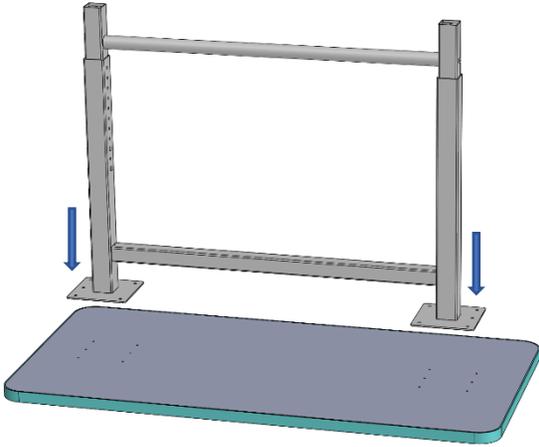


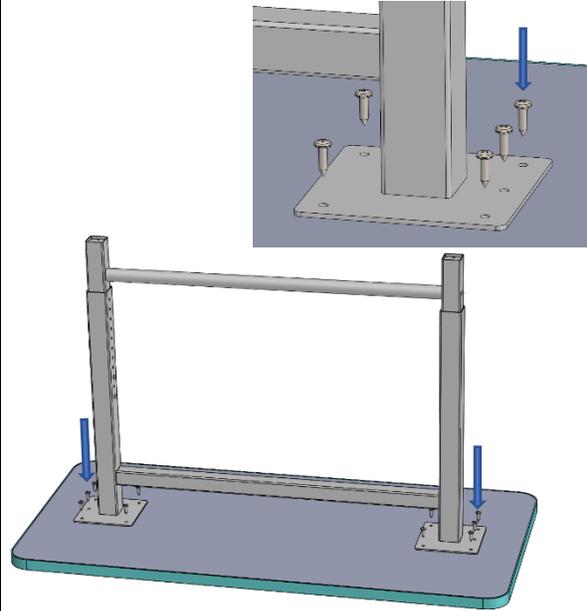
# I-Leg Table Assembly Instructions

931730-INST  
Rev. A

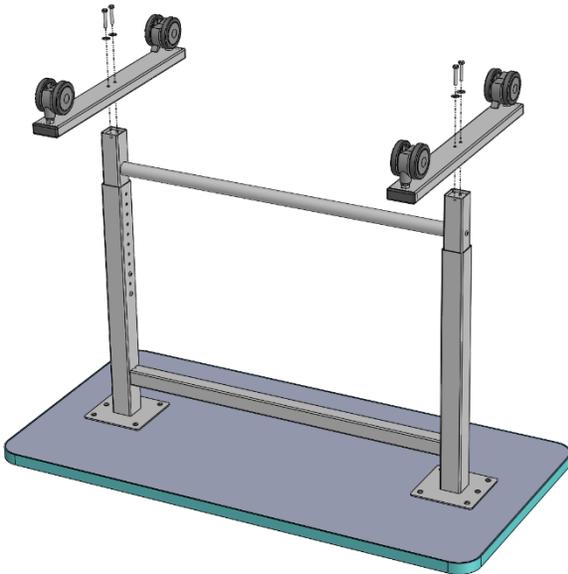
- 1.** Lay the table top upside down on a non-scratching surface. Place the table frame into position and align the holes in the frame to the pilot holes in the top. (NOTE: Adjustable height frame shown. Your product may not include a round crossbar or adjustable legs)



- 2.** Install (5) ¼-16 x .875" screws through the plate and into the table top on each side. Tighten to a torque of 30-35 in-lb.



- 3.** Attach the feet with (2) star washers, and (2) ¼-20 x 1.5" hex bolts per foot. Tighten the bolts to a torque of 75-80 in-lb.



- 4.** Carefully flip the table upright onto the feet.



For questions please call us at (616) 396-1142