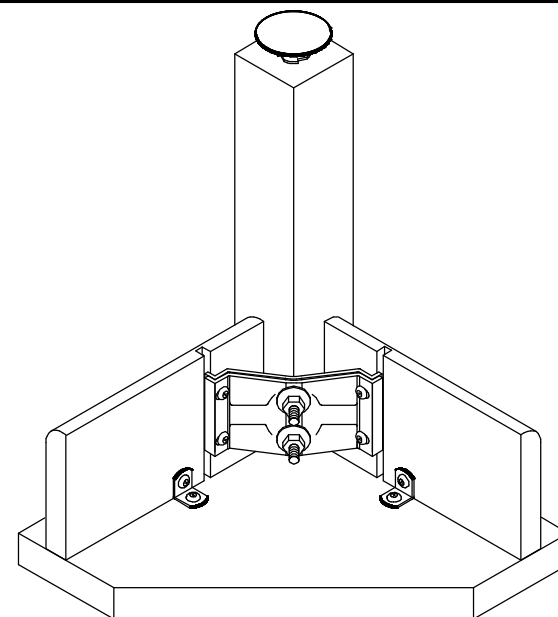


**HANGER SCREW  
HEADLESS (PLAIN STEEL)  
5/16" - 18 X 3 1/2" L.  
2 PER CORNER**

**LEVELER  
1 3/4" DIA. W/ 3/8 - 16  
1 1/2" L. STEM**

**TEE NUT  
3/8 - 16**

**ANGLE BRACKET  
14 GA. (#H-55)**



**ASSEMBLED VIEW**

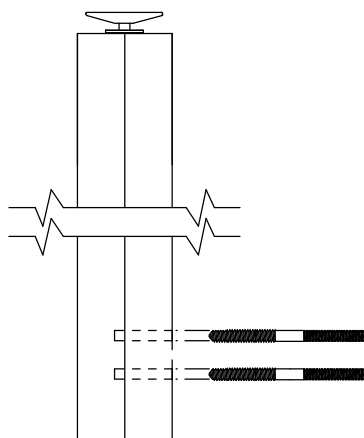
**SCREW  
#10 X 3/4" PAN HEAD  
4 PER CORNER**

**NYLON INSERT  
LOCK NUT  
5/16 - 18  
2 PER CORNER**

**FLAT WASHER  
SAE 5/16"  
2 PER CORNER**

**LEG BRACKET 14 GA.  
(#H257)  
2 PER CORNER**

**EXPLODED VIEW**



**ENLARGED LEG DETAIL**

<b>A</b>	<b>ECN #C456, 01/21/10 RG</b>		
<b>FLEETWOOD GROUP, INC.</b>		<i>Furniture Division</i>	
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259		PHONE (616) 396-1142	FAX (616) 396-8022
<b>TITLE:</b>			
<b>4" Base Frame Corner Detail</b>			
<b>DRAWN BY:</b>	<b>DWG. NO.</b>	<b>SCALE:</b>	<b>DATE:</b>
<b>RG</b>	<b>1010SC - INST</b>	<b>1:6</b>	<b>01/21/10</b>