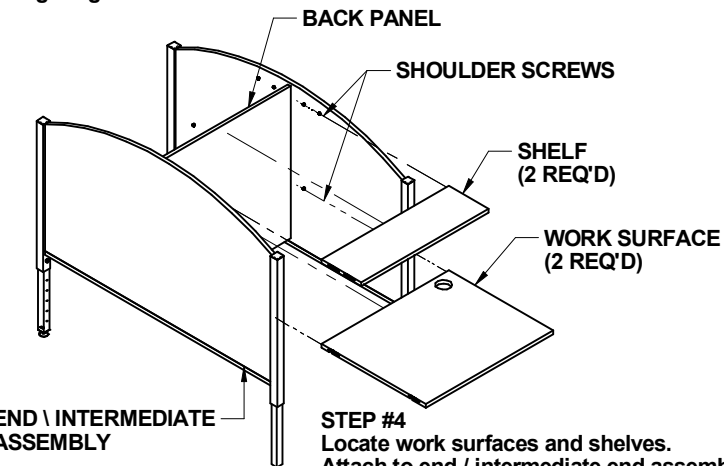
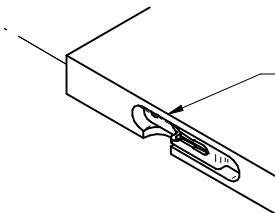


STEP #1
Locate end assemblies (1 lh. & 1 rh.) & intermediate panel assembly (if req'd). Determine work surface height and set adjustable legs accordingly. This is done by loosening the set screws in the frame, sliding the adjustable legs out to desired height and then retighting the set screws.

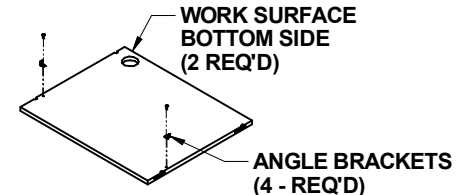


END / INTERMEDIATE ASSEMBLY

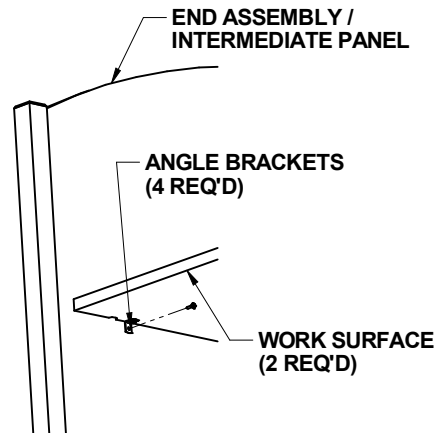
STEP #4
Locate work surfaces and shelves. Attach to end / intermediate end assemblies. Note that on underside of work surface and shelf there is a relief cutout by each clip. SEE NOTE BELOW. The reason for cutout is to allow the work surface and shelf to be slipped over shoulder screws. Use a mallet to seat work surface and shelf to back panel.



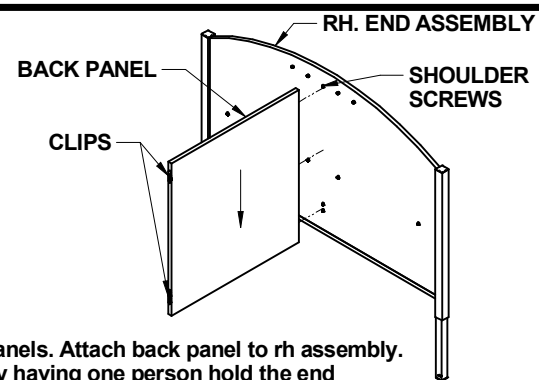
NOTE:
During assembly of work surface and shelf onto the shoulder screws, AVOID PUSHING DOWN WITH TOO MUCH FORCE. When the work surface is correctly positioned the cutouts below the mounting clips entrance will allow it to drop in place WITHOUT PUSHING. PUSHING DOWN MAY DAMAGE THE WORK SURFACE & SHELF BEFORE BEING FULLY ENGAGED DURING ASSEMBLY.



Step #2
Attach (4) angle brackets to bottom side of work surfaces with (4) #8 x 5/8" screws.



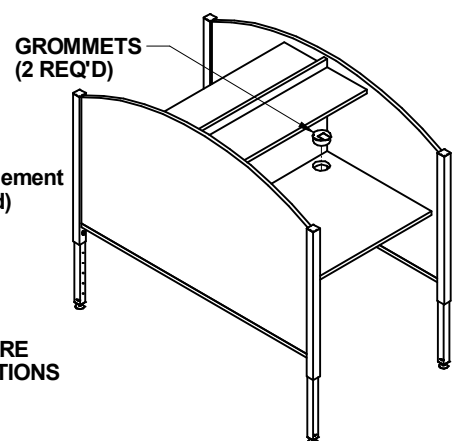
STEP #5
Attach angle brackets (4 req'd) to end / intermediate panels with a #8 x 5/8" screw (4 req'd).



STEP #3
Locate back panels. Attach back panel to rh assembly. This is done by having one person hold the end assembly in an upright position and the second person installing the back panel. (Note the clips located in the edge of back panel.) Slip the clips over the shoulder screws and slide panel downward. Use a rubber mallet to seat clips on panel. Note: when panel is assembled correctly the back will be down 3/4" from the top edge of end. Repeat for lh end assembly.

If unit configuration is a starter/adder, attach an intermediate assembly in place of the lh end assembly. Continue to attach back panels and intermediate assemblies until the end of run. The last assembly to be attached will be the lh end assembly.

STEP #6
Insert wire management grommets (2 req'd)



PLEASE CALL OUR CUSTOMER CARE TEAM WITH ANY ASSEMBLY QUESTIONS AT 800-257-6390.

TOOLS REQUIRED:
- PHILLIPS SCREWDRIVER
- 5/32" ALLEN WRENCH
- RUBBER Mallet
NOTE: POWER DRIVER CAN BE USED FOR THE ASSEMBLY OF THIS UNIT.

FLEETWOOD GROUP, INC. 11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259		FURNITURE DIVISION PHONE (616) 396-1142 FAX (616) 396-8022	
DESCRIPTION ADJUSTABLE HEIGHT STUDY CARREL			
DATE 02/04/13	PART NO. 52.402X-INST		