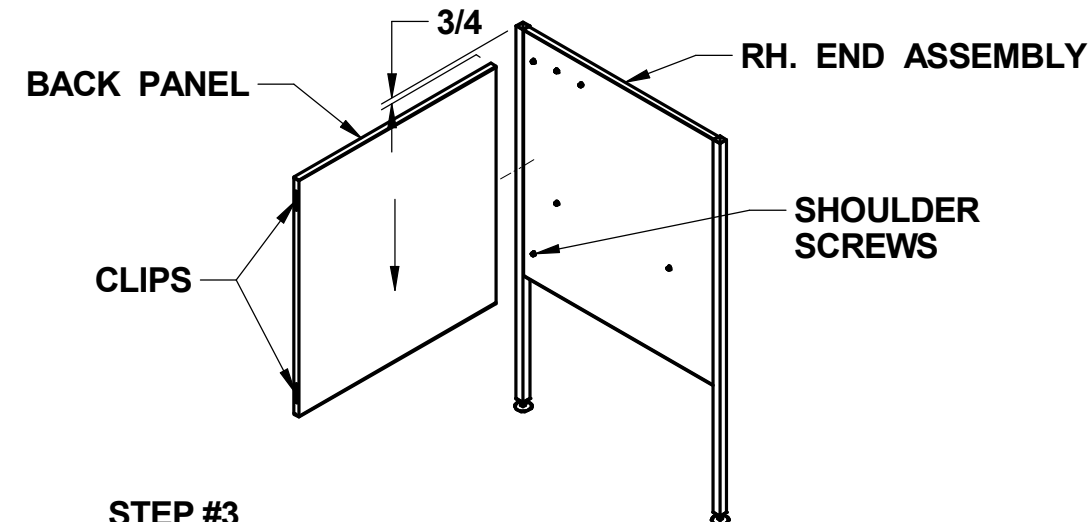
### STEP #1

Locate LEGS and ADJUSTABLE GLIDES. Thread adjustable glides into the insert located at the bottom of the legs. NOTE: If levelers have been installed at the factory, proceed to step 2.



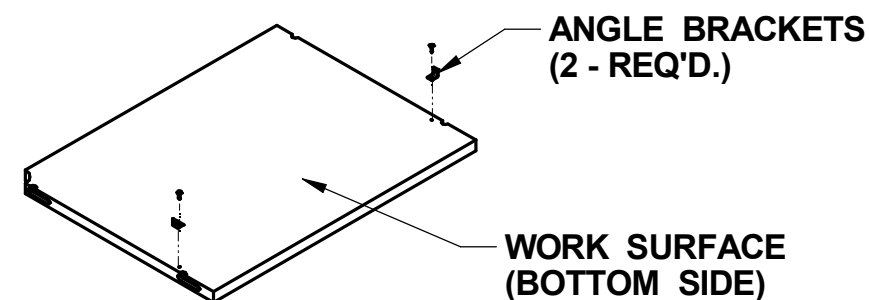
### STEP #2

Locate the END PANELS (LH / RH) & INTERMEDIATE PANEL. Attach a leg to each long edge of these panels. This is done by having one person hold the end panel in an upright position, the second person taking the leg. (Note the modular clips located in the edge of the end panel.) Slip the modular clips over the two shoulder screws located on the leg. Once the modular clips have been slipped over the shoulder screws and the end panel slid downward, use the rubber mallet to slide the end panel an additional 1/2" to seat the modular clips. Note: When modular clips have been properly seated, the top edge of the end will be flush with the top edge of tubing. Repeat this step for additional end panels and intermediate panels.



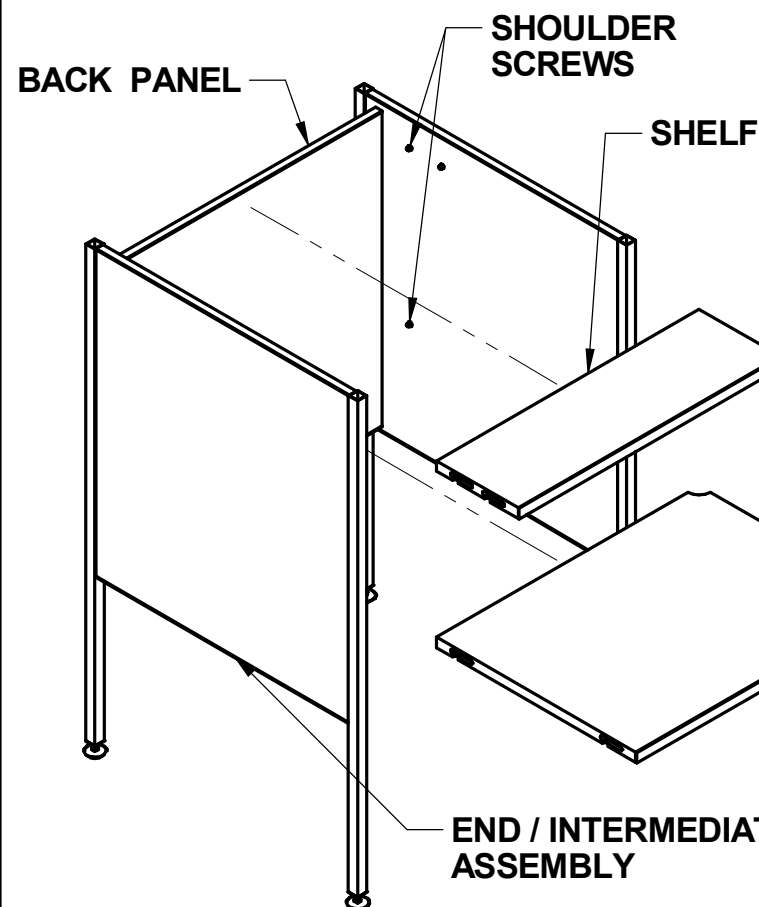
### STEP #3

Locate BACK PANELS. Attach back to the right hand end assembly. This is done by having one person hold the end assembly in an upright position, the second person taking the back panel. (Note the modular clips located in the edge of the back panel.) Slip the modular clips over the two shoulder screws located near the back edge of the end panel. Once the modular clips have been slipped over the shoulder screws and slid downward, use the rubber mallet to slide the back an additional 1/2" to seat the modular clips. Note: When modular clips have been properly seated, the top edge of the back will be down 3/4" from the top edge of the end. Repeat this step for the left hand end assembly. Note: If unit configuration is a starter/adder combination, attach an intermediate assembly in place of the left hand end assembly. Continue to attach back panels and intermediate assemblies until the end of the run. The last assembly to be attached to the back panel will be the left hand end assembly.



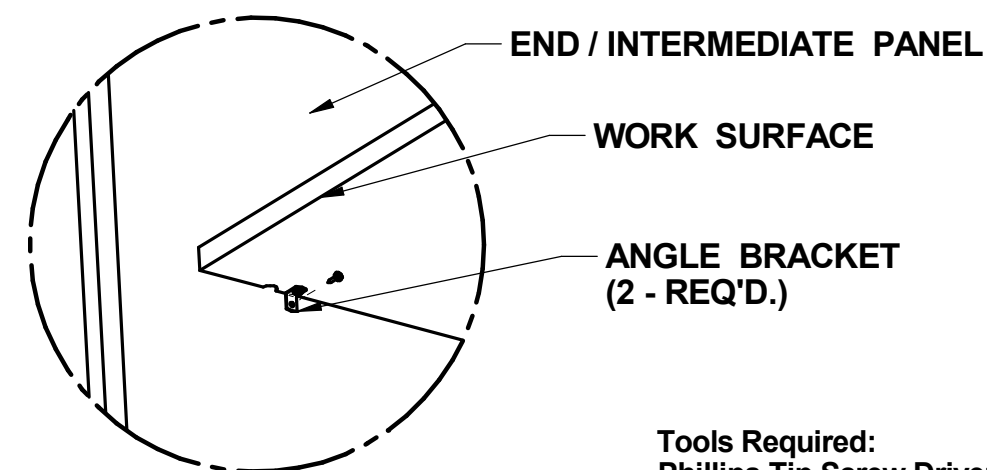
### STEP #4

Attach (2) angle brackets to bottom side of work surface with (2) #8 x 5/8" screws.



### STEP #5

Locate WORKSURFACES and SHELVES. Attach worksurface to end panels / intermediate panels. Note that on the underside of worksurface there is a relief cutout by each of the modular clips. (See Detail 5A). The reason for this is to allow the worksurface to be slid over the shoulder screws located on the end panels. Once the worksurface has been slipped over the shoulder screws and slid towards the back panel, use the rubber mallet to properly seat the modular clip an additional 1/2". Note: When modular clips have been properly seated, the back edge of the worksurface will be tight against the back panel. Repeat this step for the SHELVES.

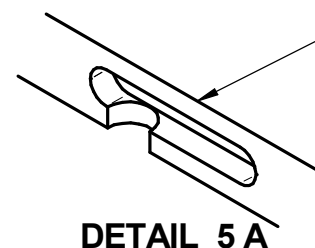


### DETAIL 5 B

Attach angle brackets to end / intermediate panels with a #8 x 5/8" screw

Tools Required:  
- Phillips Tip Screw Driver  
- Electric Drill w/ 1/8" drill bit

PLEASE CALL OUR CUSTOMER CARE TEAM WITH ANY ASSEMBLY QUESTIONS AT 800-257-6390.



### DETAIL 5 A

### NOTE:

During assembly of work surface and shelf onto the shoulder screws, AVOID PUSHING DOWN WITH TOO MUCH FORCE. When the work surface is correctly positioned the cutouts below the mounting clips entrance will allow it to drop in place WITHOUT PUSHING. PUSHING DOWN MAY DAMAGE THE WORK SURFACE & SHELF BEFORE BEING FULLY ENGAGED DURING ASSEMBLY.

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