

**FLEETWOOD GROUP, INC.**

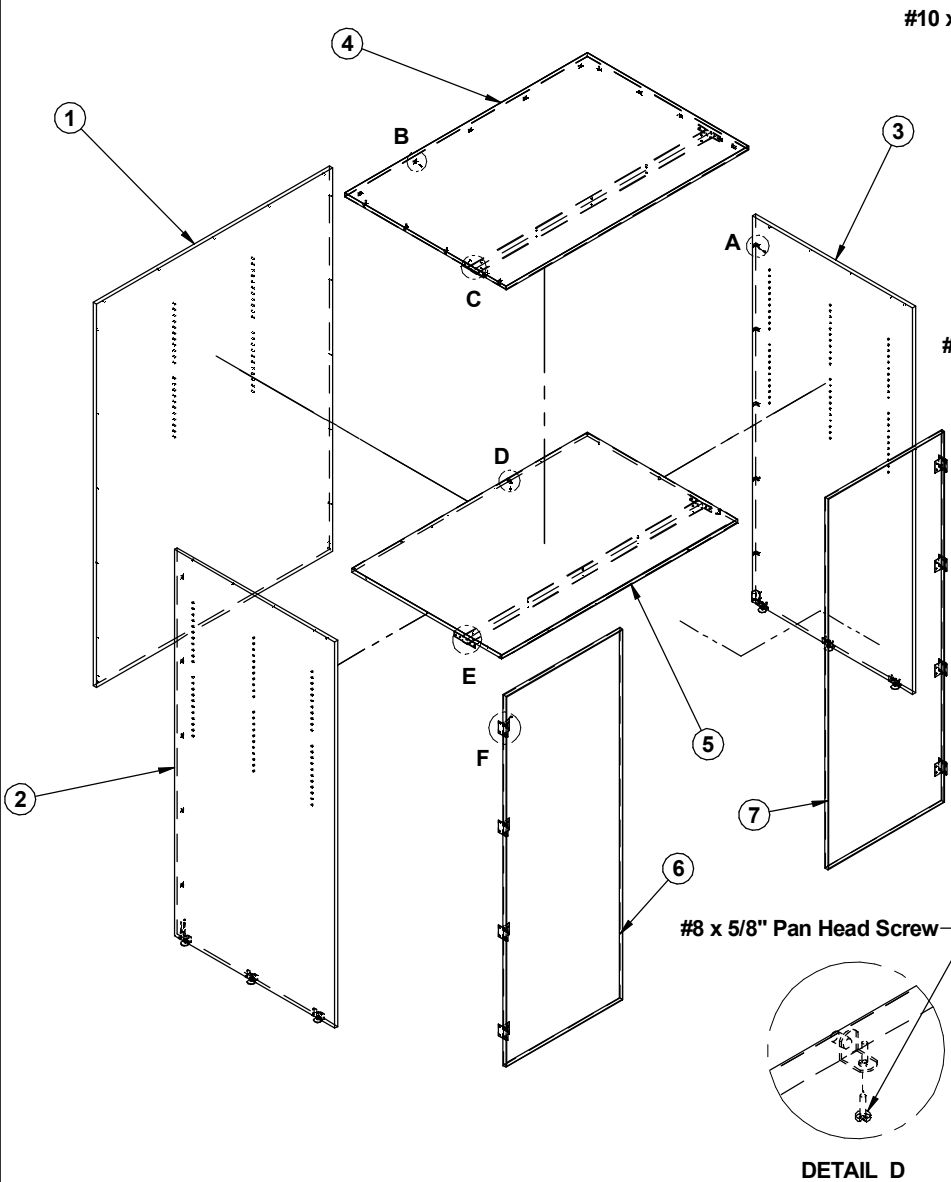
11832 JAMES ST., HOLLAND, MI. P.O. BOX 1259 49422-1259

**FURNITURE DIVISION**

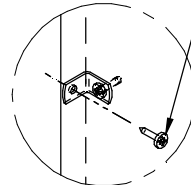
PHONE (616) 396 - 1142

MODEL  
NO.

**56021X.644 - INST**

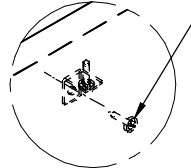


#10 x 5/8" Pan Head Screw



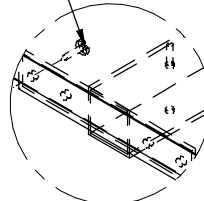
DETAIL A

#10 x 5/8" Pan Head Screw



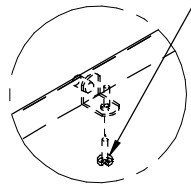
DETAIL B

#10 x 3/4" Pan Head Screw



DETAIL C

#8 x 5/8" Pan Head Screw



DETAIL D

1. Attach end assemblies (2, 3) to back panel (1) with #10 x 5/8" pan head screws (9) (see detail A).

2. Attach top assembly (4) to ends (2, 3) and back (1) panels with #10 x 5/8" pan head screws (9) (see detail B).

3. Attach top support tube to end panels (2, 3) with #10 x 3/4" pan head screws (10) (see detail C).

4. Insert shelf clips (11) into end (2, 3) and back (1) panels and attach shelf assembly with #8 x 5/8" pan head screws (8) (see detail D).

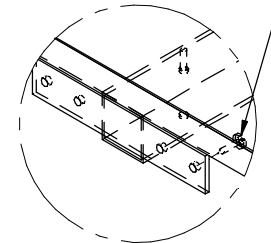
5. Attach shelf support tube to end panels (2, 3) with #10 x 3/4" pan head screws (10) (see detail E).

\* If your cabinet was purchased with doors proceed to #6.

6. Attach door assemblies (6, 7) to end panels (2, 3) with #8 x 5/8" flat head screws (12) (see detail F).

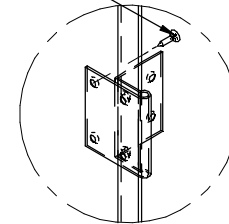
Note: Cabinets sold with doors must have the end panel attached to the adjacent cabinets or the floor.

#10 x 3/4" Pan Head Screw



DETAIL E

#8 x 5/8" Flat Head Screw



DETAIL F

