



ASSEMBLY INSTRUCTIONS

- Step 1:** Attach Z-Trough (6) to back of desk (1) using #10 x 5/8 PN PH screws (7).
- Step 2:** Attach quick connects (4) to backs of desk (1) and return (3) using #8 x 5/8 FL PH screws (5).
- Step 3:** Attach quick connects (4) to tops of desk (1) and return (3) using #8 x 5/8 FL PH screws (5).

REF. #	PART	DESCRIPTION OF PART
1	Desk	Various configurations of drawers.
2	#10 X 5/8 PN PH ZN TA	Use to Connect Z - Trough to desk
3	Return	Connects to desk (Various configurations of drawers).
4	Quick Connect	To connect backs and tops of desk and return.
5	#8 X 5/8 PH FL HD	Use to connect Quick Connect to desks
6	Z - Trough	To connect to back of desk.

B REVISED 5/13/14		SCALE 1:10
FLEETWOOD GROUP, INC. FURNITURE DIVISION		
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259 PHONE (616) 396 - 114 FAX (616) 396 - 8022		
DRAWN scottp	CHECKED scottp	DESCRIPTION INSTRUCTOR WORKSTATION (DESK AND RETURN)
DATE 05/13/14	DATE 05/13/14	PART NO. 10.XXXX - INST