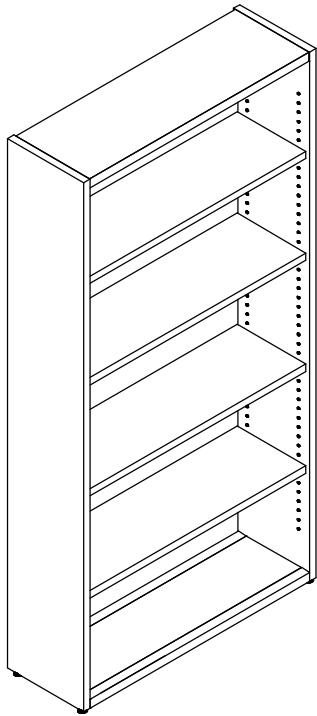
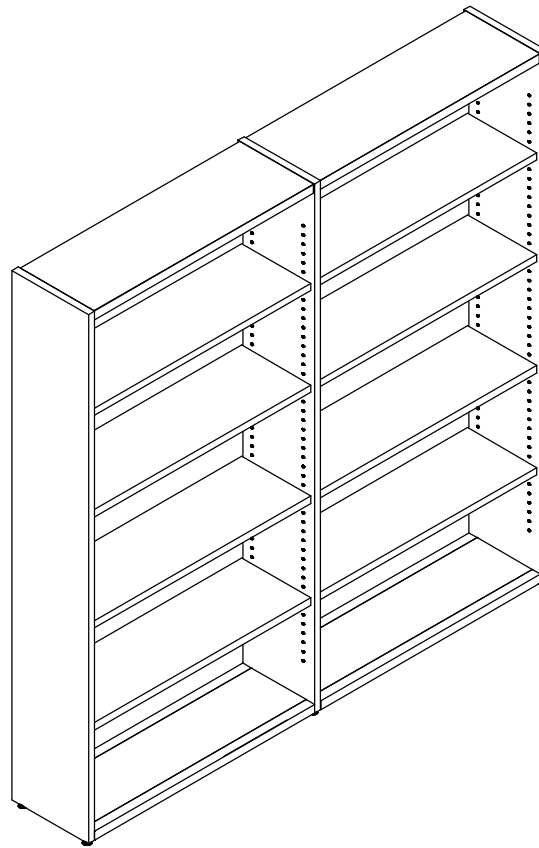


# SINGLE FACED SHELVING INSTRUCTIONS



STARTER UNIT



STARTER / ADDER UNIT

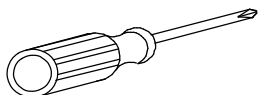
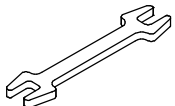
**NOTE: ALL SINGLE FACE BOOKCASES MUST BE ANCHORED TO THE WALL.**

**IF INSTALLING A STARTER WITH ADDER UNITS, START WITH PAGE 7, STEP #9.**

**CAUTION: TO AVOID DAMAGING END / INTERMEDIATE PANELS MAKE SURE GLIDES DO NOT CATCH ON ANY FLOOR OBSTRUCTIONS. BUILD BOOKCASES IN PLACE FOR MINIMUM AMOUNT OF MOVEMENT.**

## TOOLS REQUIRED:

**5/16" WRENCH OR 5/16" HEX DRIVE SOCKET  
PHILLIPS SCREW DRIVER OR BIT**



**PAGE 1**

# SINGLE FACED SHELVING INSTRUCTIONS

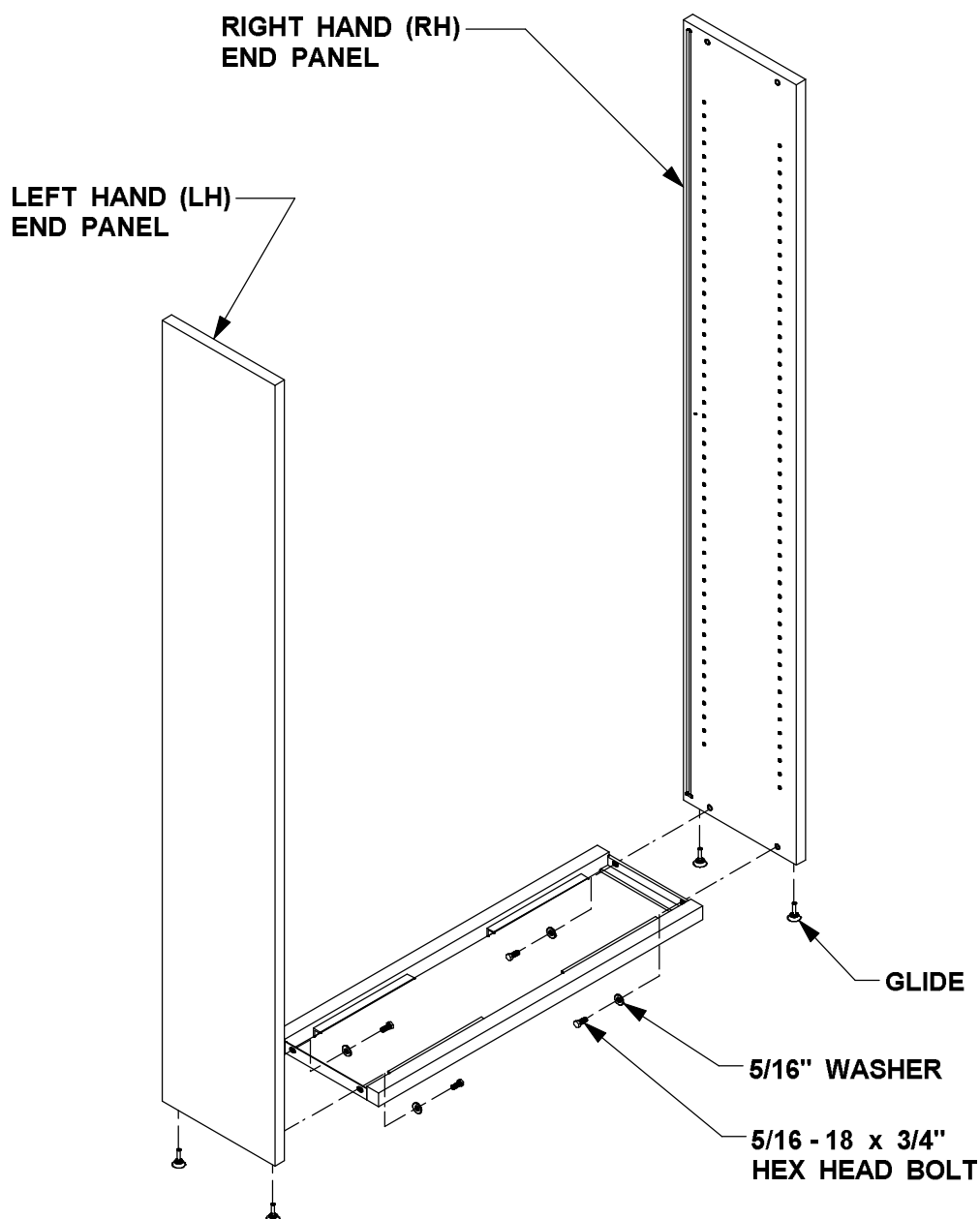
## STEP #1:

SCREW IN GLIDE INTO INSERT ON THE BOTTOM OF ALL END PANELS.

## STEP #2:

CONNECT LOWER FRAME (BACK PANEL MOUNTING HOLES TOWARDS THE REAR OF BOOKCASE) TO RH AND LH END PANELS WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TIGHTEN BY HAND UNTIL BACK IS IN PLACE.

NOTE: END / INTERMEDIATE PANEL MUST BE PLACED IN AN UPRIGHT POSITION WHEN ASSEMBLING, WITH THE GROOVE FOR THE BACK PANEL TOWARDS THE REAR OF THE BOOKCASE AND THE NOTCH DOWN.

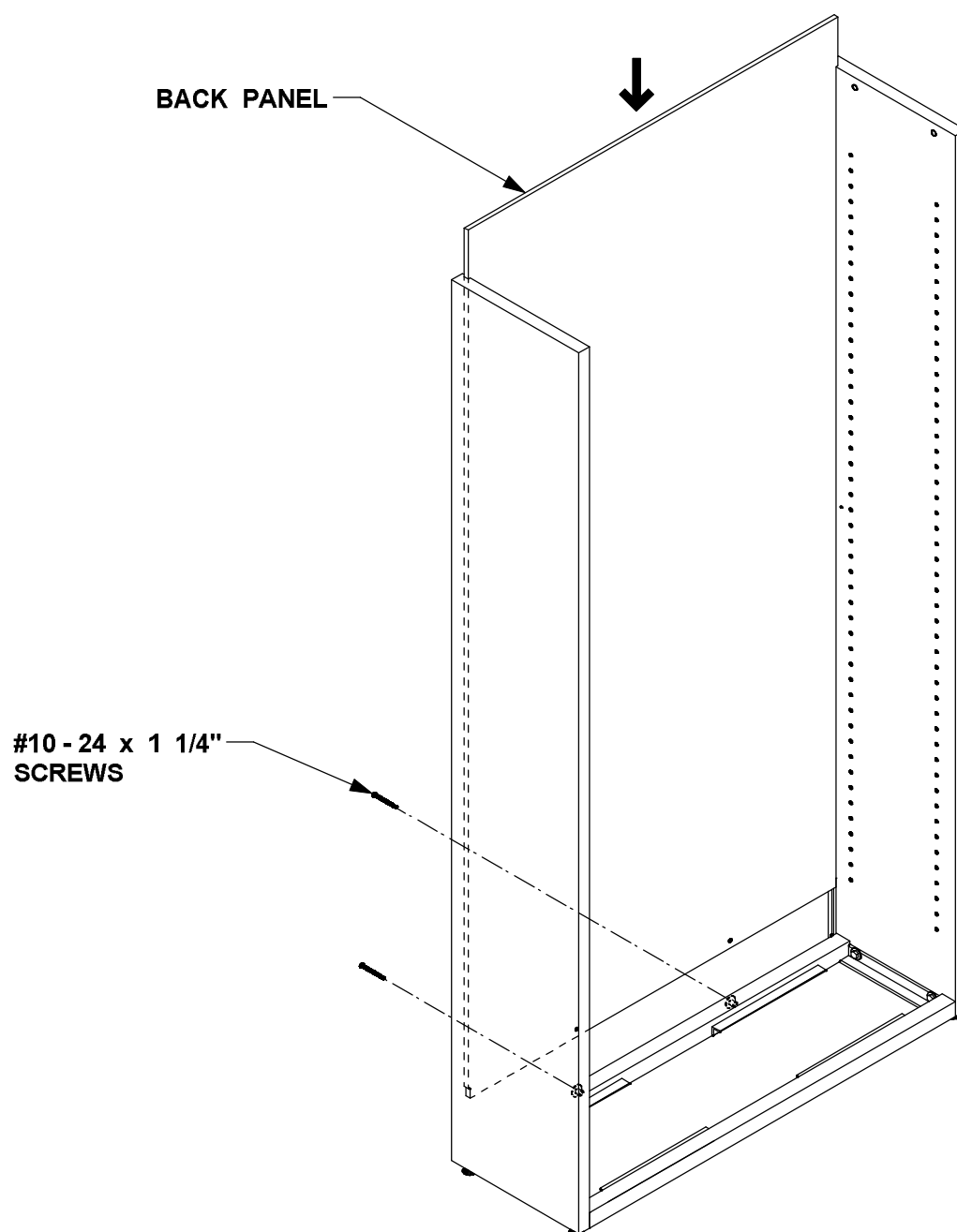


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# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #3:

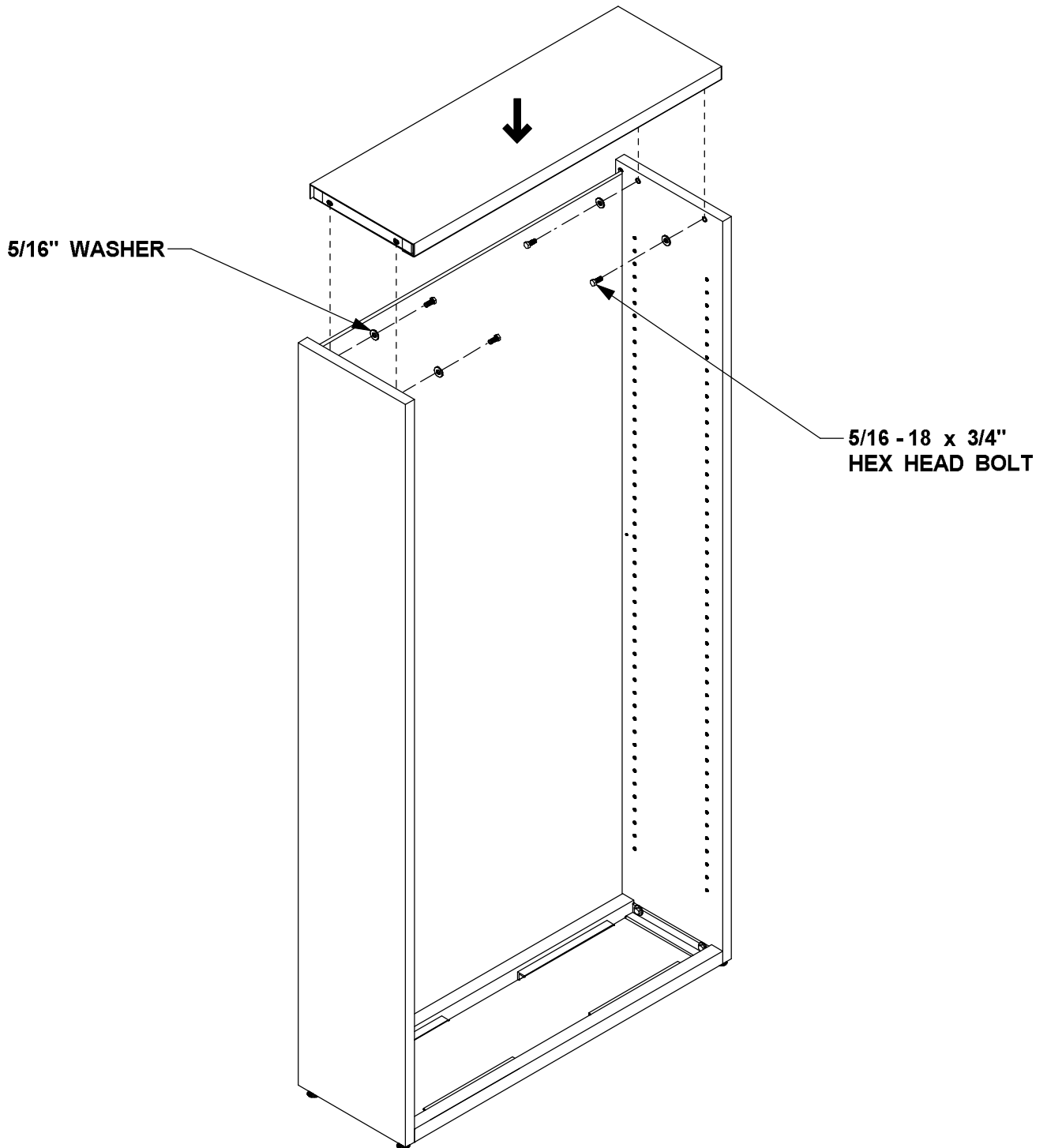
SLIDE BACK INTO THE GROOVE IN THE END PANELS WITH MOUNTING HOLES DOWN. ATTACH BACK TO LOWER FRAMES WITH #10 - 24 x 1 1/4" SCREWS.



# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #4:

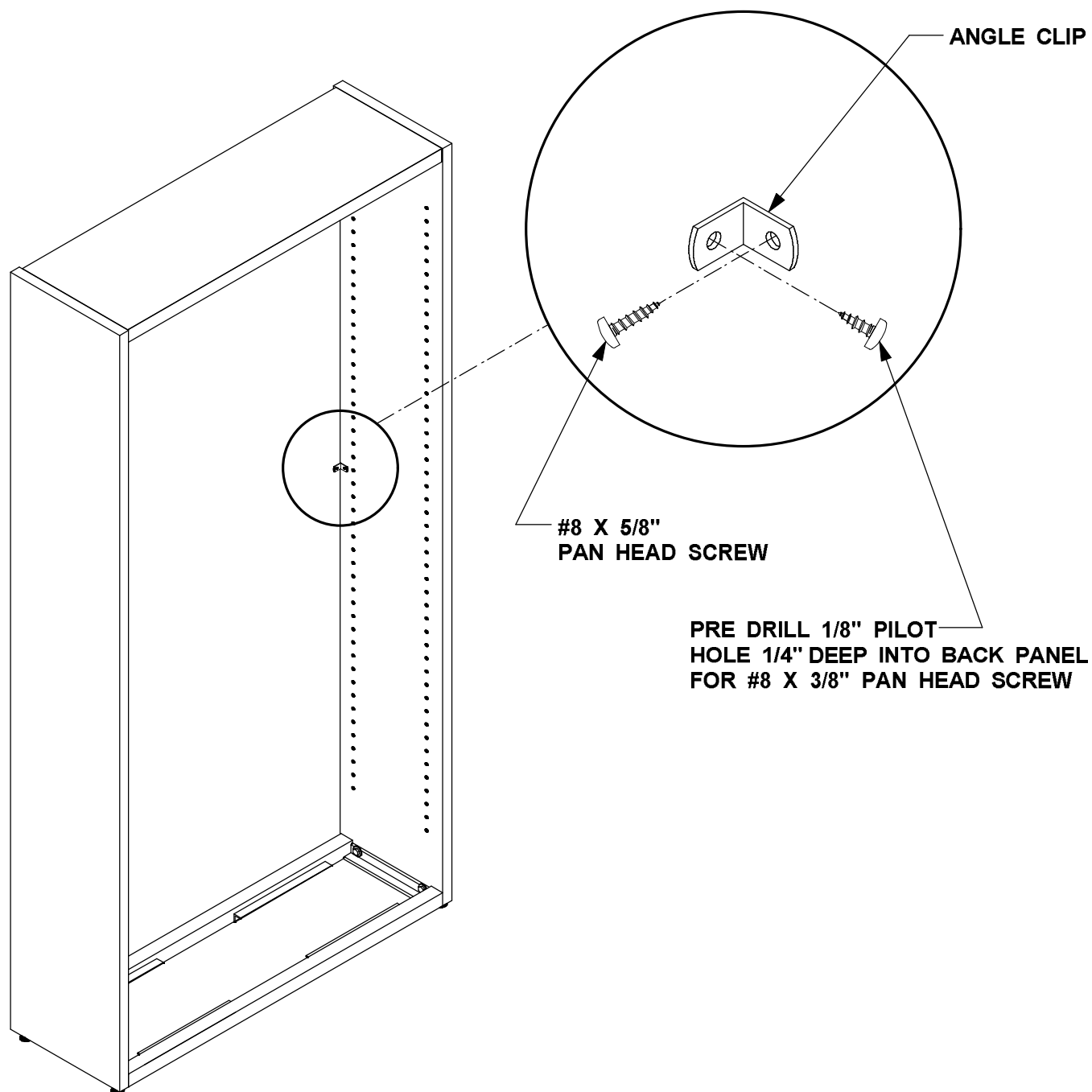
CONNECT UPPER FRAME TO THE TOP OF THE RH & LH END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TAP THE CORNERS OF THE FRAME LIGHTLY UP OR DOWN TO ALIGN TOP.



# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #5:

NOTE: FOR 60" AND TALLER BOOKCASES, AN ANGLE CLIP IS REQUIRED TO FASTEN ENDS TO BACK PANEL. PRE DRILL 1/8" PILOT HOLE INTO BACK PANEL APPROXIMATELY 1/4" DEEP FOR #8 X 3/8" PAN HEAD SCREW. USE A #8 X 5/8" PAN HEAD SCREW INTO THE END PANEL.



## SINGLE FACED SHELVING INSTRUCTIONS

### STEP #6:

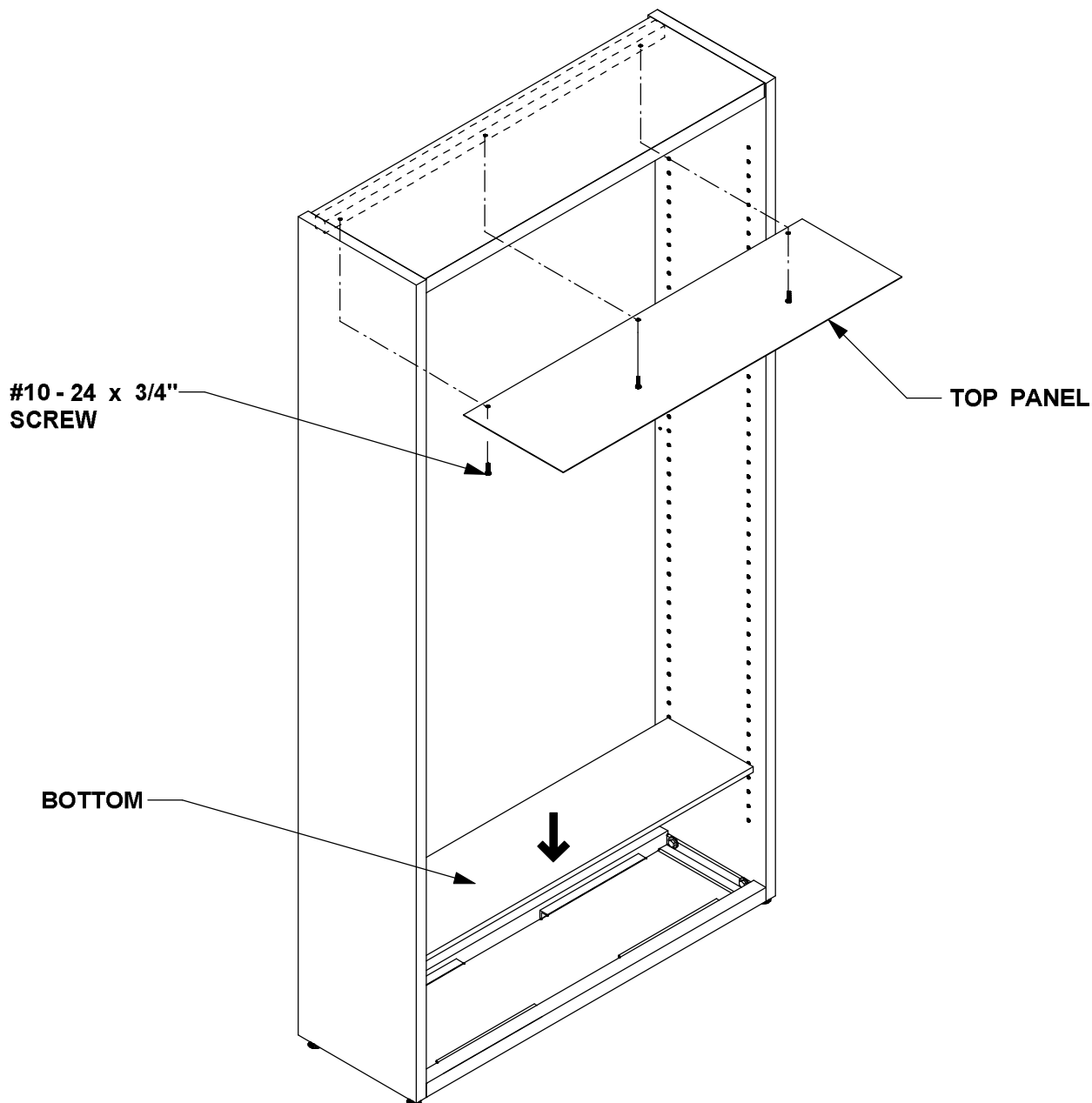
SLIDE TOP PANEL INTO FRONT OF UPPER FRAME ATTACH WITH #10 - 24 X 3/4" SCREWS.

### STEP #7:

INSTALL THE BOTTOM WITH THE BENDS DOWN.

### STEP #8:

INSERT SHELF CLIPS INTO END PANELS EVENLY SPACED. INSTALL SHELVES INTO BOOKCASE.  
NOTE: INSTALL WOOD SHELVES WITH GROOVE DOWN AND OUT.



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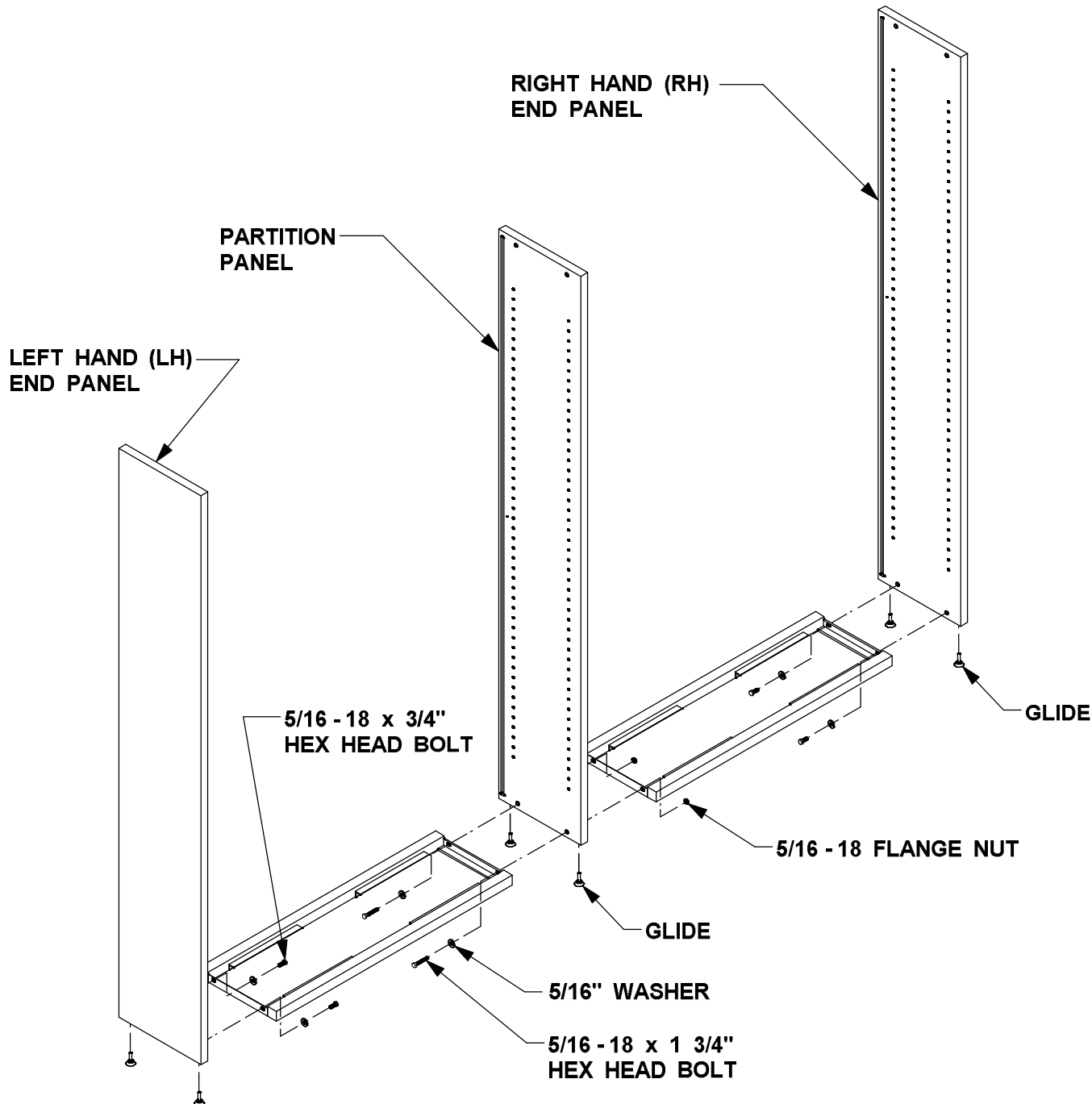
# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #9:

SCREW IN GLIDE INTO INSERT ON THE BOTTOM OF ALL END AND INTERMEDIATE PANELS.

## STEP #10:

CONNECT LOWER FRAME (BACK PANEL MOUNTING HOLES TOWARDS THE REAR OF BOOKCASE) TO END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. PLACE INTERMEDIATE PANEL TO LOWER FRAME, TAKE A SECOND LOWER FRAME AND PLACE AGAINST THE OTHER SIDE OF THE INTERMEDIATE PANEL AND BOLT ALL THREE TOGETHER WITH 5/16 - 18 X 1 3/4" HEX HEAD BOLTS, 5/16" WASHERS AND 5/16 - 18 FLANGE NUT. TIGHTEN BY HAND UNTIL BACK IS IN PLACE.

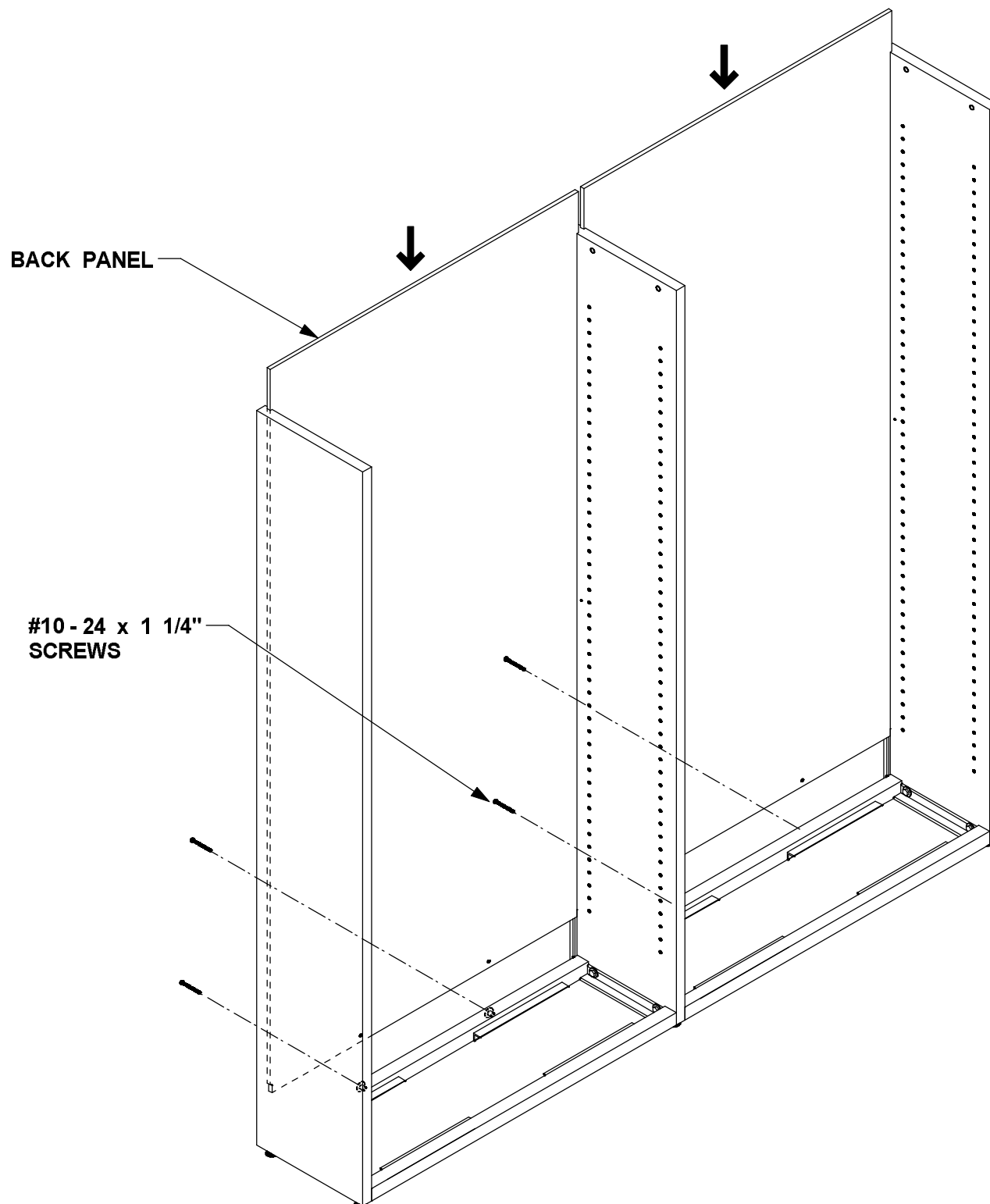


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# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #11:

SLIDE BACK INTO THE GROOVE IN THE END / INTERMEDIATE PANELS WITH MOUNTING HOLES DOWN. ATTACH BACK TO LOWER FRAMES WITH #10 - 24 x 1 1/4" SCREWS.



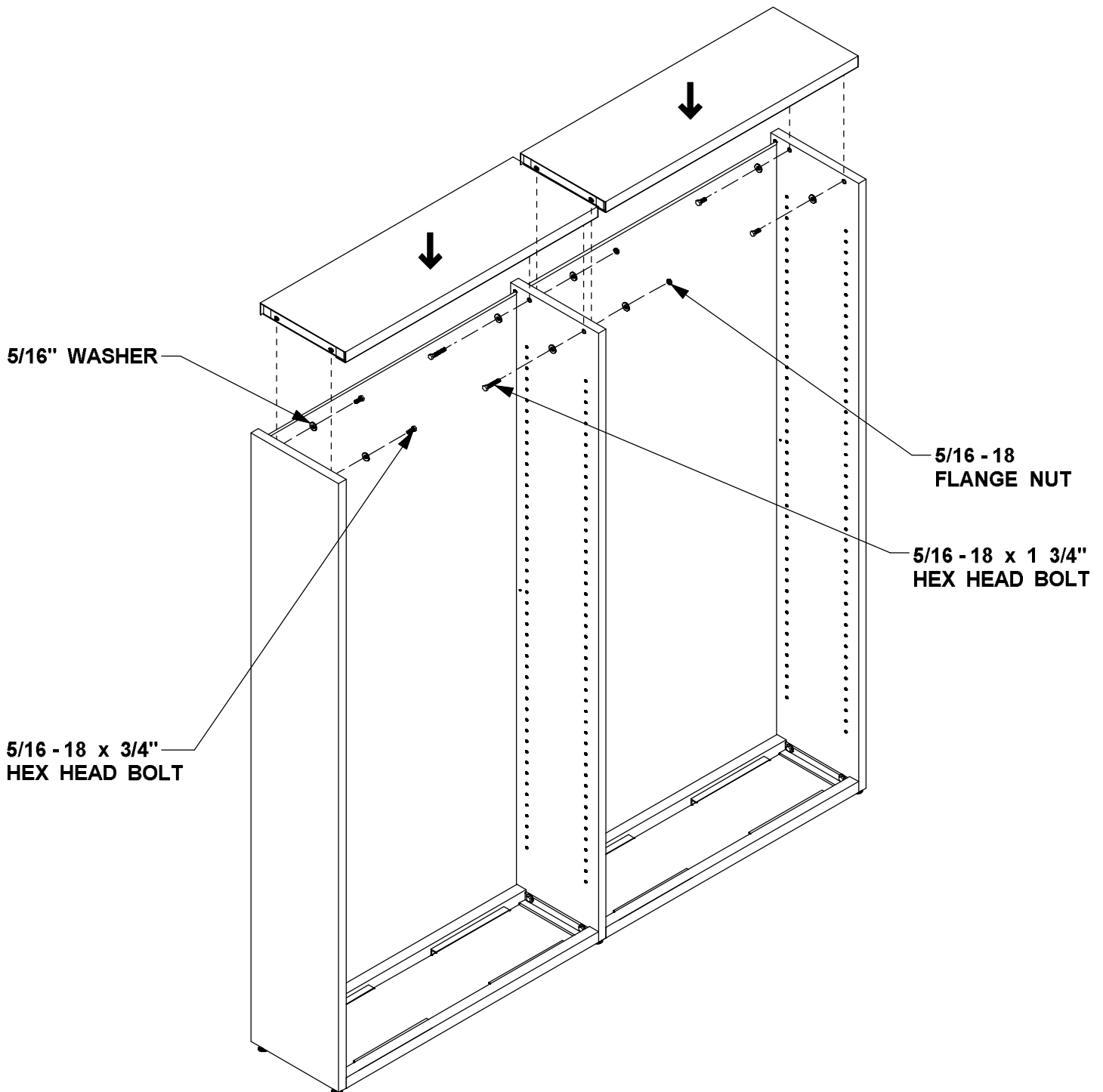
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## SINGLE FACED SHELVING INSTRUCTIONS

### STEP #12:

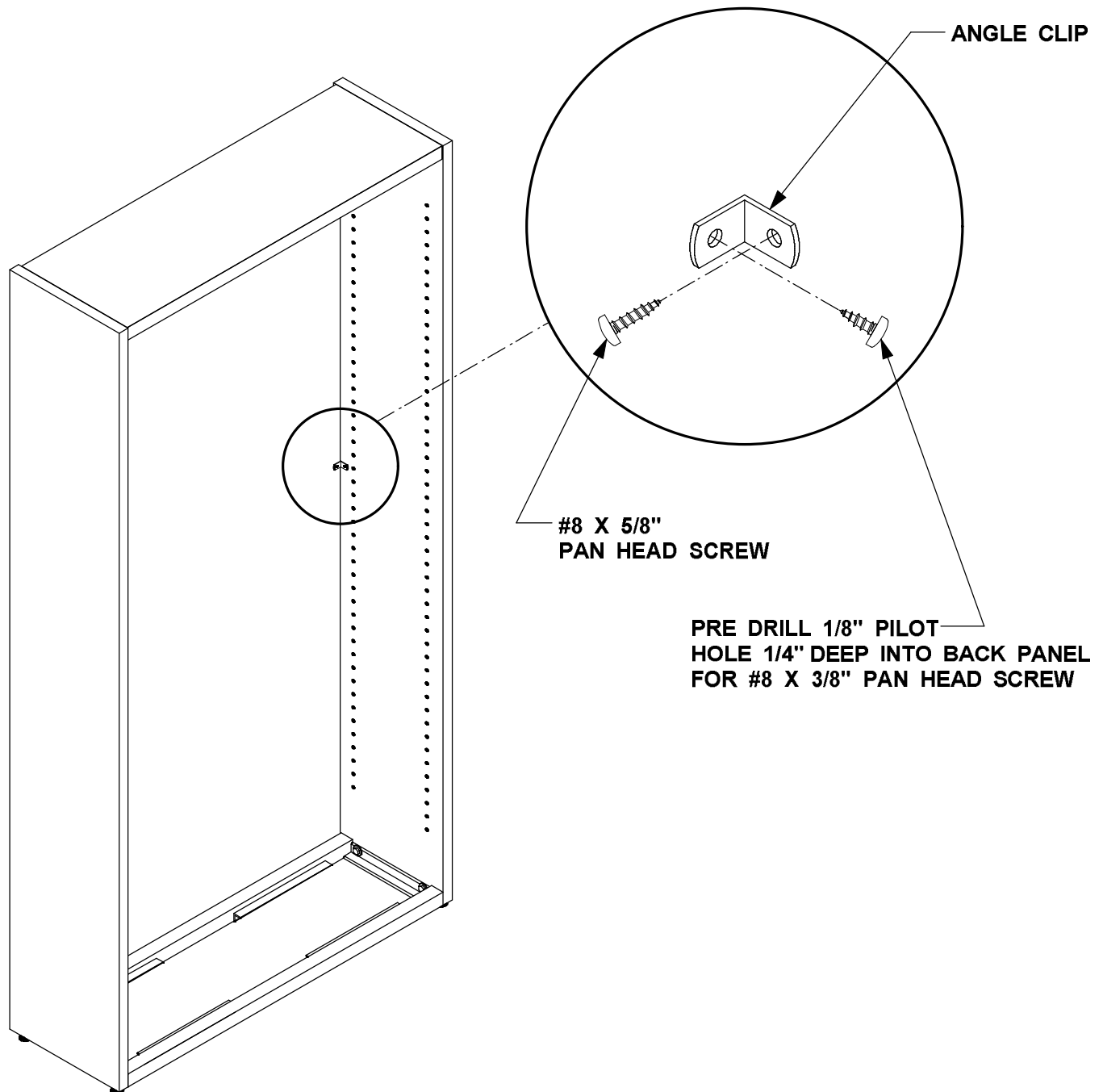
CONNECT UPPER FRAME TO THE TOP OF THE RH END PANEL WITH 5/16 - 18 X 3/4" HEX HEAD BOLTS AND 5/16" FLAT WASHERS. TAKE A SECOND UPPER FRAME AND PLACE AGAINST THE OTHER SIDE OF THE INTERMEDIATE PANEL AND BOLT ALL THREE TOGETHER WITH 5/16 - 18 X 1 3/4" HEX HEAD BOLTS, 5/16" WASHERS AND 5/16 - 18 FLANGE NUT. TAP THE CORNERS OF THE FRAME(S) LIGHTLY UP OR DOWN TO ALIGN TOP(S).



## SINGLE FACED SHELVING INSTRUCTIONS

### STEP #5:

NOTE: FOR 60" AND TALLER BOOKCASES, AN ANGLE CLIP IS REQUIRED TO FASTEN ENDS TO BACK PANEL. PRE DRILL 1/8" PILOT HOLE INTO BACK PANEL APPROXIMATELY 1/4" DEEP FOR #8 X 3/8" PAN HEAD SCREW. USE A #8 X 5/8" PAN HEAD SCREW INTO THE END PANEL.



# SINGLE FACED SHELVING INSTRUCTIONS

## STEP #14:

SLIDE TOP PANEL(S) INTO FRONT OF UPPER FRAME(S) ATTACH WITH #10 - 24 X 3/4" SCREWS.

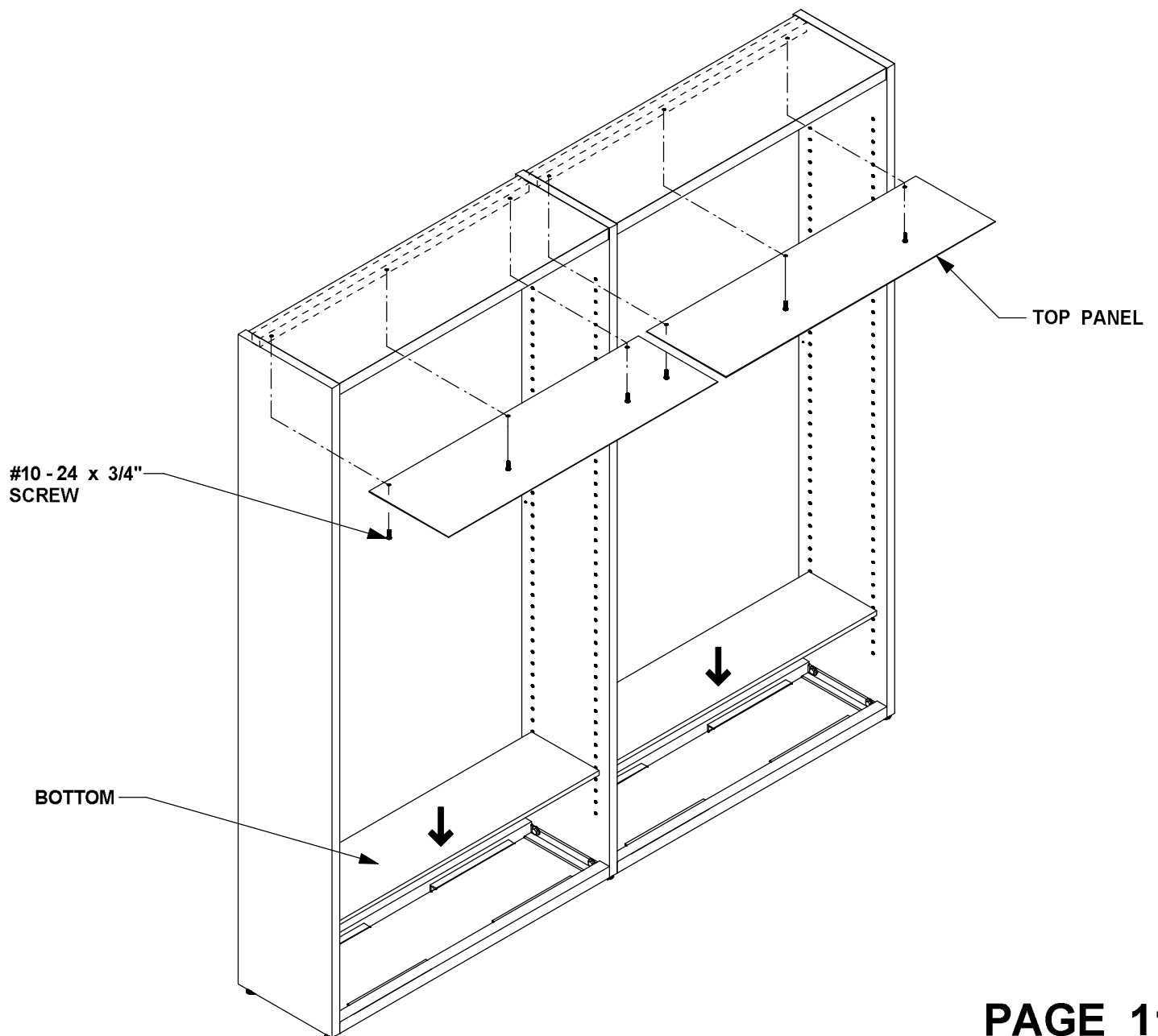
## STEP #15:

INSTALL THE BOTTOMS WITH THE BENDS DOWN.

## STEP #16:

INSERT SHELF CLIPS INTO END PANELS EVENLY SPACED. INSTALL SHELVES INTO BOOKCASE.  
NOTE: INSTALL WOOD SHELVES WITH GROOVE DOWN AND OUT.

NOTE: REPEAT STEPS #9 THRU #16 UNTIL ALL ADDERS HAVE BEEN SET UP.



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