

CARREL SPECIFICATION

Standard features on carrels:

- ¾" or 1" thick 45lb. multi-density particleboard substrate with a balanced construction of color-matched, thermally fused laminate (TFL) on both sides of all horizontal and vertical outer and internal panels.
- Worksurfaces and shelves are 1" thick 45lb. multi-density particleboard substrate feature a balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top, bottom and sides of all visible portions of cabinets to create pry-resistant edges and structural integrity
- Zinc metal L-bracket and screw butt-joint construction with screws contained to inside of unit. #10 sized screws utilized.
- Starter and adder unit carrels joined together in the field with female and male shoulder screws and mod-eez clips.
- 3" diameter cable passthrough and grommets on carrel units
- Shipped ready to assemble with all pilot holes drilled

Custom features:

- Custom worksurface sizes

Surface materials palette:

- Thermally Fused Laminate (TFL) available in woodgrains, solids, or patterns. 31 standard colors with coordinating edgeband colors.
- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Carrels ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

C-LEG COMPUTER DESKS AND TABLES SPECIFICATION

Standard features on desk/table worksurfaces with Computer C-Leg supports:

- All particleboard worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge.
- Computer tables standard 16-gauge steel cold-rolled cable management tray running length of worksurface and attached with at least six #10x5/8" Phillips panhead screws in rear of worksurface. Tray creates 4.4"x3.2" cavity to accommodate cables, integrates cutouts for cable drops, and features deburred edges to create a refined, safe edge.
- Computer flip-top unit features 5.56" deep flip top cover running the full length of worksurface and allows access to cable management tray in rear of worksurface.
- All computer flip-top tables ship fully assembled
- See Spec Guide/Price List for available sizes

Standard features on fixed height Computer C-leg:

- C-leg frame has two 1" square 16-gauge steel tubes on each vertical section
- Each vertical section is butt-welded to a 1"x1-1/2" rectangular 16-gauge steel base tube that is capped on each end with polypropylene tube caps.
- 1-1/2"x1" rectangle crossbar located 9.5" from bottom of worksurface fully butt-welded for long term durability and performance.
- Two 16-gauge square steel crossbars support worksurface and flip top
- Leg frame attaches to work surface with six #10x2" Phillips Truss head screws and four to five #10x1.5" Phillips Truss head screws
- Flip top attaches to frame with hinges welded to frame.
- Levelers on all legs or casters are standard options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with adjuster for up to .875" of vertical adjustment
 - 75mm diameter stem-mounted plastic twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached.
- 6-gauge steel cold-rolled cable and wire management tray running length of worksurface and attached with (quantity) #10x5/8" Phillips panhead screws. Tray creates 4.4"x3.2" cavity to accommodate cables, integrates cutouts for cable drops, and features deburred edges to create a refined, safe edge.
- Table assembly ships fully assembled.
- Electrostatically applied power-coat paint

Custom features:

- Worksurface options available:
 - Custom markerboard high pressure laminate
- Leg options available:
 - Custom paints available

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint options

Overall:

- Cloth blanket wrapped and carton packaging options are available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

C-LEG DESK, TABLE, AND 2 STUDENT DESK SPECIFICATION

Standard features on desks, tables, and 2 student desk worksurfaces with C leg supports:

- All particleboard worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create a pry-proof edge
- Worksurfaces with square corners have a 3mm radius on the vertical edge. Rounded corners (called Plane worksurface) have a 2" radius on corners on other shapes vary based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation
- See Spec Guide/Price List for available sizes and shape overview

Standard features on fixed height C-leg (for desks, tables and 2 student desk):

- C-leg has fully welded leg assembly featuring 1-1/2" square 16-gauge steel legs and 1"x2" 14-gauge steel base with polypropylene tube caps. 1" square 16-gauge steel welded-on crossbar located X" from underside of worksurface. 10-gauge steel 5"x4-3/4" plate welded to legs.
- Leg assemblies attach to worksurfaces with 1/4"-20x3/4" screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students
- Leg assemblies are fully assembled in factory for quick installation. 2 student desk is factory assembled.
- No footrails on fixed-height C-leg units
- Levelers on all legs or casters are standard options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment.
 - 75mm diameter stem-mounted plastic twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- 2 student desks includes 16 gauge sheet metal storage box with folded edges and vertical laminate divider that is factory installed.
- Electrostatically applied power-coat paint

Standard features on adjustable-height C-leg (for desks, tables, and 2 student desk):

- C-leg has fully welded leg assembly featuring telescopic design. Upper frame fabricated from 1-1/2" square 16-gauge steel tubes. Lower frame fabricated from 1-1/4" square 16-gauge steel tubes. The base section is made from a 1"x2" 14-gauge steel tube with polypropylene tube caps. 1" square 16-gauge steel welded-on crossbar located under worksurface 10-gauge steel 5"x4-3/4" plate welded to the upper leg assembly.
- Leg assemblies attach to worksurfaces with #10x7/8" screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students.
- Leg assemblies are fully assembled in factory for quick installation.
- Legs adjust in 1" increments with a finished assembled height, 24-32" or 29-42" high. Two 1/4"-20x3/4" black screws secure each leg at the desired height.
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Levelers on all legs or casters are standard options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment.



- 75mm diameter stem-mounted plastic twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Leg assemblies are fully assembled in factory for quick installation. 2 student desk is factory assembled.
- 2 student desk includes 16 gauge sheet metal storage box with folded edges and vertical laminate divider that is factory installed.
- Electrostatically applied power-coat paint

Optional desk and table accessories:

- Metal accessory hook made with 10-gauge steel with rounded ergonomic corners. Field installed with one #12x.625" self-drilling screw to underside of worksurface steel frame. Powder coat painted finish.
- Enclosed 16-gauge sheet metal storage box with ergonomic folded metal edge on user side to eliminate sharp edges and no snagging. Open only on user side. Designed to work 27" wide desks or on 54" wide tables requiring 2 boxes. Field installs directly to the worksurface. Electrostatically applied power-coat paint finish.
- Power technology options
 - Available field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular unit with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular unit with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

Custom features:

- Leg options available:
 - Custom heights

Work surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint options

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.



CRANK HEIGHT ADJUSTABLE TABLES SPECIFICATION

Standard features on desk/table worksurfaces with crank leg supports:

- All particleboard worksurfaces have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-resistant edge
- Worksurfaces with square corners have 3mm radius on vertical edge.
- In addition to standard HPL, chemical resistant hpl, chemical resistant phenolic resin or maple butcherblock worksurface materials available:
 - Chemical resistant HPL worksurface is 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface.
 - Chemical resistant phenolic resin worksurface is a solid 1" thick composite resin that is black with a smooth corner. All top and bottom horizontal edges have an ergonomic 1/8" bevel and vertical corner edges have a 1/16" radius. Worksurfaces have drip grooves around perimeter.
 - All maple block worksurfaces are 1-3/4" thick and feature Michigan solid maple butcherblock construction with naturally occurring color variation. Individual solids are bonded together under controlled pressure with resin adhesives. Maple is unstained and finished with environmentally friendly DuraKryl 102 coating to protect and preserve surface from moisture.
- All worksurfaces feature pilot holes in all screw locations for easy installation
- See Spec Guide/Price List on website for size information.

Standard features user-height adjustable base with crank:

- Worksurface height is adjustable from 27" to 38-1/2" high in user-defined height-adjustment increments
- 1" thick laminate and 1-3/4" maple block worksurfaces standard
- Single-acting fluid displacement lift system is manually driven by hand crank with telescoping aluminum table legs and partial height modesty panel.
- Full metal, bolt-together frame
- Leg assembly attaches to worksurface with #10x1.5" Truss head screws
- 30" long base feet with 53-1/2" between the feet
- 2" diameter threaded leveler with 1" of adjustment
- Maximum additional weight on particleboard worksurface is 400 pounds. Maximum additional weight on maple block worksurface is 350 pounds.
- Adjustable base ships assembled
- Electrostatically applied power-coat paint

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Chemical resistant HPL worksurface, as a graded-in custom material, is 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface.
- Chemical resistant phenolic resin worksurface, as a graded-in custom material, is a solid 1" thick composite resin that is black with a smooth corner. All top and bottom horizontal edges have an ergonomic 1/8" bevel and vertical corner edges have a 1/16" radius. Worksurfaces have drip grooves around perimeter.
- Maple block worksurfaces are 1-3/4" thick and feature Michigan solid maple butcherblock construction with naturally occurring color variation. Individual solids are bonded together under controlled pressure with resin adhesives. Maple is unstained and finished with environmentally friendly DuraKryl 102 coating to protect and preserve surface from moisture.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Cloth blanket wrapped and carton packaging options are available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

FLIP & NEST TABLE SPECIFICATION

Standard features on table worksurfaces with Flip & Nest leg supports:

- All particleboard worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are finished and sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners (called Plain worksurface) have 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation

Available worksurface shapes and sizes for Flip-and-Nest:

- Rectangle – 48" wide to 72" wide x 20" deep to 30" deep
- Plane – 48" wide to 72" wide x 20" deep to 30" deep
- Sidekick – 48" wide to 72" wide x 20" deep to 24" deep
- Pillow – 48" wide to 72" wide x 24" deep to 30" deep
- Blade – 60" wide x 30" deep
- Hourglass – 60" wide x 30" deep
- Wave – 60w" wide x 30" deep
- Half-round – 40" wide to 60" wide x 20" deep to 30" deep

Standard features on fixed-height Flip & Nest:

- I-leg has two 2" square, 14-gauge steel vertical beams
- 2-1/2"x1" rectangular, 14-gauge steel bases for each leg are capped on each end with polypropylene tube caps and attached to vertical sections with 1/4x20x1-1/2" hex head screws
- 1-1/2" square crossbar located 3.3" from bottom of worksurface fully butt-welded for long term durability and performance.
- Flip mechanisms are fabricated from steel pins and glass-filled nylon components. A 1/2" diameter, 16-gauge steel release lever runs length of leg assembly and activates the flip action with a single-hand touch anywhere along the length of the bar. The proprietary mechanism features a slam-proof, pinch-proof design with slow modulating action and built-in stop points for user safety.
- When flipped up, worksurfaces have unlimited nesting capabilities
- Leg assemblies attach to worksurfaces with twelve 1/4-16x1.25" Phillips panhead wood screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- No footrails on fixed-height Flip-and-Nest units
- Casters are standard options.
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Leg assemblies are fully assembled in factory for quick installation
- Electrostatically applied power-coat paint

Standard features on adjustable-height Flip-and-Nest:

- Upper section of telescoping adjustable I-leg has two 2" square, 14-gauge steel vertical beams and lower section has two 1-1/2" square, 14-gauge steel vertical beams
- 2-1/2"x1" rectangular, 14-gauge steel bases for each leg are capped on each end with polypropylene tube caps and attached to vertical sections with 1/4x20x1-1/2" hex head screws
- 1-1/2" square crossbar located 3.3" from bottom of worksurface fully butt-welded for long term durability and performance.
- Flip mechanisms are fabricated from steel pins and glass-filled nylon components. A 1/2" diameter, 16-gauge steel release lever runs length of leg assembly and activates the flip action with a single-hand touch anywhere along the length of the bar. The proprietary mechanism features a slam-proof, pinch-proof design with slow modulating action and built-in stop points for user safety.
- When flipped up, worksurfaces have unlimited nesting capabilities
- Leg assemblies attach to worksurfaces with twelve 1/4-16x1.25" Phillips panhead wood screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- When flipped up, worksurfaces have unlimited nesting capabilities
- Legs adjust in 1" increments with a finished assembled height from 24-42" high. Two 1/4-20x3/4" black screws secure each leg at desired height.
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Footrail that runs the length of frame on I-leg units with 34"-42" height adjustment is made with 1-1/4" diameter, 16-gauge tubing and is attached to verticals with 1/4-20x2-1/2" button head black screws. Footrail provides user comfort and creates a strong H-frame construction.
- Casters are standard options.
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Leg assemblies are fully assembled in factory for quick installation
- Electrostatically applied power-coat paint

Optional table accessories:

- No under-worksurface or cabling options recommended for flip-and-nest tables
- Power/Data surface mounted options available.

Custom features:

- Worksurface options available:
 - Custom worksurface shapes
- Leg options available:
 - Custom heights

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Optional chemical resistant HPL, for rectangle or plane worksurface shapes, have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint options

Overall:

- Flip & Nest tables ship fully assembled from the factory. Adjustable height legs are set to desired height on-site.
- Cloth blanket wrapped and carton packaging options are available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

FULL END PANEL TABLE SPECIFICATION

Standard features of worksurfaces with full end panel support:

- All particleboard worksurfaces have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface.
- All particleboard surfaces and edges are finished and sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge.
- All worksurfaces feature pilot holes in all screw locations for easy installation
- See Spec Guide/Price List on website for available sizes.

Standard features on wood modesty panels and end panels supports:

- 3/4" thick 45lb. particleboard substrate with color-matched thermally fused laminate (TFL) on both sides for all horizontal and vertical outer and internal panels and shelves.
- No unfinished particleboard panels
- 3mm color-matched PVC edge band bonded with hot-melt adhesive on visually exposed edges

Custom features:

- Custom worksurface sizes

Surface materials palette:

- Thermally Fused Laminate (TFL) available in woodgrains, solids, or patterns. 31 standard colors with coordinating edgeband colors.
- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

I-LEG TABLES SPECIFICATION

Standard features on worksurfaces with I-leg supports:

- All particleboard worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners (called Plain worksurface) have 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation
- See Spec Guide/Price List on website for worksurface shapes and size options.

Standard features on fixed height I-leg:

- I-leg has two 2" square, 14-gauge steel vertical beams
- 2-1/2"x1" rectangular, 14-gauge steel bases for each leg are capped on each end with polypropylene tube caps and attached to vertical sections with 1/4x20x1-1/2" hex head screws
- 1-1/2" square crossbar located 3.3" from bottom of worksurface fully butt-welded for long term durability and performance.
- 10-gauge 6"x6" steel plate welded to I-leg supports worksurface
- Leg assemblies attach to worksurfaces with ten 1/4-16x.875" Phillips panhead black wood screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students
- No footrails on fixed-height I-leg units
- Levelers on all legs or casters are standard options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Leg assemblies are fully assembled in factory for quick installation
- Electrostatically applied power-coat paint

Standard features on adjustable-height I-leg:

- Upper section of telescoping adjustable I-leg two 2" square, 14-gauge steel vertical beams and lower section has two 1-3/4", 16-gauge steel vertical beams
- 2-1/2"x1" rectangular, 14-gauge steel bases for each leg are capped on each end with polypropylene tube caps and attached to vertical sections with 1/4x20x1-1/2" hex head screws
- 1-1/2" square crossbar located 3.3" from bottom of worksurface fully butt-welded for long term durability and performance
- 10-gauge 6"x6" steel plate fully butt-welded to upper section of I-leg supports worksurface
- Leg assemblies attach to worksurfaces with ten 1/4-16x.875" Phillips panhead black wood screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Legs adjust in 1" increments with a finished assembled height from 21-28", 25-32" or 29-42" high. Two 1/4-20x3/4" black screws secure each leg at desired height.



- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Footrail that runs the length of frame on I-leg units with 34"-42" height adjustment is made with 1-1/4" diameter, 16-gauge tubing and is attached to verticals with 1/4"-20x2-1/2" button head black screws. Footrail provides user comfort and creates a strong H-frame construction.
- Levelers on all legs or casters are standard options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Leg assemblies are fully assembled in factory for quick installation
- Electrostatically applied power-coat paint

Optional desk and table accessories:

- 16-gauge steel cold-rolled cable and wire management tray running length of worksurface and attached with (quantity) #10x5/8" Allen panhead screws. Tray creates 4.4"x3.2" cavity to accommodate cables, integrates cutouts for cable drops, and features deburred edges to create a refined, safe edge.
- 3" diameter plastic grommets on computer tables. Field installed.
- Power technology options
 - Field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped 2" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker.

Custom features:

- Worksurface options available:
 - Custom worksurface shapes
 - Custom markerboard high pressure laminate
- Leg options available:
 - Custom heights
 - Custom paints available

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Chemical resistant HPL worksurface, as a graded-in custom material, is 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint colors

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

PEDESTAL BASE TABLE SPECIFICATION

Standard features on group table worksurfaces:

- All particleboard worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces or edges are sealed with glue to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with rounded corners have 3mm radius on vertical edge. Rounded corners 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation

Standard features on round steel pedestal (column with disc base):

- 4" diameter, 16-gauge steel column in 29", 36" and 40" heights when round worksurface is attached and 29" and 36" for racetrack worksurfaces. 6-gauge steel bracket welded to each end of column and attached to top and bottom plates with 3/8-16-1/4" panhead machine screws.
- 1/4" thick 12" diameter steel top plate
- 3/8" thick 27" diameter base with eight glides
- Base is attached to worksurface on site with two 3/8-16x1.25" panhead machine screws• Works with 30", 36" and 42" diameter worksurfaces
- Electrostatically applied power-coat paint

Custom features:

- Worksurface options available:
 - Custom worksurface shapes
 - Markerboard HPL, available in white
- Pedestal options available:
 - Custom paints
 - Custom heights

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom d HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint colors.

Overall:

Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

PEDESTAL BASE AND POST LEGS TABLE SPECIFICATION

Standard features of worksurface:

- Worksurfaces without the metal frame understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface.
- All particleboard surfaces or edges are sealed with glue to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners have 2" radius on corners.
- All worksurfaces feature pilot holes in all screw locations for easy installation

Standard features on round steel pedestal (column with disc base):

- 4" diameter, 16-gauge steel column in 29", 36" and 40" heights. 6-gauge steel bracket welded to each end of column and attached to top and bottom plates with 3/8-16-1/4" panhead machine screws.
- 1/4" thick 12" diameter steel top plate
- 3/8" thick 27" diameter base with eight glides
- Base is attached to worksurface on site with two 3/8-16x1.25" panhead machine screws
- Electrostatically applied power-coat paint

Standard features on fixed-height post bolt-on table leg solutions with independent legs:

- Fixed legs available in round leg version with 1-1/2" diameter 14-gauge steel tubing
- 10-gauge 6"x6" steel plate welded to individual post leg assemblies supports worksurface
- Leg assemblies attach to worksurfaces with ten 7/8" phillips panhead black wood screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students
- Worksurfaces have pilot holes in all screw locations.
- Threaded-stem leveler made of glass-filled black nylon 1.5" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment
- Electrostatically applied power-coat paint

Optional accessories:

- Grommet – 3" diameter available in graphite color. Field installed.
- Power technology options. Field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped x" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular x" H with x" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular x" H with x" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

Surface materials palette:



- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband. Markerboard high pressure laminate (HPL) available in white. Wilsonart laminates also available as a graded-in custom material.
- 4 standard paint colors.
- Custom HPL through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Surface material options:

- Chemical resistant HPL have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface.

Custom features:

- Worksurface options available:
 - Custom worksurface shapes
- Pedestal options available:
 - Custom paints
 - Custom heights

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.



PICNIC TABLE AND BENCH SPECIFICATION

Standard features:

- Worksurfaces/seat with metal frame understructure feature High pressure laminate (HPL) feature 1" thick 45lb. particleboard substrate with a balanced construction of HPL on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces or edges are sealed with glue to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge.
- All worksurfaces/seats feature pilot holes in all screw locations for easy installation

Fixed 4-leg table and bench with unitized frame:

- Fixed legs available in 1) round leg version with 1-1/2" 14-gauge steel radius tubing or 2) square leg version with 1-1/2" 16-gauge square steel tubing with a butt-welded assembly for multiple design statements
- Under-worksurface/seat frame creates a strong understructure that withstands long-term classroom abuse and misuse
- Under-worksurface frame supports easy worksurface/seat changeout that more than doubles the life of a customer's purchase
- Leg assemblies are fully assembled in factory for quick installation
- Leg frame assemblies attach to worksurface/seat with 10x2" Phillips panhead metal screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Fixed 29" high tables have no additional crossbars on frames
- Levelers on all four legs.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
- Electrostatically applied power-coat paint

Optional desk and table accessories:

- Metal bag hook made with 10-gauge steel with rounded ergonomic corners. Field installed with one #12x.625" self-drilling screw to underside of worksurface steel frame. Powder coat painted finish.
- Enclosed 16-gauge sheet metal book box with ergonomic folded metal edge on user side to eliminate sharp edges and no book-snagging wire frame. Open only on user side. Designed to work with rectangular-style 30"x24" tables or Triangle and Delta tables. Field installed. Powder coat painted finish.

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint colors

Overall:

- Tables & bench ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

PNEUMATIC BASE SPECIFICATION

Promote healthy movement by enabling teachers and students to alternate between sitting, perching, or standing. Easy to operate handle located underneath the worksurface.

Types of units:

- Single column:
 - Shapes: plane, rectangle, sidekick
 - Height: 28"-45"
 - Depth: 24"
 - Width: 30"
 - Mobility: 75mm locking casters
- Double column
 - Shapes: plane, rectangle
 - Heights: 28" – 48"(levelers), 31" – 51" (75mm casters)
 - Depth: 24", 30"
 - Width: 48", 60"
 - Mobility: levelers, 75mm casters

Standard features for student desks and table worksurfaces:

- High Pressure Laminate (HPL) tops feature 1" thick 45lb. density particleboard substrate with a balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are finished and sealed with glue bonds
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pick-proof and moisture-resistant edge.
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners (called Plane worksurface) have 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation
- Under-worksurface mounted handle to adjust height of worksurface in infinite increments.

Standard features on single column base:

- Pneumatic square leg version with 1-1/2" 16-gauge square steel tubing sections with a butt-welded assembly to 10-gauge 1 1/8" tall, formed steel support channel and bolted to pneumatic vertical section with M8 25mm bolts.
- 10-gauge 12" round steel plate bolted to top of vertical assembly for attaching to worksurface with #10 x 1" Phillips panhead screws.
- 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
- Electrostatically applied power-coat paint

Standard features on double column base:

- I-leg has two 2" square, 14-gauge steel vertical beams
- Pneumatic square leg version with 2-1/2"x1" rectangular, 14-gauge steel bases for each leg are capped on each end with polypropylene tube caps and attached to vertical sections with M8 x 40mm Allen head bolts.
- Vertical sections joined by 14-gauge steel support channel and assembly.
- Levelers are threaded-stem made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to .875" of vertical adjustment
- 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation. Casters increase adjustable height range 3".
- Electrostatically applied power-coat paint

Optional desk accessories:

- Metal storage box
 - 16-gauge sheet metal storage box with ergonomic folded metal edge on user side to eliminate sharp edges and no book-snagging frame. Open only on user side.
 - Electrostatically applied power-coat paint.
 - Factory installed
- PET modesty panel
 - PET acoustic panels are 1/2" thick, tackable, polyester fibre panels
 - Field installed using bracket hardware installed using #10 x 5/8" and 1/4-20 x 5/8" screws included with panel
 - 6 finish colors

Surface materials palette

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- Pneumatic base color is silver

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.



POST LEG TABLE SPECIFICATION

Types of units:

- Multiple shapes: Round, half round, horseshoe, kidney, arc, chevron, wedge, diamond, teardrop, pillow, blend
- Multiple heights: Fixed 14" or 29" and adjustable: 20-28" or 24-32"
- Multiple depths: 28.5"-66"
- Multiple widths: 36"- 72"

Standard features for student desks and table worksurfaces:

- All particleboard worksurfaces have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are finished and sealed with glue bonds
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pick-proof and moisture-resistant edge.
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners have 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- All worksurfaces feature pilot holes in all screw locations for easy installation.

Standard features on fixed-height post bolt-on table leg (independent legs):

- Fixed legs available in round leg version with 1-1/2" diameter 14-gauge steel tubing
- 10-gauge 6"x6" steel plate welded to individual post leg assemblies supports worksurface
- Leg assemblies attach to worksurfaces with ten 7/8" phillips panhead black wood screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students
- Quantity of legs varies with worksurface shape and size
- Electrostatically applied power-coat paint.

Standard features on adjustable-height post bolt-on table leg (independent legs):

- Upper legs with 1-1/2" diameter 14-gauge steel tubing
- Lower legs with 1-1/4" diameter 16-gauge steel tubing
- 10-gauge 6"x6" steel plate welded to individual post leg assemblies supports worksurface
- Leg assemblies attach to worksurfaces with ten 7/8" phillips panhead black wood screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Legs adjust in 1" increments with a finished assembled height from 20-28" or 24-32" high. Two 1/4-20x 3/4" black screws secure each leg at desired height. Holes located on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Quantity of legs varies with worksurface shape and size
- Electrostatically applied power-coat paint

Mobility features on fixed or adjustable-height post bolt-on table leg (independent legs):

- Levelers on all legs
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 3" of vertical adjustment.
- Casters on all legs

- 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.

Optional desk and table accessories:

- Power technology options
 - Available field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped 2" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint options

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

STACKER DESKS AND TABLES SPECIFICATION

Standard features on desk/table worksurfaces with stacker frame:

- All particleboard worksurfaces have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are finished and sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-resistant edge
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners (called Plain worksurface) have 2" radius on corners. Radius on other shapes varies based on worksurface shape.
- Protective plastic bumpers on underside of worksurface to protect surfaces when stacking

Fixed height frame feature:

- Fixed legs available in round leg with 1-1/2" 14-gauge steel radius tubing with 1-1/2" 16-gauge square steel tubing with a butt-welded assembly for multiple design statements
- On student desks, fixed leg assembly has durable, under-worksurface frame made of fully welded, 16-gauge steel 1"x1-1/2" rectangular tubing and 1-1/2" square tubing
- Under-worksurface frame creates a strong understructure that withstands long-term classroom abuse and misuse
- Under-worksurface frame supports easy worksurface changeout that more than doubles the life of a customer's purchase
- Leg assemblies are fully assembled in factory for quick installation
- Leg frame assemblies attach to worksurfaces with #10x2" Phillips panhead metal screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Levelers on all four legs, casters on all four legs, or leveler/caster combination (wheelbarrow design) are all options.
 - Threaded-stem leveler made of glass-filled black nylon 1.5" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
 - Wheelbarrow solution featuring casters and levelers (on 3 and 4-leg versions only). This option not standard on all tables.
- Electrostatically applied power-coat paint

Adjustable height frame features:

- Round leg features upper leg structure of 1-1/2" diameter, 14-gauge steel tubing with lower leg structure of 1-1/4", 16-gauge round steel tubing with telescoping design
- On student desks, adjustable leg assembly has durable, under-worksurface 3-sided frame made of fully butt-welded, 1"x1-1/2", 16-gauge rectangular steel tubing. Leg frame assemblies attach to worksurface with ten 2" Phillips truss head stainless steel screws that facilitate easy installation and prove both snag-proof and tamper-resistant to students. Frame is fully welded to upper leg structure.
- Under-worksurface frame creates a strong worksurface U-shaped structure that withstands long-term classroom abuse and misuse
- Adjustable 24"-32" high tables have no crossbars to hinder stacking

- Adjustable legs adjust in 1" increments and are secured with two tamper-resistant Allen panhead 1/4-20x3/4" screws
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Under-worksurface frame supports easy worksurface changeout that more than doubles the life of a customer's purchase
- Leg assemblies are fully assembled in factory for quick installation
- Leg solutions available with levelers on all four legs, casters on all four legs, or leveler/caster combination (wheelbarrow design) are all options.
 - Threaded-stem leveler made of glass-filled black nylon 1.5" diameter base and 3/8x16 stainless steel screw glide with for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
 - Wheelbarrow solution featuring casters and levelers (on 3 and 4-leg versions only). This option not standard on all tables.
- Stacking round-post leg option permits up to three stacking worksurfaces
- Electrostatically applied power-coat paint

Optional desk and table accessories:

- Power technology options
 - Available field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped 2" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7 1/2" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

Custom features:

- Worksurface options available:
 - Custom worksurface shapes
 - Custom markerboard high pressure laminate
- Leg options available:
 - Custom heights
 - Custom paints available

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- 4 standard paint options.

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

TEACHER DESK SPECIFICATION

Standard features on student and teacher desk worksurfaces with end panel and/or pedestal support on one end:

- All particleboard worksurfaces without the worksurface steel understructure have 1" thick 45lb. density particleboard substrate and feature color-matched high-pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface.
- All particleboard surfaces and edges finished and sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Worksurfaces with square corners have 3mm radius on vertical edge. Rounded corners (called Plane worksurface) have 2" radius on corners. 24" deep top has 11-7/8" radius. 30" deep top has 14-7/8" radius
- 3" diameter plastic grommets
- See SPEC Guide/Price List for available offering.

Standard features on laminate modesty panels and end panels supports:

- 3/4" thick 45lb. particleboard substrate with color-matched thermally fused laminate (TFL) on both sides for all horizontal and vertical outer and internal panels and shelves.
- No unfinished particleboard panels
- 3mm color-matched PVC edge band bonded with hot-melt adhesive
- Half-height and full-height modesty panels available on select desks

Standard features on laminate pedestal storage and end panel support:

- Desk configuration can be 1) freestanding single pedestal with end panel on opposing side, 2) double pedestal, 3) freestanding single pedestal with metal support on opposing side, and 4) L-configuration with single pedestal desk and pedestal return in right or left-handed orientation
- 3/4" thick 45lb. particleboard substrate with color-matched thermally fused laminate (TFL) on both sides for all horizontal and vertical outer and internal panels and shelves
- No unfinished exposed particleboard panels
- 3mm color-matched PVC edge band bonded with hot-melt adhesive
- 20-gauge cold-rolled steel drawer construction on box and file drawers mounted to 16", non-binding full-extension drawer slides on both box and file drawers. Drawers finished with electrostatically applied powder coating.
- Drawer pulls are ADA compliant arch-shaped pulls that are 128mm on center, 148mm in length with 30mm projection. Optional Metro or Urban pulls are 128mm on center, 138mm in length with 25mm projection.
- Laminate storage, modesty panels and end panels seated on 1-1/4" square 16-gauge steel tubular frame. Frame accepts casters and 2.75" high legs
- Caster or leg base options
 - Units with casters feature 75mm factory-installed nylon twin-wheeled swivel casters
 - Units with legs feature 2.75" tall 1-1/4" diameter 16-gauge steel tube with levelers welded to metal frame.
- Laminate back panel seated on welded frame and attach to other sections of desk with #10x3" screws that pass through plastic support channels
- D-shaped worksurfaces feature metal C-leg support (on one end only). C-leg base is 1-1/4" square 16-gauge steel tube with polypropylene tube caps. Two vertical 1-1/4" square 16-gauge steel tubes fully welded to base and top tube. Top tube is 1-1/4" square 16-gauge steel tube that is connected to worksurface with #10x2" screws. Electrostatically applied powder coated paint.
- 3" diameter plastic grommet available. Open metal cable management trough standard.
- Factory-assembled units.

Case, worksurface and frame materials palette:

- Thermally Fused Laminate (TFL) available in woodgrains, solids, or patterns. 31 standard options with coordinating edgeband colors.
- High Pressure Laminate (HPL), for worksurfaces only, available in woodgrain, patterned, or solid color palette. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- 4 standard paint options
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Cloth blanket wrapped and carton packaging options are available. Carton packaging skids constructed from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

TRANSACTION DESK SPECIFICATION

Types of units:

- Transaction desk solutions (Modular units that connect in the field)
 - Workstations – tables and transaction counters in straight and curved versions
 - Cabinets – fixed at worksurface height and mobile to slide under worksurface
 - Book returns

Standard features on modular transaction desk units:

- 1" thick 45lb. multi-density particleboard substrate with a balanced construction of color-matched, thermally fused laminate (TFL) on both sides of all ends. .75" thick back panels, shelves, doors, drawer fronts; and toe kicks.
- Worksurfaces with 1" thick 45lb. multi-density particleboard substrate feature a balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface.
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on all visible edges of bottom panels, shelves, and drawer fronts and bottom edges of end panels to create pick-proof moisture-resistant edges.
- Permanently attached .018" color-matched or coordinating PVC edge band bonded with hot-melt adhesive and trimmed flush on sides of top and back panels, and on the back of end panels.
- Structural 1.25" high metal support rail under worksurface to control deflection.
- Units feature butt-joint construction. End panels, back panels, bottom panels, toe kicks, worksurfaces, and top supports fastened with 16-gauge steel brackets fastened with #8 x 5/8" panhead screws. Transaction counter attached with VHB adhesive tape.
- 16- and 20-gauge cold-rolled steel drawer construction on box and file drawers mounted to 16" non-binding full-extension drawer slides on both box and file drawers. Drawers finished with electrostatically applied powder coating.
- Hinges are European style with 120-degree swing and soft close feature.
- Individual drawer and door cylinder-type locking mechanisms on closed storage units keyed alike within the cabinet.
- Door and drawer pulls are ADA compliant arch-shaped pulls that are 128mm on center, 148mm in length with 30mm projection. Optional Metro pull is 128mm on-center, 138mm in length with 25mm projection.
- 3" diameter cable passthrough grommets on select units. Hole to be added in the field.
- .75" thick particleboard shelving secured with metal screws so shelving cannot be accidentally dislodged. Shelf placement holes on 32mm increments allow for shelf repositioning in field.
- Individual modular transaction desk unit configuration is arranged and joined in the field. Units can be repositioned over their lifetime as desired.
- Units joined in field with tight-joint fasteners at top and bottom of unit.
- Transition and end panels conceal hardware and provide a finished appearance.
- Shipped assembled independently with casters attached if applicable.

Surface materials palette:

- Thermally Fused Laminate (TFL) available in woodgrains, solids, or patterns. 31 standard colors with coordinating edgeband colors.
- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Cloth blanket wrapped and carton packaging options are available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

UNITIZED WELDED FRAME DESKS, TABLES, AND 2-STUDENT DESK SPECIFICATION

Square Leg and Round Leg

DESKS

Fleetwood defines a desk as:

- Worksurface size is 36" wide x 30" deep or smaller, excluding 30" wide x 30" deep
- 3-sided welded under worksurface frame

1. Standard features:

- Desk worksurfaces feature High pressure laminate (HPL) feature 1" thick 45lb. particleboard substrate with a balanced construction of HPL on top and .5mm cabinet liner backer on bottom of worksurface.
 - All particleboard surfaces or edges are sealed with glue to create moisture barrier.
 - Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge.
 - All worksurfaces feature pilot holes in all screw locations for easy installation.
- Desks have under-worksurface 3-sided frame made of fully welded, 16-gauge steel 1"x1-1/2" rectangular tubing and 1-1/2" square tubing. Three sided under-worksurface frame permits use of optional under desk storage box or Gratnells tray and rails.
- Under-worksurface frame supports easy worksurface changeout that more than doubles the life of a customer's purchase.
- Worksurface corner profiles:
 - Rectangle worksurfaces have square corners have 3mm radius on vertical edge.
 - Plane worksurfaces (rectangle shape with rounded corners) have 2" radius on corners.
 - Radius on other shapes varies based on worksurface shape.
- Multiple shapes available: Rectangle, plane, pillow, sidekick (plane with one concave side), triangle, delta (triangle with one convex side), and wedge (trapezoid).

2. Fixed Height leg features for desk:

- Fixed legs available in 1) round leg version with 1-1/2" 14-gauge steel radius tubing or 2) square leg version with 1-1/2" 16-gauge square steel tubing with a butt-welded assembly for multiple design statements.
- Leg frame assemblies are fully assembled in factory for quick installation
- Leg frame assemblies attach to worksurfaces with 10x2" Phillips panhead metal screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Fixed 29" high tables have no additional crossbars on frames
- Mobility options for round and square leg: Levelers on all legs, casters on all legs, wheelbarrow (leveler/caster combination), or 5" post caster(available on square leg only).
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
 - Wheelbarrow solution featuring a combination of 75mm casters and levelers.
 - 5" post casters, foot-locking, available on desks with square legs. Casters ship attached to adjustable table leg.



- Electrostatically applied power-coat paint

3. Adjustable Height leg features for desks:

- Adjustable legs available in 1) round leg or 2) square leg version for multiple design statements:
 - Round leg features upper leg structure of 1-1/2" diameter, 14-gauge steel tubing with lower leg structure of 1-1/4", 16-gauge round steel tubing with telescoping design
 - Square leg features upper leg structure of 1-1/2" 16-gauge square steel tubing with lower leg structure of 1-1/4", 16-gauge square steel tubing with telescoping design.
- Adjustable height options:
 - 20" - 28" - frame has no additional crossbars
 - 24" - 32" - frame has no additional crossbars
 - 29" - 42" - frame has 1-1/2"x1" 16-gauge rectangular steel tubing side crossbar that is butt welded located 7" from floor.
 - 34" - 42" - frame has 1-1/2"x1" 16-gauge rectangular steel tubing side crossbar that is butt welded located 7" from floor. Standard 1-1/4" 16-gauge steel footrest screwed to sidebars located 7" from floor.
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Leg assemblies are fully assembled in factory for quick installation
- Mobility options for round and square leg: levelers on all legs, casters on all legs, wheelbarrow (leveler/caster combination), or 5" post casters(available on square leg only) are all options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped with stems inserted into adjustable leg before shipment and requires toolless field attachment for quick installation.
 - Wheelbarrow solution featuring 75mm casters and levelers.
 - 5" post casters, foot-locking, available on desks with square legs and fixed or adjustable heights. Adjustable heights 20"-28" increase to 23"-31" and 24"-32" increase to 27"-35". Adjustable heights 29"-42" and 34"-42" remain the same. Casters ship attached to adjustable table leg.
- Electrostatically applied power-coat paint

4. Optional accessories:

- Accessory hook - made with 10-gauge steel with rounded ergonomic corners. Field installed with one #12x.625" self-drilling screw to underside of worksurface steel frame. Electrostatically applied power-coat paint
- Storage box - 16-gauge sheet metal storage box with ergonomic folded metal edge on user side to eliminate sharp edges and no book-snagging frame. Open only on user side. Designed to work all desk worksurface shapes. Field installed. Electrostatically applied power-coat paint.
- Gratnells-brand tray and rail system for use on non-stacking desks. Trays are polypropylene. See Gratnells specifications on construction.
- Modesty Panel - perforated, magnetic 14" high modesty panel in 18-gauge steel. Works with 4-leg desks 24" deep and 30" deep. Field installed. Attaches to worksurface with #8x5/8 screw and secured to legs with metal painted bracket that clamps around leg. Electrostatically applied power-coat paint.
- Grommets - 3" diameter plastic grommets available in graphite. Field installed.
- Power technology options. Field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped x" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker

- Byrne Burele rectangular 2"H with 7.5" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
- Byrne Burele rectangular 2"H with 7.5" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

5. Product Assembly

- Desks ship unassembled from the factory. Frames are bundled and worksurfaces are stacked on skids.
- Carton packaging skids are made from recycled materials.



TABLES

Fleetwood defines table as:

- Worksurface size is 36" wide x 36" deep and larger, and includes 30" wide x 30" deep
- 4-sided welded under worksurface frame

1. Standard features:

- Worksurface - High pressure laminate (HPL) features 1" thick 45lb. particleboard substrate with a balanced construction of HPL on top and .5mm cabinet liner backer on bottom of worksurface
 - All particleboard surfaces or edges are sealed with glue to create moisture barrier
 - Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
 - All worksurfaces feature pilot holes in all screw locations for easy installation
- Tables have under-worksurface 4-sided frame made of fully welded, 16-gauge steel 1"x1-1/2" rectangular tubing and 1-1/2" square tubing frame that creates a strong understructure that withstands long-term classroom abuse and misuse.
- Under-worksurface frame supports easy worksurface changeout that more than doubles the life of a customer's purchase
- Worksurface corner profiles:
 - Rectangle worksurfaces have square corners have 3mm radius on vertical edge.
 - Plane worksurfaces (rectangle shape with rounded corners) have 2" radius on corners.
 - Radius on other shapes varies based on worksurface shape.
- Multiple shapes available: Rectangle, computer rectangle (includes grommets & wire management), plane, computer plane (includes grommets & wire management), pillow, sidekick (plane with one concave side), blade (plane with one concave and one convex side), hourglass, wave, and round. Wire management for Computer Rectangle and Computer Plane worksurface shape made from 16-gauge flat steel and formed into J shape. Field installed using #10 x 2" screws. Electrostatically applied power-coat paint that matches frame color.

2. Fixed Height leg features:

- Fixed legs available in 1) round leg version with 1-1/2" 14-gauge steel radius tubing or 2) square leg version with 1-1/2" 16-gauge square steel tubing with a butt-welded assembly for multiple design statements
- Leg frame assemblies are fully assembled in factory for quick installation
- Leg frame assemblies attach to worksurfaces with 10x2" Phillips panhead metal screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Fixed 29" high tables have no additional crossbars on frames
- Mobility options for round and square leg: Levelers on all four legs, casters on all four legs, wheelbarrow (leveler/caster combination), or 5" post caster(available on square leg only).
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
 - Wheelbarrow solution featuring casters and levelers. This option available to use with HPL or Chemical Resistant HPL worksurface material and on table size 72" wide x 24" deep or smaller.
 - 5" post casters, foot-locking, available on tables with square legs. Casters ship attached to adjustable table leg.
- Electrostatically applied power-coat paint



3. Adjustable Height leg features:

- Adjustable legs available in 1) round leg or 2) square leg version for multiple design statements
 - Round leg features upper leg structure of 1-1/2" diameter, 14-gauge steel tubing with lower leg structure of 1-1/4", 16-gauge round steel tubing with telescoping design
 - Square leg features upper leg structure of 1-1/2" 16-gauge square steel tubing with lower leg structure of 1-1/4", 16-gauge square steel tubing with telescoping design
- Adjustable height options:
 - 20" - 28" - frame has no additional crossbars
 - 24" - 32" - frame has no additional crossbars
 - 29"-42" - frame has 1-1/2"x1" 16-gauge rectangular steel tubing side rail that is butt welded located 7" from floor. On 36", 42" and 48" deep worksurfaces, footrail is standard 1-1/4" diameter 16-gauge steel, screwed to side rails and located 7" from floor.
 - 34" - 42" - frame has 1-1/2"x1" 16-gauge rectangular steel tubing side rails that is butt welded located 7" from floor. Standard 1-1/4" 16-gauge steel footrail screwed to sidebars located 7" from floor.
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Leg assemblies are fully assembled in factory for quick installation
- Mobility options for round and square leg: levelers on all legs, casters on all legs, wheelbarrow (leveler/caster combination), or 5" post caster on all legs (available on square leg only) are all options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped with stems inserted into adjustable leg before shipment and requires toolless field attachment for quick installation.
 - Wheelbarrow solution featuring 75mm casters and levelers. This option is not standard on all tables.
 - 5-inch post casters, foot-locking, available on square legs. Height range 20" - 28" will increase to 23" - 31" and height range 24" - 32" will increase to 27" - 35". 29" - 42" and 34" - 42" height ranges do not change. Caster ship attached to adjustable table leg.
- Electrostatically applied power-coat paint

4. Optional accessories:

- Accessory Hook - made with 10-gauge steel with rounded ergonomic corners. Field installed with one #12x.625" self-drilling screw to underside of worksurface steel frame. Electrostatically applied powder-coat paint.
- Under Worksurface Shelf - available on all table worksurface shapes except Computer Rectangle and Computer Plane.
 - Thermally fused laminate (TFL) features a 3/4" thick 45lb. particleboard substrate with a balanced construction of TFL on top and bottom of shelf. All particleboard surfaces or edges are sealed with flue to create moisture barrier. Permanently attached 3mm PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge.
 - Center support post connected to underside of worksurface and shelf
 - Side supports made of 16-gauge flat steel
 - Shelf color is Etched Gray with Graphite color edge band. Center support and side support matches frame color.
 - Factory installed
- Lower Storage Shelf - requires an adjustable height frame with foot rail

- Thermally fused laminate (TFL) features 3/4" thick 45lb. particleboard substrate with a balanced construction of TFL on top and bottom of shelf. All particleboard surfaces or edges are sealed with glue to create moisture barrier. Permanently attached PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge
- Shelf color is Etched Gray with Graphite color edge band
- 1.25" Rubber Clamp to secure to footrail of table frame
- Modesty Panel - Perforated, magnetic 14" high modesty panel in 18-gauge steel. Field installed. Attaches to worksurface with #8x5/8 screw and secured to legs with metal painted bracket that clamps around leg. Electrostatically applied powder-coat paint.
- Grommet - 3" diameter plastic grommets available in graphite color. Field installed. Included with Computer Rectangle and Computer Plane worksurface shapes.
- Power technology options. Field installed.
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped x" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7.5" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7.5" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

5. Product Assembly

- Tables ship unassembled from the factory. Frames are bundled and worksurfaces are stacked on skids.
- Carton packaging skids are made from recycled materials.
- Tables with maple block worksurface are factory assembled to the table frame.

2-STUDENT DESK

Fleetwood defines a 2-Student Desk as:

- Worksurface size is 48", 54", or 60" wide and 20" or 24" deep
- 3-sided welded under worksurface frame
- Under worksurface storage box with center divider is factory installed

1. Standard features:

- Desk worksurfaces feature High pressure laminate (HPL) feature 1" thick 45lb. particleboard substrate with a balanced construction of HPL on top and .5mm cabinet liner backer on bottom of worksurface.
 - All particleboard surfaces or edges are sealed with glue to create moisture barrier.
 - Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-proof edge.
 - All worksurfaces feature pilot holes in all screw locations for easy installation.
- Desks have under-worksurface 3-sided frame made of fully welded, 16-gauge steel 1"x1-1/2" rectangular tubing and 1-1/2" square tubing.
- Under-worksurface frame supports easy worksurface changeout that more than doubles the life of a customer's purchase.
- Worksurface corner profiles:
 - Rectangle worksurfaces have square corners have 3mm radius on vertical edge.
 - Plane worksurfaces (rectangle shape with rounded corners) have 2" radius on corners.

2. Fixed Height leg features:

- Fixed legs available in round leg version with 1-1/2" 14-gauge steel radius tubing with a butt-welded assembly for multiple design statements
- Leg frame assemblies are fully assembled in factory for quick installation
- Leg frame assemblies attach to worksurfaces with 10x2" Phillips panhead metal screws that facilitate easy installation, and prove both snag-proof and tamper-resistant to students
- Fixed 29" high tables have no additional crossbars on frames
- Mobility options for round leg: Levelers on all four legs, casters on all four legs, or wheelbarrow (leveler/caster combination)
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped attached or with toolless field attachment for quick installation.
 - Wheelbarrow solution featuring casters and levelers. .
- Electrostatically applied power-coat paint

3. Adjustable Height leg features:

- Adjustable legs available in round leg and features upper leg structure of 1-1/2" diameter, 14-gauge steel tubing with lower leg structure of 1-1/4", 16-gauge round steel tubing with telescoping design
- Adjustable height options:
 - 20" - 28" - frame has no additional crossbars
 - 24" - 32" - frame has no additional crossbars



- 29"-42" - frame has 1-1/2"x1" 16-gauge rectangular steel tubing side crossbar that is butt welded located 7" from floor. On 36", 42" and 48" deep worksurfaces, footrest is standard 1-1/4" diameter 16-gauge steel, screwed to sidebars and located 7" from floor.
- 34" – 42" – frame has 1-1/2"x1" 16-gauge rectangular steel tubing side crossbar that is butt welded located 7" from floor. Standard 1-1/4" 16-gauge steel footrest screwed to sidebars located 7" from floor.
- Holes located in 1" increments on inside of post leg feature clean, non-passthrough, tamper-resistant design
- Leg assemblies are fully assembled in factory for quick installation
- Mobility options for round and square leg: levelers on all legs, casters on all legs, or wheelbarrow (leveler/caster combination) are all options.
 - Threaded-stem leveler made of glass-filled black nylon 2" diameter base and 3/8x16 stainless steel screw glide with hexagon adjuster for up to 1.5" of vertical adjustment
 - 75mm diameter stem-mounted nylon twin-wheel, swivel, foot-locking casters with non-marking urethane tread suitable for use on carpet or hard floors. Casters shipped with stems inserted into adjustable leg before shipment and requires toolless field attachment for quick installation.
 - Wheelbarrow solution featuring 75mm casters and levelers. This option is not standard on all tables.
- Electrostatically applied power-coat paint

4. Optional accessories:

- Accessory Hook - made with 10-gauge steel with rounded ergonomic corners. Field installed with one #12x.625" self-drilling screw to underside of worksurface steel frame. Electrostatically applied power-coat paint
- Modesty Panel - perforated, magnetic 14" high modesty panel in 18-gauge steel. Field installed. Attaches to worksurface with #8x5/8 screw and secured to legs with metal painted bracket that clamps around leg. Electrostatically applied power-coat paint
- Grommet - 3" diameter plastic grommets available in graphite color. Field installed.
- Power technology options. Field installed
 - Byrne Salt disc-shaped unit for one outlet with 72" long cord in storm finish
 - Byrne Moire trapezoid tower-shaped x" high unit with power on 4 sides in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7.5" wide sides with 4 power outlets on one side in storm finish. Has 72" long cord with circuit breaker
 - Byrne Burele rectangular 2"H with 7.5" wide sides with 2 power outlets, 2 USB and 1 HDMI on one side in storm finish. Has 72" long cord with circuit breaker

5. Product Assembly

- Tables ship assembled with storage box from the factory.
- Caster stems will be factory installed into legs
- Leveler inserts will be factory installed
- Adjustable height leg portions will be packaged separately.
- Carton packaging skids are made from recycled materials.

Custom features for desks, tables, and 2-student desks:

- Worksurface options available:
 - Custom worksurface shapes
 - Custom markerboard high pressure laminate available
- Leg options available:
 - Custom heights
 - Custom paints available

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Markerboard finish is available on white HPL. Wilsonart standard laminates with -60 or -38 finish are also available as a graded-in option material using Fleetwood's edgeband standard colors.
- Custom HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- Chemical resistant HPL, as a graded-in option material, has 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top with textured finish, and 5mm cabinet liner backer on bottom of worksurface.
- Chemical resistant phenolic resin, as a graded-in option material, is 1" thick composite resin that is black with a smooth corner. All top and bottom horizontal edges have an ergonomic 1/8" bevel and vertical corner edges have a 1/16" radius. Worksurfaces have drip grooves around perimeter.
- Maple block worksurface, as a graded-in option material, is 1-3/4" thick and feature solid maple butcherblock construction with naturally occurring color variation. Individual solids are bonded together under controlled pressure with resin adhesives. Maple is unstained and finished with environmentally friendly DuraKryl 102 coating to protect and preserve surface from moisture.
- 4 standard power coat colors

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.



WOOD LEG TABLES SPECIFICATION

Standard features:

- All particleboard worksurfaces without the worksurface steel understructure have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and .5mm cabinet liner backer on bottom of worksurface
- All particleboard surfaces and edges are finished and sealed with glue bonds to create moisture barrier
- Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused top edge bonded with hot-melt adhesive and trimmed flush on top and bottom to create pry-resistant edge.
- Worksurfaces with square corners have 3mm radius on vertical edge.
- All worksurfaces feature pilot holes in all screw locations for easy installation. All units with wood post legs ship ready to assemble (RTA).

Standard features on wood post leg support for individual or group table:

- Solid wood 2-1/4" square post legs with 1/4" corner radii attached to table apron assembly with 5/16-18x3-1/2" hanger bolts. Table apron made from 7/8" x4" thick hardwood and attached to top with 14-gauge steel angle brackets and #10x5/8" Phillips panhead wood screws.
- Leveler features 1.5" diameter black nylon base and 3/8"x16 steel screw glide with 1.5" of vertical adjustment for use on carpet or hard flooring
- Wood finished in clear-coat material
- Top and frame assembled. Legs attached in field.
- Optional plastic leg protector boots available to protect bottom 2-1/2" of legs against water damage from floor mopping

Custom features:

- Worksurface options available:
 - Custom worksurface sizes

Surface materials palette:

- High Pressure Laminate (HPL) available in wood grain, patterned, or solid color palette. 31 standard options with coordinating edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.
- Chemical resistant HPL worksurface, as a graded-in custom material, is 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface.
- Chemical resistant phenolic resin worksurface, as a graded-in custom material, is a solid 1" thick composite resin that is black with a smooth corner. All top and bottom horizontal edges have an ergonomic 1/8" bevel and vertical corner edges have a 1/16" radius. Worksurfaces have drip grooves around perimeter.

Overall:

- Tables ship unassembled from the factory. Carton packaging skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.

WORKSTATION AND WORKSURFACE SPECIFICATION

Types of storage units:

- Workstations storage configurations
 - Shelf storage – single sided, open, or locking doors
 - Split Shelf storage – double sided, open, or locking doors
 - Cubby storage – double sided, open, or locking doors
- Worksurfaces are purchased separately, and field installed. 3 sizes available
- *NOTE: Workstations are compatible with all Fleetwood storage if other storage pieces are desired.*

Workstation features:

- Cabinet panels, all horizontal and vertical outer and internal storage panels, and shelves, are constructed of .75" thick 45lb. density particleboard substrate with a balanced construction of color-matched, thermally fused laminate (TFL) on both sides of panels and shelves. Permanently attached 1mm or 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top, bottom, and sides of all visible portions of cabinets to create pry-proof edges and structural integrity.
- Cabinet bottom panels constructed of 1" thick 45lb particleboard substrate with a balanced construction of color-matched, thermally fused laminate (TFL) on both sides. Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top, bottom, and sides of all visible portions of cabinets to create pry-proof edges and structural integrity.
- Chrome metal L-bracket and screw butt-joint construction with screws contained to inside of unit. #10 sized screws utilized. Structural 1"x1" steel angle integrated to control deflection as needed on tops and shelving.
- Plate-mounted 100mm diameter casters with twin wheel swivel with non-marking thermoplastic elastomer tread for quiet use on hard or carpeted flooring. Nylon casters tested to hold 225 pounds and roll over uneven surfaces. All casters are equipped with a brake. Cabinets secured to casters with four 5/16x1" Hex head lag bolt per caster.
- .75" thick particleboard shelving secured with metal screws so shelving cannot be accidentally dislodged
- Shelf placement holes on 32mm increments to allow for shelf repositioning in field
- Hinges are European style with 120-degree swing and soft close feature
- Individual door cylinder-type locking mechanisms on closed storage units keyed alike within the cabinet.
- Door pulls are ADA compliant arch-shaped pulls that are 128mm on center, 148mm in length with 30mm projection. Optional Metro or Urban pulls are 128mm on center, 138mm in length with 25mm projection.
- 100% factory-assembled storage. Units can be rolled into place with no assembly required in field for quick and easy installation

Worksurface features:

- High pressure laminate (HPL) worksurfaces have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface. Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top, bottom, and sides to create pry-proof edges and structural integrity.

- Chemical resistant HPL have 1" thick 45lb. density particleboard substrate and feature balanced construction with high pressure laminate (HPL) on top and 5mm cabinet liner backer on bottom of worksurface. Permanently attached 3mm color-matched or coordinating PVC edge band with ergonomic 1/8" radiused edge bonded with hot-melt adhesive and trimmed flush on top, bottom, and sides to create pry-proof edges and structural integrity. Available in black with black edge band.
- Chemical resistant phenolic resin worksurfaces feature a solid 1" thick composite resin that is black with a smooth corner. All top and bottom horizontal edges have an ergonomic 1/8" bevel and vertical corner edges have a 1/16" radius. Worksurfaces have drip grooves around perimeter.
- Maple block worksurfaces are 1-3/4" thick and feature solid maple butcherblock construction with naturally occurring color variation. Individual solids are bonded together under controlled pressure with resin adhesives. Maple is unstained and finished with environmentally friendly DuraKryl 102 coating to protect and preserve surface from moisture.

Optional features:

- Additional shelves available for purchase
- Worksurface connectors

Surface materials palette:

- Thermally Fused Laminate (TFL) available in woodgrains, solids, or patterns. 31 standard options with coordinating edgeband colors.
- High Pressure Laminate (HPL) available in woodgrains, solids, or patterns. 31 standard options with coordinating or contrasting edgeband colors. Wilsonart laminates also available as a graded-in custom material.
- Arch-shaped pull available in chrome. 4 paint colors for Metro or Urban pulls
- Custom TFL and HPL (worksurfaces only) through specials request process with coordinating 3mm vinyl edgeband.
- Buying relationships established with Wilsonart, Formica, Nevamar, Pionite/Panolam, and other suppliers.

Overall:

- Cloth blanket wrapped and cartoned packaging options available. If cartoned, skids are made from recycled materials.

Warranty highlights:

- Fleetwood brand products carry a limited lifetime warranty, where products are warranted to be free of defects in materials and workmanship for the life of the product.
- Normal wear-and-tear is not covered under the warranty. Unauthorized alterations, improper maintenance, or abuse nulls warranty.
- Fleetwood will repair or replace free-of-charge any component that fails under normal use or provide refund or credit.
- Laminates, casters, levelers, and flip-and-nest mechanisms have a 12-year warranty.
- Some products have limited life coverage of 3 or 5 years. See full warranty statement for details.
- Consumables, natural variations in product, and select non-standard products not covered under limited lifetime warranty.
- See full warranty statement for details.