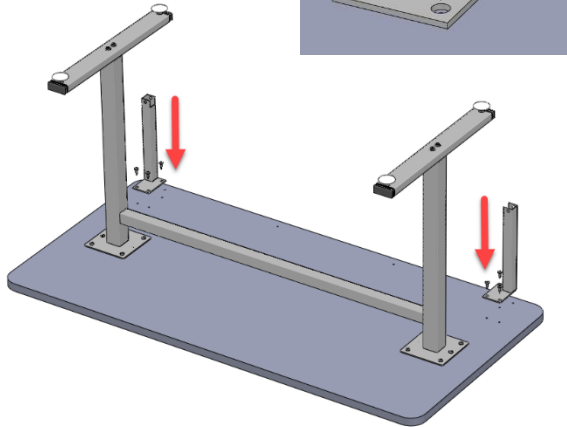


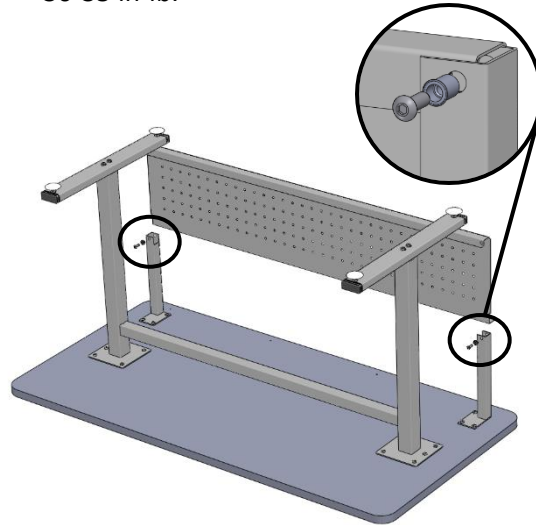
# I-Leg Table w/ Modesty Assembly Instructions

131500-INST  
Rev. B

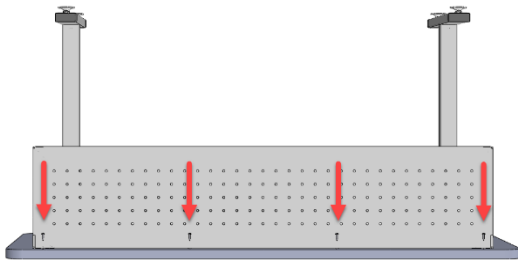
- 1.** Align the holes in the modesty panel supports with the holes in the top. Install (3)  $\frac{1}{4}$ -16 x 0.875" screws through the plate and into the tabletop on each side. Tighten to a torque of 30-35 in-lb.



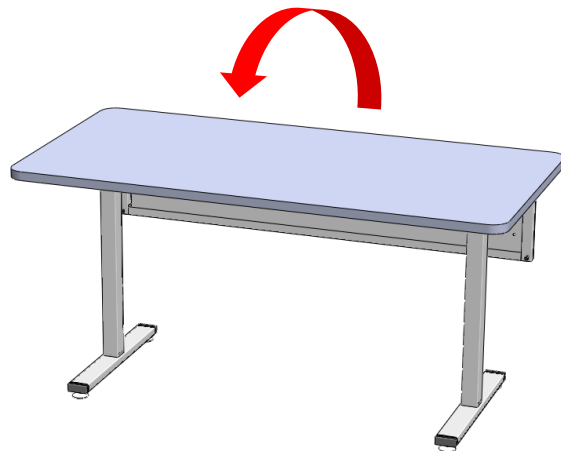
- 2.** Align the modesty panel between the supports. Install (1)  $\frac{1}{4}$ -20 x 0.75" screw through each side of the panel and support. Attach the screws to the rivet nuts from inside the supports and tighten to a torque of 30-35 in-lb.



- 3.** Install (4) #10 X 0.625" screws through the edge of the modesty panel and the tabletop. Tighten to a torque of 30-35 in-lb.



- 4.** Carefully flip over the table when complete.



For questions please call us at (616) 396-1142